



Roy's Wood Products

Door Catalog

OVER 45 YEARS OF CUSTOM WOODWORKING



A passion for quality and almost 50 years of custom woodworking drives Roy's Wood Products, RWP, to manufacture some of the best wood products in the industry. Our grandfather Roy Brazell, Sr., after serving in WWII, started building cabinets and other products for local craftsmen and contractors. His son, Roy Brazell, Jr. continued to grow the business by focusing on what the customer needed and working hard for timely delivery.

As a result of hard work, attention to quality, and the blessings of our Lord and Savior Jesus Christ, RWP has grown into what it is today. We are looking forward to providing you with the custom cabinet doors, custom mouldings, hardwood flooring or any other products you might find in the pages of this catalog.

Thank you for your business.

Classic Series

COPE AND STICK RAISED PANEL

CHERRY



Roman Eyebrow
011-01-202-110



Roman Arch
005-01-202-110



Square Raised Panel
003-01-202-110



DFT-01-202-110
401-00-000-110
402-00-000-110

MAPLE



Double American
015-03-203-113



American Arch
010-03-203-113



Square Raised Panel
003-03-203-113



DFT-03-203-113
401-00-000-113
403-00-000-113

HICKORY



Cathedral Eyebrow
008-01-209-109



Cathedral Arch
004-01-209-109



Square Raised Panel
003-01-209-109



DFT-01-209-109
401-00-000-109
509-00-000-109



PICTURED:
Square Raised Panel Door 003-01-202-110
Solid Raised Panel Drawer Front 502-00-000-110
In Cherry with stain



PICTURED:
 Shaker Reverse Panel 003-02-RVP-118
 Applied Bead Drawer Front 401-00-000-118
 Paint Grade Material

Classic Series COPE AND STICK FLAT PANEL

BIRCH



Glass Four Lite
 003-03-G04-111



Flat Roman
 905-01-FPL-110



Classic Flat
 903-01-FPL-110



DFT-01-FPL-110
 409-00-000-110
 401-00-000-110

KNOTTY PINE



Flat Double Roman
 907-03-FPL-107



Flat American
 910-03-FPL-107



Classic Flat
 903-03-FPL-107



DFT-03-FPL-107
 503-00-000-107
 401-00-000-107

RED OAK



Glass Frame
 003-03-G01-111



Flat Cathedral Beaded
 904-01-BFP-111



Classic Beaded
 903-01-BFP-111



DFT-01-BFP-111
 502-00-000-111
 401-00-000-111



PICTURED:
Square Raised Panel Door 003-01-209-109
Glass Door 003-01-G06-109
Drawer Front 401-00-000-109
In Cherry

Classic Series MITERED DOORS



The Hemingway
DF: 072-00-209-000
032-00-209-000
Alder



The Richmond
DF: 076-00-202-000
036-00-202-000
Alder



The Wilmington
DF: 976-00-FPL-000
936-00-FPL-000
Alder



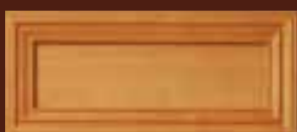
The Nevada
DF: 753-00-202-000
703-00-202-000
White Oak



The Williamsburg
DF: 075-00-209-110
035-00-209-110
White Oak



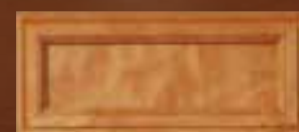
The Savannah
DF: 975-00-FPL-000
935-00-FPL-000
White Oak



Nevada Flats
DF: 853-00-FPL-110
803-00-FPL-110
Birch



The Jacobson
DF: 078-00-203-000
038-00-203-000
Birch



Flat Jacobson
DF: 978-00-FPL-000
938-00-FPL-000
Birch



The Daufuskie
DF: 972-00-BFP-000
932-00-BFP-000
PG Maple with MDF



The Camden
DF: 070-00-209-000
030-00-209-000
PG Maple with MDF



The Charleston
DF: 970-00-FPL-000
930-00-FPL-000
PG Maple with MDF



PICTURED:
The Freedom 042-02-FPL-111
Freedom Drawer Front 242-02-FPL-111
Hickory

Mission Style

The versatile and popular Mission style is an American artistic movement which strives for simplicity, using straight lines and natural, subdued materials, most commonly medium to dark toned woods. The simplicity of its style allows it to fit harmoniously within a variety of decorative schemes. Many Mission cabinets incorporate inlays or other subtle decorative treatments such as leaded glass insets and are often paired with hardware featuring a handcrafted look. Not only do Mission style cabinets make a wonderful backdrop for your kitchen because of their ability to blend with a variety of appliance styles and finishes, but the simple lines are perfect for displaying your favorite china or dishes.

