



ROY'S WOOD  
PRODUCTS, INC.

*Moulding Catalog*



# *50 years of* **PASSION & QUALITY**

A passion for quality and almost 50 years of custom woodworking drives Roy's Wood Products, RWP, to manufacture some of the best wood products in the industry. Our grandfather Roy Brazell, Sr., after serving in WWII, started building cabinets and other products for local craftsmen and contractors. His son, Roy Brazell, Jr. continued to grow the business by focusing on what the customer needed and working hard for timely delivery.

As a result of hard work, attention to quality, and the blessings of our Lord and Savior Jesus Christ, RWP has grown into what it is today. We are looking forward to providing you with the custom cabinet doors, custom mouldings, hardwood flooring or any other products you might find in the pages of this catalog.

Thank you for your business.





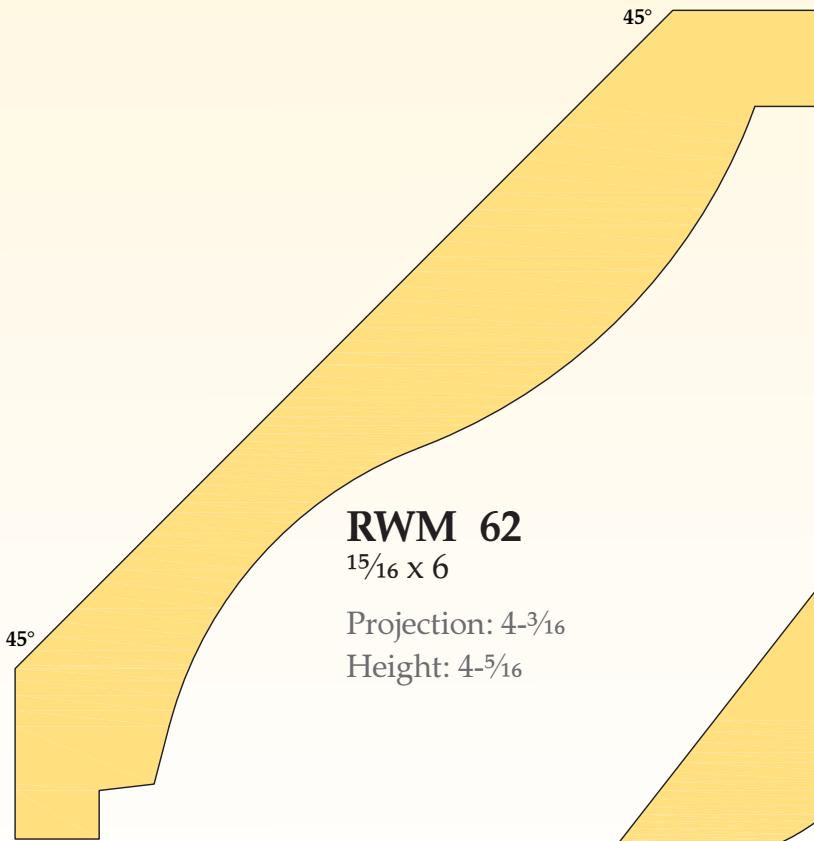


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# *Crown Moulding*





**RWM 62**

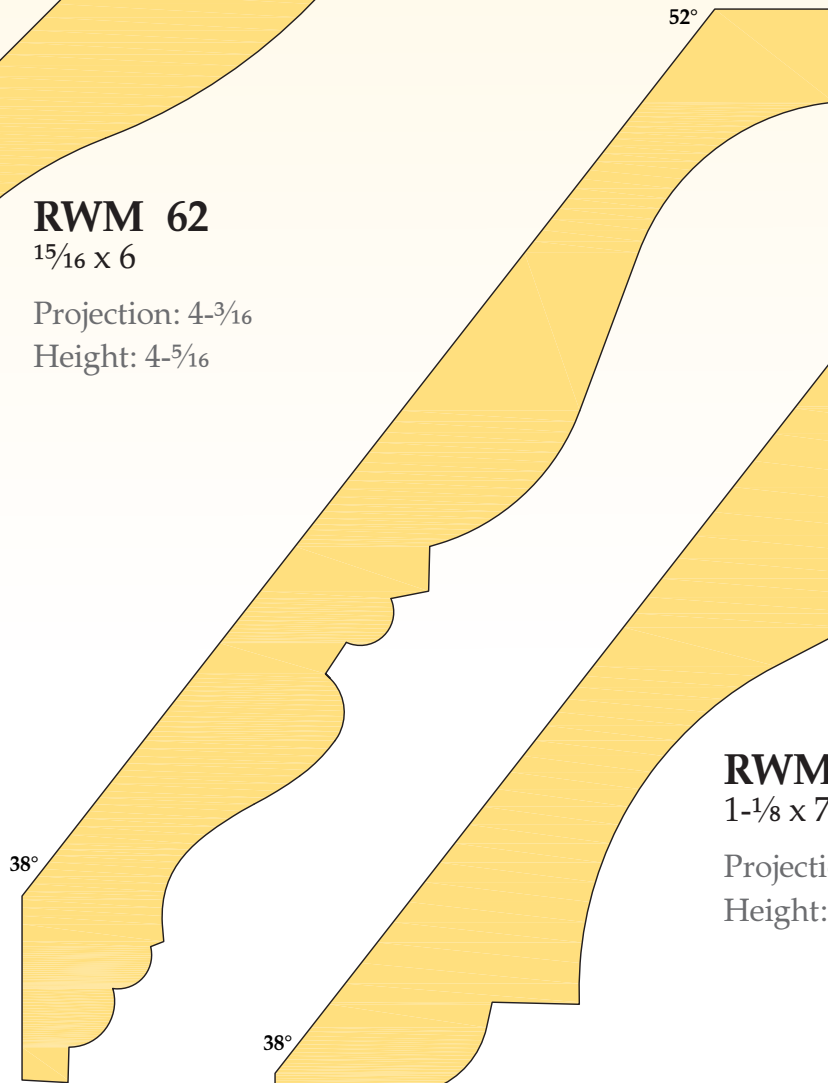
$1\frac{5}{16} \times 6$

Projection:  $4\frac{3}{16}$

Height:  $4\frac{5}{16}$

45°

45°



**RWM 81**

$1\frac{3}{16} \times 7$

Projection:  $4\frac{1}{4}$