*PICTURED: Square Raised Panel 903-03-FPL-111
Drawer Front 401-00-000-111, Paint Grade*



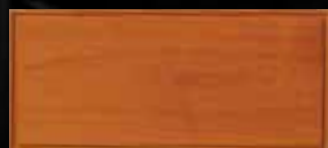
Traditional Shaker
903-02-FPL-111
Alder



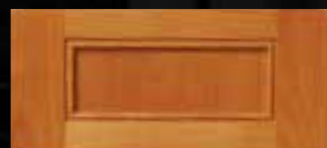
Shaker Saw
003-02-SAW-111
Alder



DFT-02-FPL-111
Cherry



401-00-000-118
Alder



242-02-RVP-111
Alder



DFT-02-VGR-111
Alder



009-02-RVP-111
Cherry



401-00-000-111
Alder



Prairie Lite
003-02-G09-111
Heart Pine



Tee Panel
023-02-RVP-111
Heart Pine



Traditional Shaker
903-02-FPL-111
Cherry



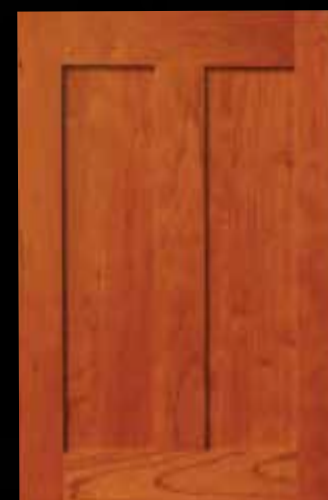
Shaker Small Bead
003-02-SBP-111
Alder



The Freedom
042-02-RVP-111
Alder



Groovy Shaker
003-02-VGR-111
Alder



Parallel Panel
009-02-RVP-111
Cherry



Shaker Beaded
003-02-RPB-111
Alder



Parallel Panel
909-02-FPL-111
Hickory



Batten Door
020-00-SWD-101
Hickory



The Columbia
DF: SDF-04-301-110
050-04-301-110



The Downtown
DF: FRT-00-000-110
058-08-300-110



The Spartanburg
DF: SDF-00-303-110
050-00-303-110



The Piedmont
DF: SDF-08-305-119
050-08-305-119



The Riverside
DF: SDF-08-307-119
050-08-307-119



The Stevenson
DF: SDF-08-308-119
050-08-308-119



The Charlotte
DF: FRT-00-000-110
051-04-301-110

Painted or glazed doors are always a great option to create the right look. There are many options available in solid MDF. This one piece engineered wood product material offers stability and simplified construction at a more than reasonable price. Thanks to the one piece construction there are no joints to open up and no parts to move.



The Augusta
053-04-301-110



Double Greenville
054-04-301-110



Half-Moon
059-04-301-110



The Greenville
052-04-301-110



Prarie Glass
063-08-M09-111



Charlotte Lites
051-04-M04-110



Left Eyebrow
055-04-301-110



Right Eyebrow
056-04-301-110

MDF FRAME & PANEL PROFILE COMBINATIONS



08-307 Small Bead and Cove



08-300 Small Bead and Bead



06-302 Bevel Double Step



08-305 Small Bead and Ogee



04-301 Standard Bead and Cove



00-303 Beaded Round



08-308 Small Bead and Bevel

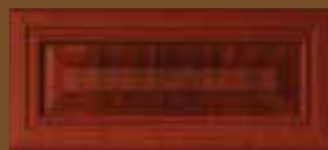
Premium Series MITERED DOORS

Our premium doors reflect what great craftsmanship and thoughtful design can create in a cabinet door. These doors are displayed in many different species, and available in all. There are examples of applied moulding doors, mitered doors with special detail, and special frame and panel doors.

If the door you are looking for is not in this series then send us a picture and we will gladly create an original door for you.



The Lancaster
DF: 071-00-204-000
031-00-204-000
African Mahogany



The Hampton
DF: 073-00-209-111
033-00-209-000
Genuine Mahogany



The Newberry
DF: 767-00-RPB-000
717-00-RPB-000
Sapele



The Jackson
DF: 079-00-RVP-000
039-00-RVP-000
Cypress



The Fallsbrook
DF: 751-00-207-000
701-00-207-000
Yellow Pine



The Windsor
DF: 755-00-RVP-000
705-00-RVP-000
Ash



PICTURED:
Traditional Shaker 903-02-FPL-111
Drawer Front 401-00-000-111
Paint Grade



PICTURED:
Square Raised Panel
 003-03-209-111
Drawer Front
 DFT-03-209-111
Hickory

Premium Series MITERED DOORS



The Savannah

DF: 975-00-FPL-000
 935-00-FPL-000
 Knotty Pine



The Murray

DF: 759-00-204-000
 709-00-204-000
 Basswood



The Baker

DF: 761-00-203-000
 711-00-203-000
 Wild Cherry



The Wateree

DF: 248-00-FPL-000
 048-00-203-000
 Red Oak



The Lonestar

DF: 246-00-RVP-000
 046-00-RVP-000
 Alder



The Carriage House

DF: 752-00-202-000
 702-00-202-000
 White Oak



The Ocracoke

DF: 974-00-FPL-000
 934-00-FPL-000
 Birch



The Jackson

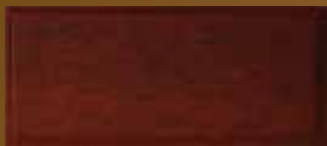
DF: 079-00-206-000
 039-00-206-000
 Paint Grade Maple



Premium Series COPE AND STICK DOORS



Square Raised Panel
DF: 401-00-000-108
003-03-202-108
Walnut



Square Raised Panel
DF: 401-00-000-102
003-01-203-102
Brazilian Cherry



Square Raised Panel
DF: 506-00-000-111
003-01-206-117
Spanish Cedar



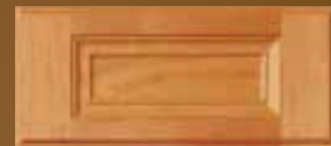
Square Raised Panel
DF: 509-00-000-106
003-09-209-106
Heart Pine



The Independence
DF: 241-02-RVP-110
R41-02-205-110
Knotty Alder



The Freedom
DF: 242-02-RVP-111
R42-02-210-111
Hickory



The Liberty
DF: 240-02-FPL-104
040-02-FPL-104
Maple



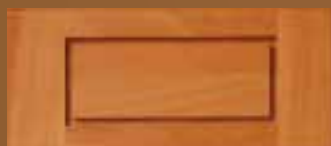
Closed Louver
DF: 401-00-000-111
916-00-CLV-111
Maple



Square Raised Panel
DF: 404-00-000-110
003-09-204-110
Pecky Cypress



Mission 5 Lite
DF: 401-00-000-111
003-02-G05-111
Maple



Flush Raised Panel
DF: DFT-02-207-114
003-02-207-114
German Beech



Freedom 4 Lite
DF: 401-00-000-118
042-02-G04-111
Cherry



The Patriot
DF: 244-02-RVP-111
R44-02-RVP-111
Hard Maple



The Independence
DF: 401-00-000-112
041-02-RVP-112
Cherry



Open Louver
DF: 401-00-000-111
016-00-LUV-111
Stain Poplar



Flat Reverse Panel
DF: 401-00-000-116
003-03-RVP-116
Clear Pine

Ordering Information




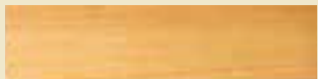



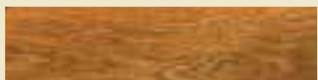




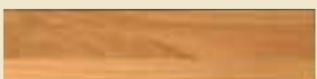













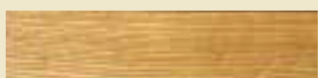

THE FOLLOWING INFORMATION MUST BE PROVIDED WHEN PLACING AN ORDER:

1. Actual door and drawer front dimensions, *NOT* opening sizes
2. Wood species
3. Design of door and drawer front
4. Panel profiles, inside frame profiles, and outside edge profiles
5. Mitered door styles will dictate inside frame profile and most outside edge profiles
6. If we are boring for your hinges, please specify standard Grass three hole pattern or 35 mm large hole only.

HOW TO MEASURE DOORS AND DRAWER FRONTS

1. Measure Opening Size (width and height).
2. Add the desired overlay to the width and height of opening.
 - For example: Grass concealed hinges require a 1/2” overlay. This can be accomplished by adding 1” to the width and height to get the door size. Drawer front overlay should match door overlay.
 - For Paired Doors the overlay should be added to the entire opening width and then divided in half.

WOOD SPECIES

			
Yellow Pine	Birch	Sapele	Clear Pine
			
Soft Maple	Hickory	Black Walnut	White Oak
			
Basswood	Cherry	Knotty Pine	Spanish Cedar
			
German Beech	Wild Cherry	Aromatic Cedar	Canary Wood*
			
Alder	Poplar	Avodire*	Cypress
			
African Mahogany	Genuine Mahogany	Knotty Alder	Heart Pine
			
Hard Maple	Red Oak	Ash	Brazilian Cherry

*Exotic species are not in stock. Please inquire regarding lead times for these species.
NOTE: Images and wood colors may vary greatly in color in character from picture to finished product.