Height:  $5\frac{9}{16}$

38°

38°

52°

52°

**RWM 3095**

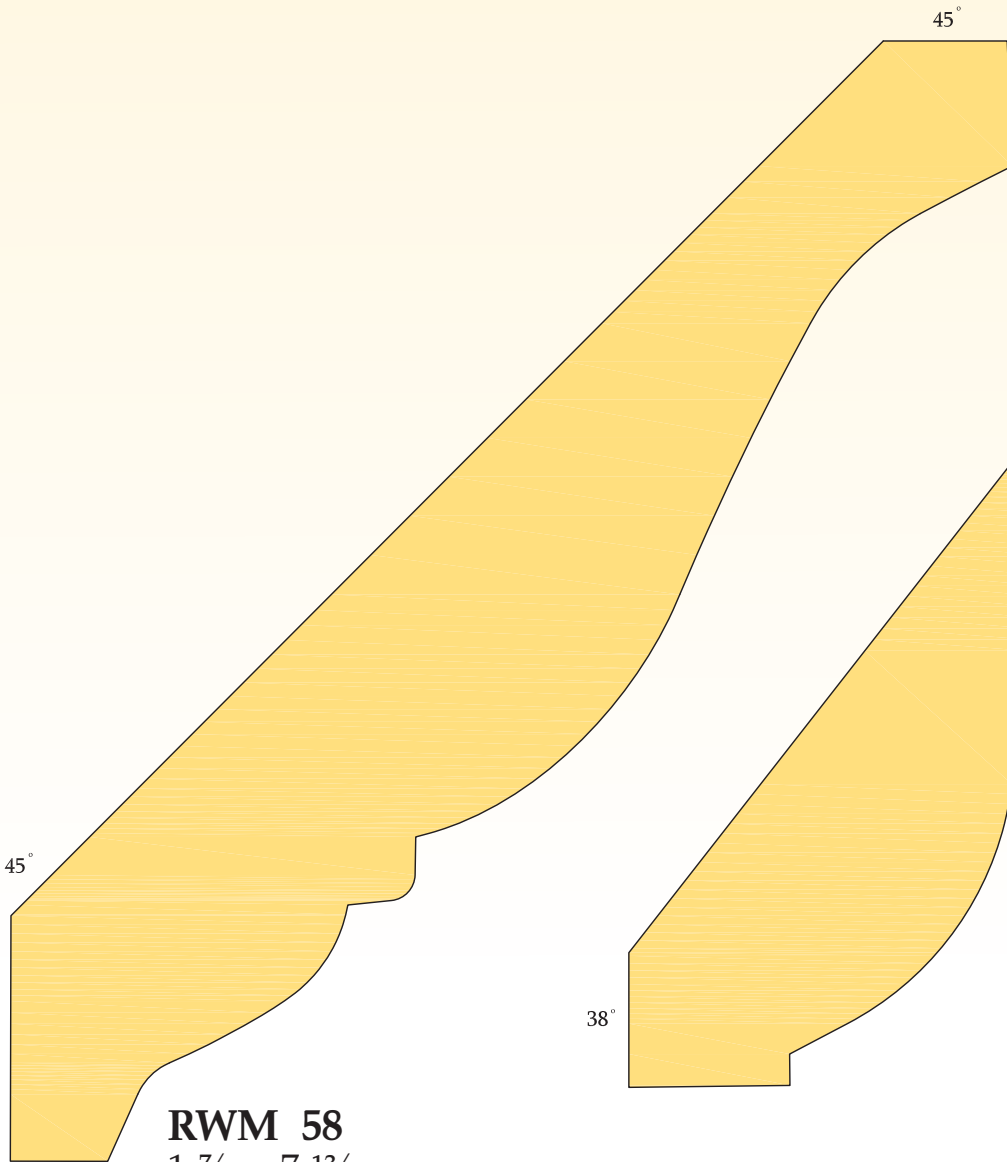
$1\frac{1}{8} \times 7\frac{1}{4}$

Projection:  $4\frac{9}{16}$

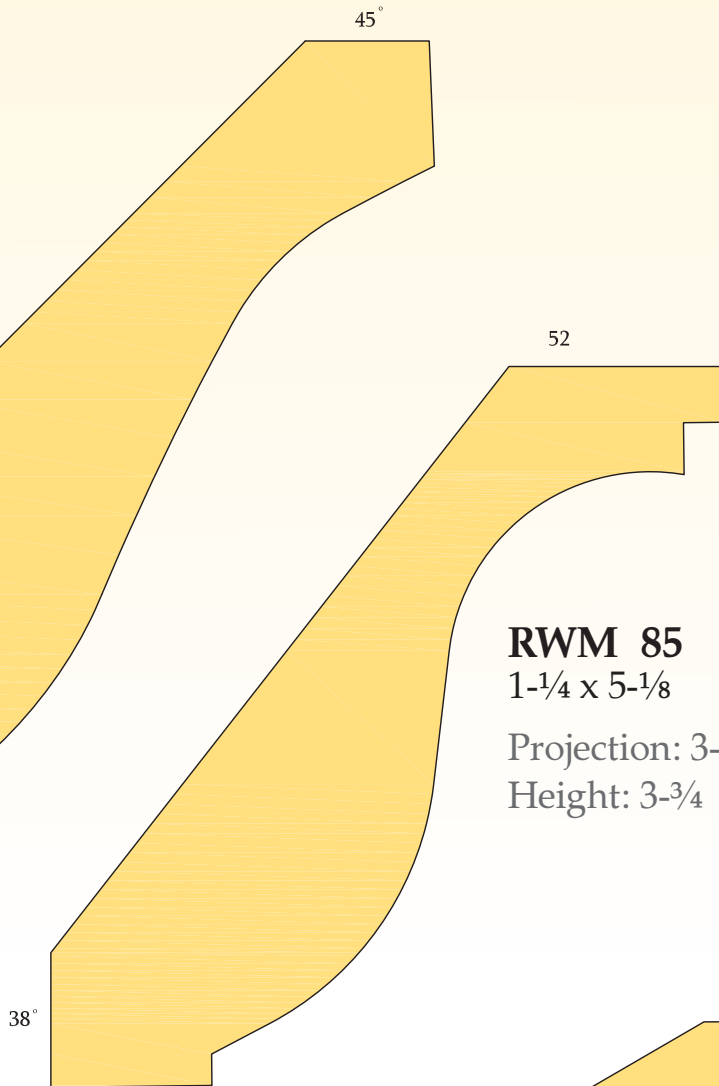
Height:  $5\frac{5}{8}$

# CROWN MOULDING

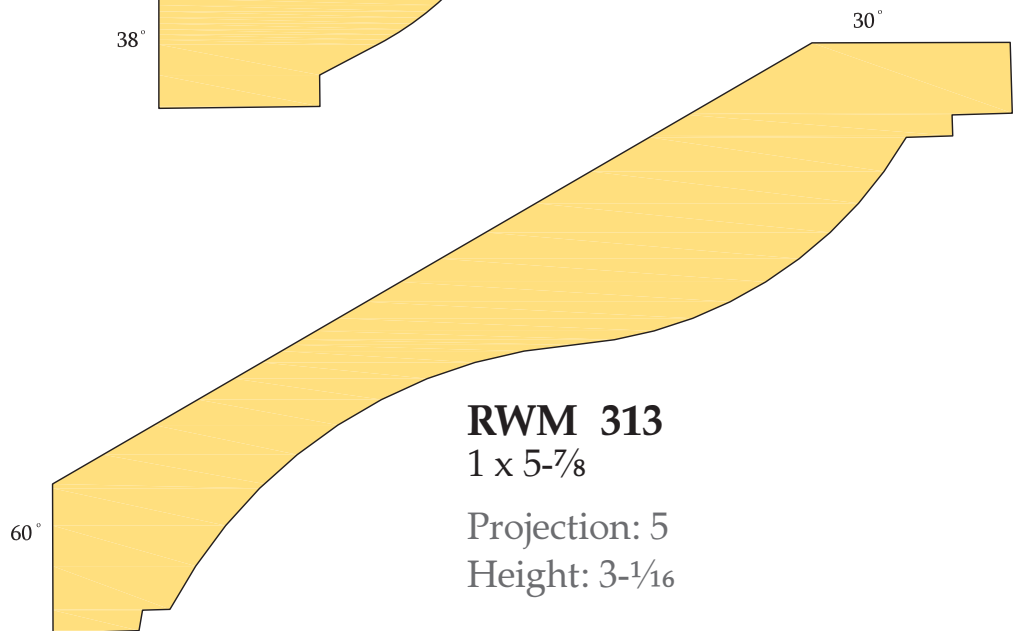
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**RWM 58**  
1-7/16 x 7-13/16  
Projection: 5-3/16  
Height: 5-13/16