OUR GUARANTEE

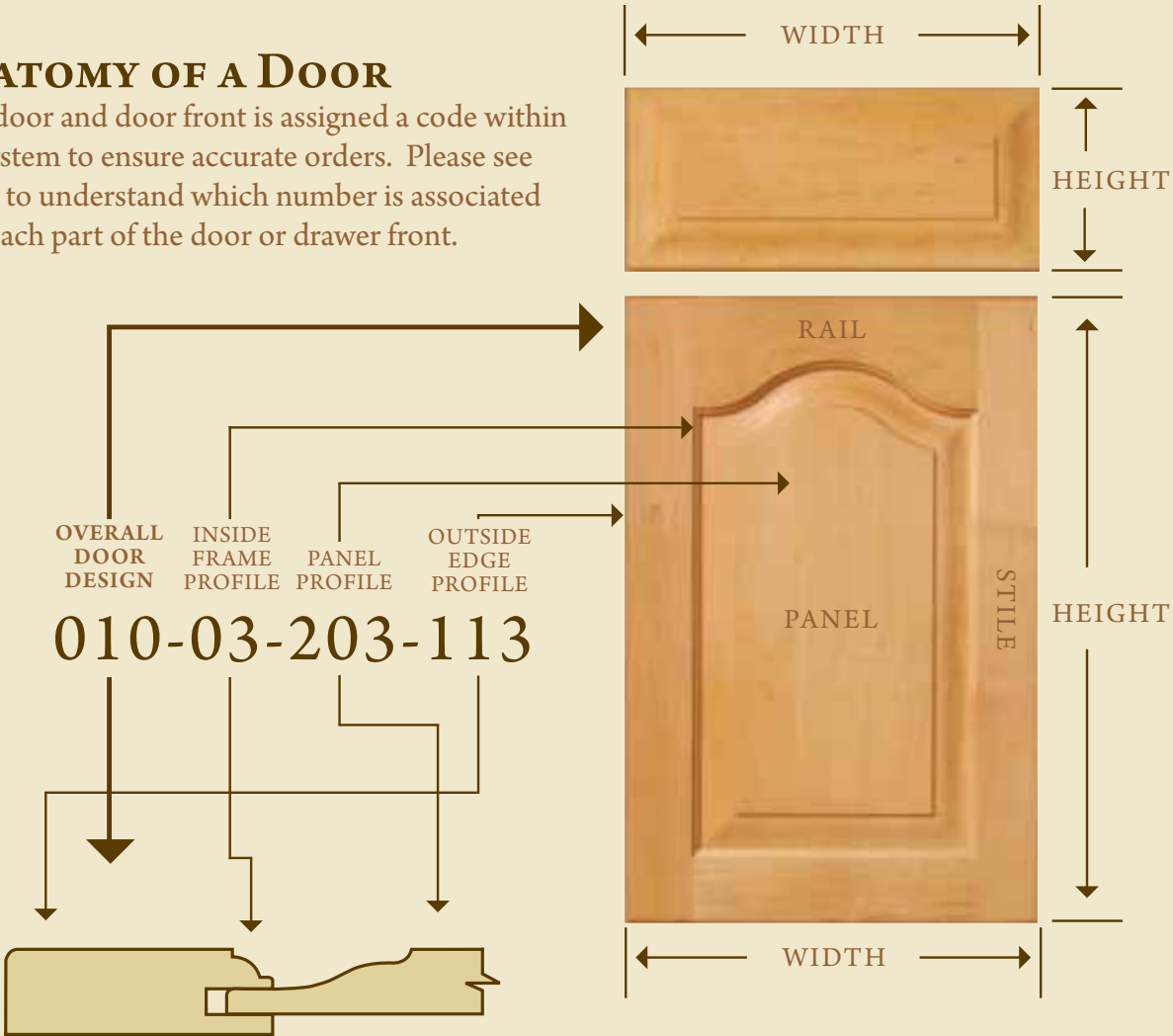
Roy’s Wood Products offers a one -year guarantee against faulty material and workmanship. Doors should not warp over 1/4” when built to our standards and within our maximum width and height dimensions (22” wide x 48” high single panels). Customers should expect to see some variation in wood color and grain patterns. This is natural and may vary even within the same species. Some expansion and contraction of the center panels are also characteristics of solid doors. Guarantees do not apply to improper handling, finishing or storage on the part of the customer. Any items found to be defective must be returned to Roy’s Wood Products for our inspection. If found to be faulty, we will replace the defective item or credit the customer’s account. We are not responsible for reimbursing the customer for any finishing costs, shipping costs, or labor costs associated with removal and replacement. To ensure that your doors are correct and in good condition, please inspect upon receipt and before finishing or installing them.

PLEASE NOTE

It is the responsibility of the customer to check each acknowledgement and notify Roy’s Wood Products of any changes. Failure to do so will release Roy’s Wood Products from any responsibility. **Orders can not be cancelled once production is started.** An acknowledgement will be FAXed to the number provided confirming all orders. Please confirm all acknowledgements by FAXing or emailing a signed acknowledgement.

ANATOMY OF A DOOR

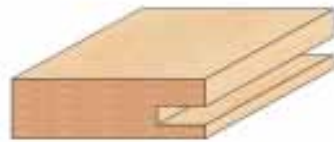
Each door and door front is assigned a code within our system to ensure accurate orders. Please see below to understand which number is associated with each part of the door or drawer front.



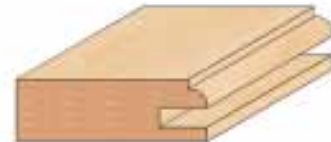
COPE AND STICK INSIDE FRAME PROFILES



01 - STANDARD



02 - SHAKER



03 - SINGLE BEAD



09 - OGEE STEP

PANEL PROFILES - FIVE PIECE DOOR PANEL CODES



202 - STRAIGHT BEVEL



211 - SHORT BEVEL



203 - OGEE



204 - BEVEL BEAD



205 - COVE BEAD ^{AP}



206 - TRIPLE STEP



207 - FLUSH PANEL



208 - STEEP COVE ^{AP}



209 - STANDARD COVE



210 - LONG COVE ^{AP}



215 - OGEE BEAD



BFP - BEADED FLAT
PANEL



FPL - FLAT PANEL



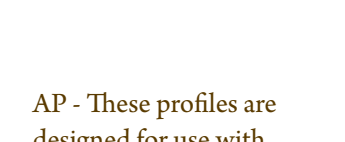
RPB - REVERSE PANEL
BEADED (2.5" OC)



RVP - REVERSE PANEL



SAW - SAW GROOVE



SBP - SMALL BEADED
PANEL (1.5" OC)



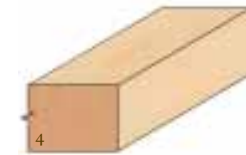
SWD - SLAB DOOR



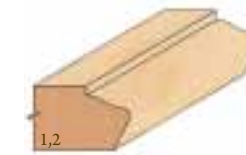
VGR - V GROOVE PANEL

AP - These profiles are designed for use with applied moulding doors.

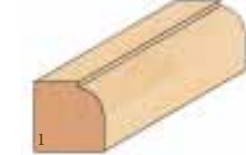
OUTSIDE EDGE PROFILES



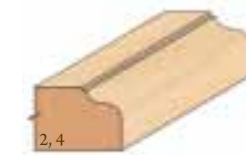
101 - SQUARE
EDGE



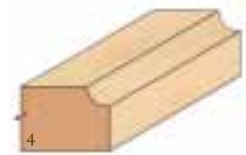
102 - STEP OGEE
WITH CONTINUOUS
FINGER PULL



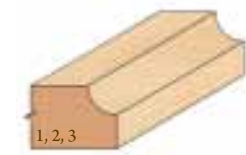
103 - STEP
QUARTER ROUND



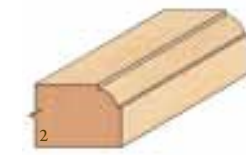
104 - STEP OGEE



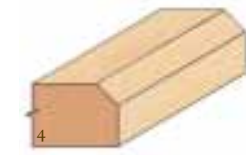
105 - COVE 3/16
RADIUS



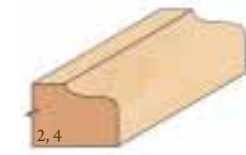
106 - COVE, 7/16
RADIUS



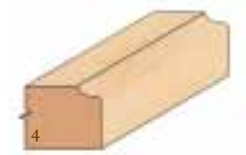
107 - DOUBLE
STEP QUARTER
ROUND



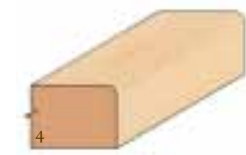
108 - 45° BEVEL



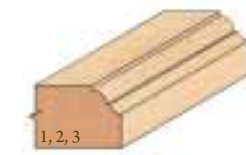
109 - LARGE OGEE



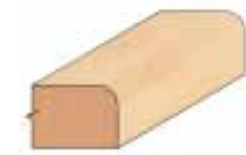
110 - STANDARD
OGEE



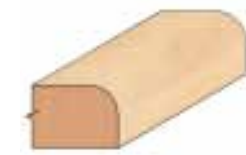
111 - 1/8 RADIUS



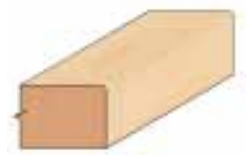
112 - STEP
QUARTER ROUND
WITH COVE



113 - 1/4 RADIUS



114 - 3/8 RADIUS



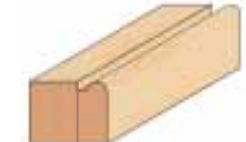
115 - 1/16 RADIUS



116 - 20° BEVEL



117 - DOUBLE
STEP



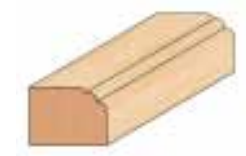
118 - APPLIED
BEAD



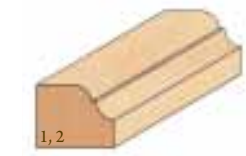
119 - MDF BEAD



120 - MDF BEAD
& COVE



121 - MDF RIBBON
BEAD



122 - LARGE BEAD
& COVE

1. This edge cannot be used with doors that are bored for concealed hinges.
2. This edge will work with 5/4 thick one piece drawer fronts but not 4/4 thick one piece drawer fronts that have a panel profile combined with the edge profile.
3. This edge profile has an additional charge.
4. Rabbit/Lipped (3/8 x 3/8) door edge profile is available for the back of this profile. Please specify when ordering. Additional charge applies.