**RWM 85**  
1-1/4 x 5-1/8  
Projection: 3-1/2  
Height: 3-3/4

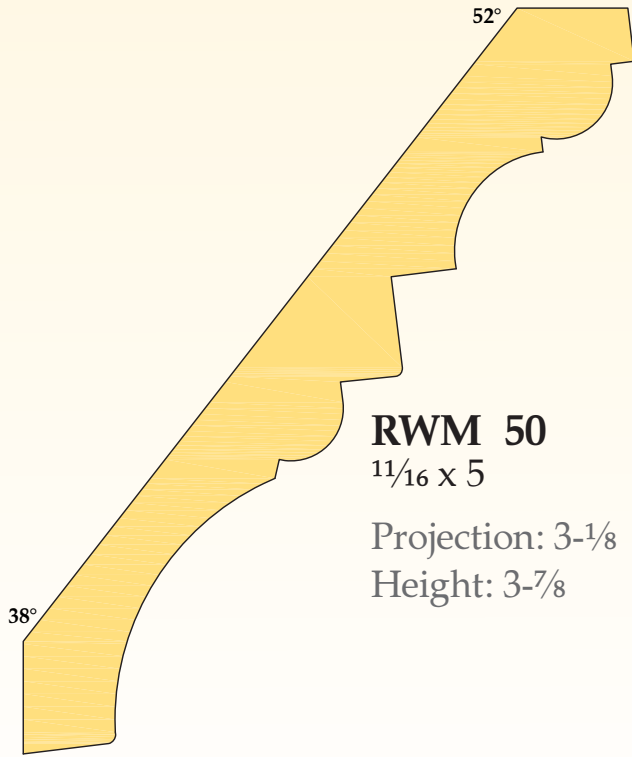


**RWM 313**  
1 x 5-7/8  
Projection: 5  
Height: 3-1/16



# CROWN MOULDING

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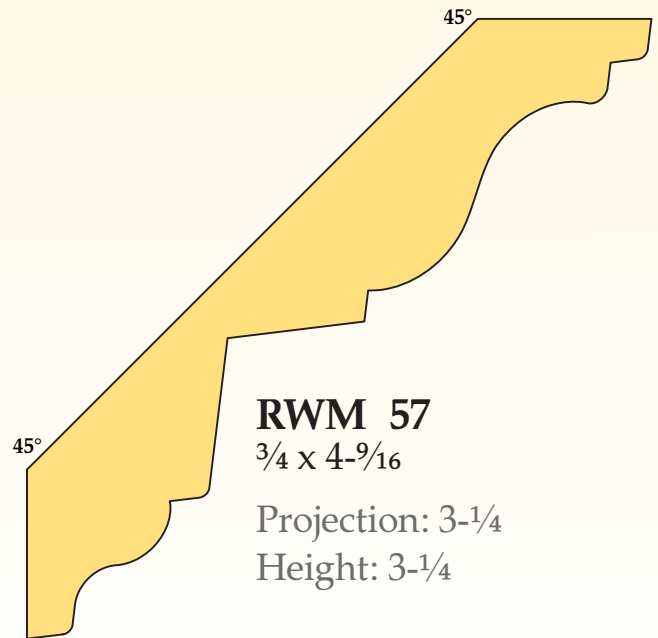