MITERED DOOR PROFILES



702 - Carriage House RP
802 - Carriage House FP



752 - DF Carriage House RP
852 - DF Carriage House FP



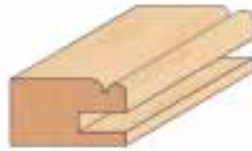
R45 - Old Glory RP
045 - Old Glory FP
(Shown with applied moulding)



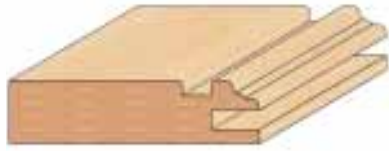
245 - DF Old Glory RP or FP
(Shown with applied moulding)



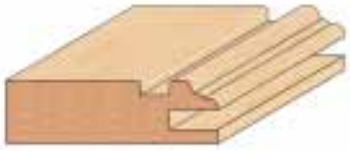
035 - Williamsburg RP
935 - Savannah FP



075 - DF Williamsburg RP
975 - DF Savannah FP



R47 - Lexington RP
047 - Lexington FP
(Applied moulding not shown)



247 - DF Lexington RP or FP
(Applied moulding not shown)



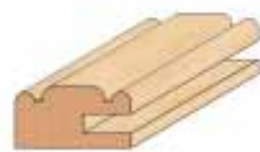
R46 - Lonestar RP
046 - Lonestar FP
(Applied moulding not shown)



246 - DF Lonestar RP or FP
(Applied moulding not shown)



030 - Camden RP
930 - Charleston FP



070 - DF Camden RP
970 - DF Charleston FP



R48 - Wateree RP
048 - Wateree FP
(Applied moulding not shown)



248 - DF Wateree RP or FP
(Applied moulding not shownh)



715 - Saluda RP
815 - Waccamaw FP



765 - DF Saluda RP
865 - DF Waccamaw FP



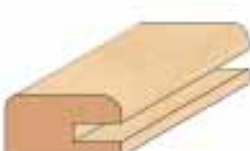
031 - Lancaster RP
931 - Edisto FP



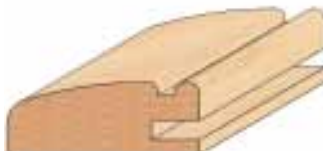
071 - DF Lancaster RP
971 - DF Edisto FP



032 - Hemingway RP
932 - Daufuskie FP



072 - DF Hemingway RP
972 - DF Daufuskie FP



033 - Hampton RP
933 - McClellanville FP



073 - DF Hampton RP
973 - DF McClellanville FP



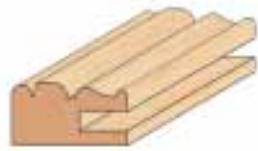
034 - Kershaw RP
934 - Ocracoke FP



074 - DF Kershaw RP
974 - DF Ocracoke FP



036 - Richmond RP
936 - Wilmington FP



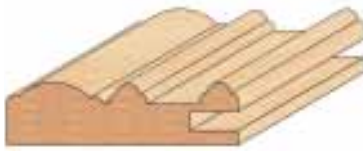
076 - DF Richmond RP
976 - DF Wilmington FP



037 - Bohickett RP
937 - Raveall RP



077 - DF Bohickett RP
977 - DF Raveall FP



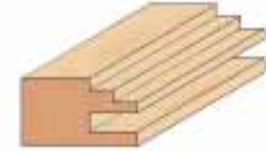
767 - Newberry RP
867 - Kiawah FP



767 - DF Newberry RP
867 - DF Kiawah FP



039 - Jackson RP
939 - Fantasy FP



079 - DF Jackson RP
979 - DF Fantasy FP



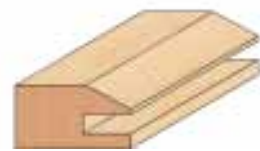
038 - Jacobson RP
938 - Jacobson FP



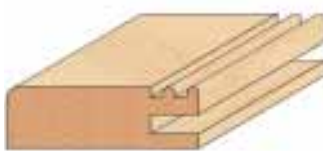
078 - DF Jacobson RP
978 - DF Jacobson FP



708 - Ashepoo RP
808 - Ashepoo FP



758 - DF Ashepoo RP
858 - DF Ashepoo FP



701 - Fallsbrook RP
801 - Jordan FP



751 DF - Fallsbrook RP
851 DF - Jordan FP

Specialty Doors

Sometimes you want that special accent piece or need to match a certain aesthetic style. We would love the opportunity to assist you with any of your custom pieces. Our experienced craftsman will construct a custom door according to your specifications within our limitations. If you are working with a painted piece, solid MDF can be customized using our CNC Router to match your style.



SPECIAL
APPLIED
MOULDINGS

SPECIAL LOUVER PATTERNS & ANGLES

MULLION DESIGNS

ANGLED DOORS

RADIUS TOP DOORS

SPECIAL THICKNESS DOORS

LOCKER ROOM DOORS

ANY CUSTOM
PROFILE OR
DESIGN

EXOTIC
WOOD
SPECIES



Dovetail Joint Drawer Boxes

Withstanding time, the strength found in a dovetail joint is unparalleled by any other joinery. Absent of fasteners, this beautifully crafted joint works against itself to develop its strength. We are proud to be offering drawer boxes constructed using this timeless method. Standard in maple, but available in many species, let us provide you this heirloom quality construction for your next cabinet job.

We also offer other types of drawer box construction ranging from standard butt joints to dovetail. Hardware is available in epoxy coated, full extension, and under mount (soft close) styles.



EPOXY COATED



FULL EXTENSION



UNDER MOUNT SOFT CLOSE



The magnificent Cypress Tree has stood strong and tall throughout the low country swamps of South Carolina and other coastal regions of the South for many years. This tree yields large timbers and beautiful character filled boards that are part of many beautiful outside structures and homes across the southern landscape.

Carolina Cypress is a mark of quality products created from this time proven resource that are available to those who want to bring rustic beauty into their lives. Whether you are looking for large timbers, beveled siding or a special profile, it is available in the grade of your choice.



ROUGH TIMBERS



BEVELED SIDING

Exterior Products

CORNER TRIM

HANDRAILS

DRIP CAP PROFILES

EXTERIOR MOULDINGS

BED MOULDS

SHIPLAP

CROWN MOULDING

PICKETS

CROWN



DOOR & WINDOW CASING



CHAIR RAIL



HAND RAIL



FLUTED BOARDS



Moulding and Trim

Whether you need a custom profile out of an unusual species of wood or a common profile to be painted, we can provide you with a quality run product in short order. Ask for our moulding catalog to see our profiles, or send us a sample of the profile you need. We can custom cut a knife and run a top quality moulding in the profile you need.

DIMENSIONAL
HARDWOOD
LUMBER



PLANK WAINSCOTING



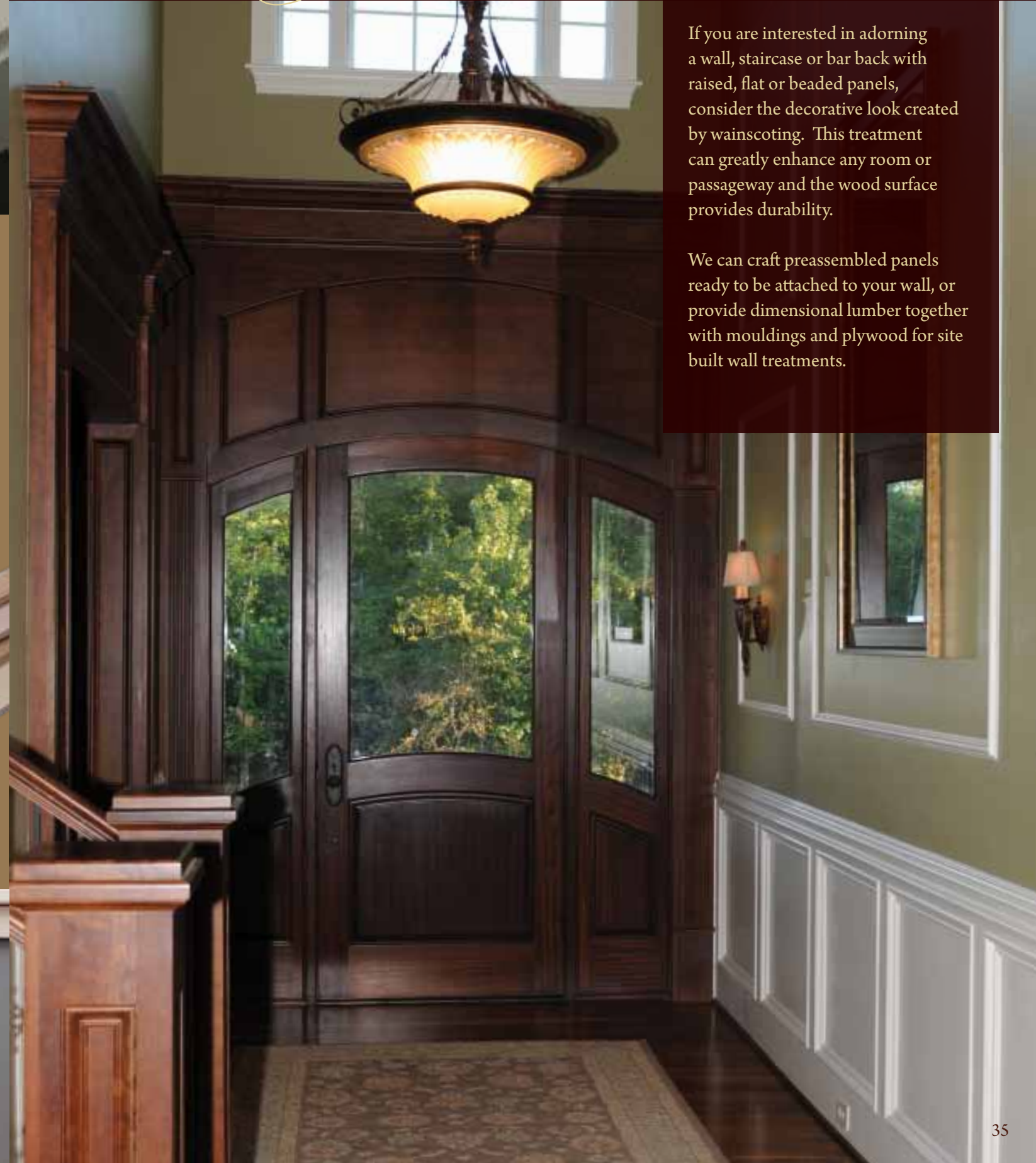
BASEBOARD



Wainscoting and Wall Treatments

If you are interested in adorning a wall, staircase or bar back with raised, flat or beaded panels, consider the decorative look created by wainscoting. This treatment can greatly enhance any room or passageway and the wood surface provides durability.

We can craft preassembled panels ready to be attached to your wall, or provide dimensional lumber together with mouldings and plywood for site built wall treatments.



Hardwood Flooring

Hardwood flooring is a beautiful addition to your home, increasing your home's value while adding character and warmth. Hardwoods are an ideal choice because of their easy maintenance and longevity. You can choose from a variety of species ranging from Old Growth Heart Pine to prefinished Red Oak in many widths. Let us help you find the flooring that brings the beauty and character you love into your home.

SHOE MOULDING

THRESHOLDS



◀ Australian Cypress
Ebony Red Oak ▼

Flooring Accessories

TREADS

QUARTER ROUND



Heart Pine

Red Oak (PF)

Oak
Butterscotch
(PF)

White Oak (PF)

Ash (PF)

Caribbean
Heart Pine (PF)

Oak Cherry
(PF)

Australian
Cypress

Hickory

Distressed
Gunstock
Hickory (PF)

Maple

American
Cherry

Saddle
Oak (PF)

Hickory
Gunstock (PF)

Stair Parts and Stair Treads

VOLUTE



HAND RAILS



STAIR
TREADS



METAL PICKETS



QUARTER
ROUND

THRESHOLDS

REDUCERS

LANDING TREADS

NEWEL POSTS



WOODEN PICKETS



SHOE MOULDING

SKIRT BOARDS



Decks and Covered Porches

If you're building a deck or covered porch on your house, consider some of our elegant exterior products. From decking, to columns, to railing we have the material you need to create the outdoor living space you have been dreaming of.



TONGUE AND GROOVE
GROOVE ON GROOVE DECKING
BALUSTERS AND PICKETS
HANDRAILS AND RAIL SYSTEMS
POSTS AND COLUMNS
BEADED AND BEVELED CEILINGS

These products are available in any species including Tiger wood and IPE.

Custom Wood Shutters

SHUTTER HARDWARE



SHUTTER DOG



NEW YORK
SHUTTER
HINGE



SHUTTER
HOLDBACK



SHUTTER
HINGE



CONNECTICUT
SHUTTER
HINGE

ARCH TOP

RAISED PANEL

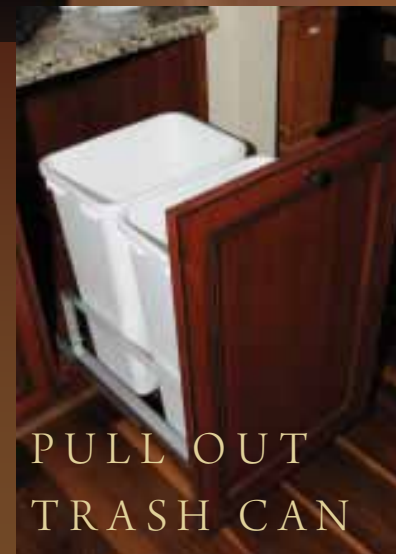
LOUVERED

We manufacture both raised panel and true louvered shutters in our facility. We also have a nice selection of shutter hardware for functional shutters.

Accessories

CORBELS

WINE RACK



PULL OUT
TRASH CAN



SPICE RACK



ROSETTES

BUTCHER BLOCK TABLES



OUR MISSION

It is our desire to develop long lasting relationships with our customers through honesty, dependability, respect, and hard work. We will accomplish this by providing them with the best wood products, in a timely manner, and by standing behind every item we sell or manufacture for quality and satisfaction. Through this type of attitude and ethic we hope to encourage everyone we encounter.



ROY'S WOOD PRODUCTS, INC.

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329 Thrush Lane | Lugoff, SC 29078
Office: 803.438.1590
Fax: 803.438.5556

www.royswoodproducts.com