**RWM 50**

$1\frac{1}{16} \times 5$

Projection:  $3\frac{1}{8}$

Height:  $3\frac{7}{8}$

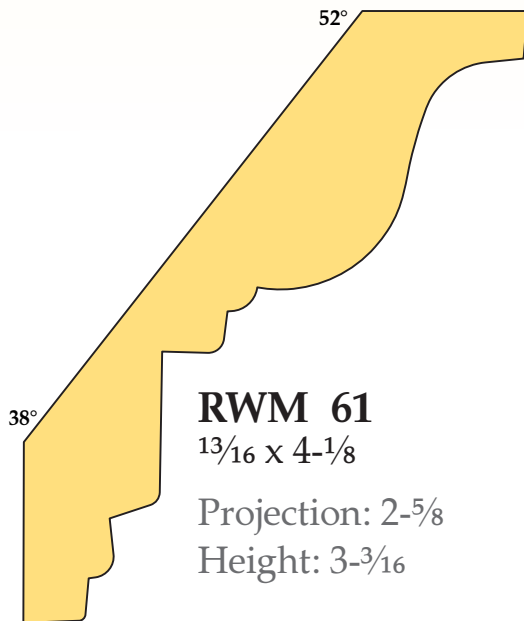


**RWM 57**

$\frac{3}{4} \times 4\frac{9}{16}$

Projection:  $3\frac{1}{4}$

Height:  $3\frac{1}{4}$

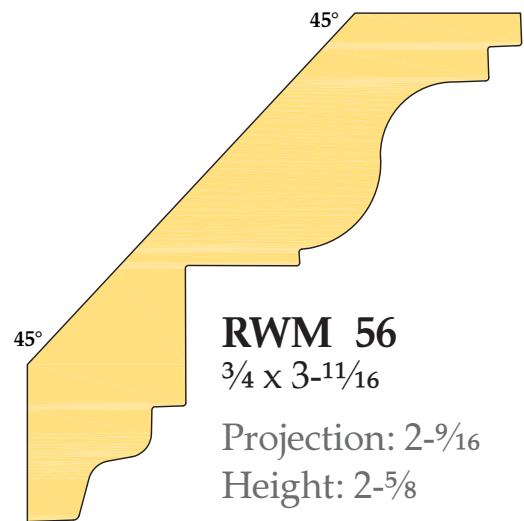


**RWM 61**

$1\frac{3}{16} \times 4\frac{1}{8}$

Projection:  $2\frac{5}{8}$

Height:  $3\frac{3}{16}$



**RWM 56**

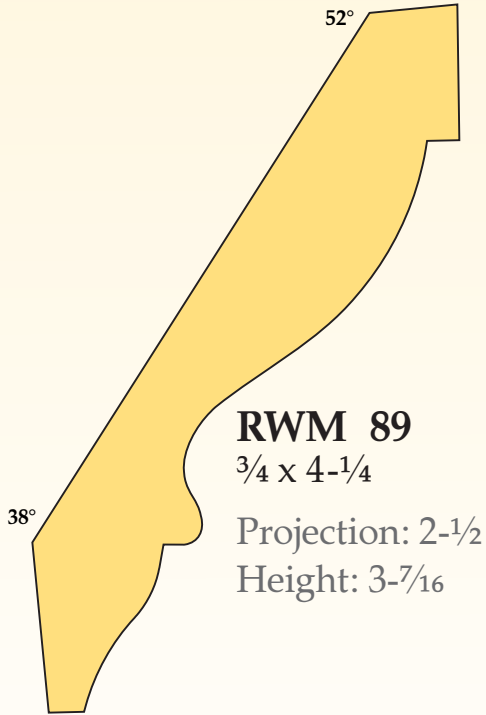
$\frac{3}{4} \times 3\frac{11}{16}$

Projection:  $2\frac{9}{16}$

Height:  $2\frac{5}{8}$

# CROWN MOULDING

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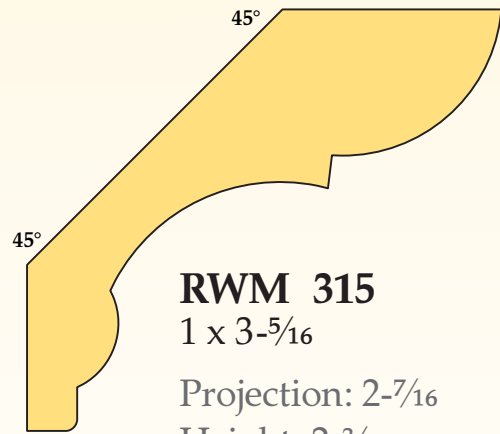


**RWM 89**

$\frac{3}{4} \times 4\text{-}\frac{1}{4}$

Projection:  $2\text{-}\frac{1}{2}$

Height:  $3\text{-}\frac{7}{16}$

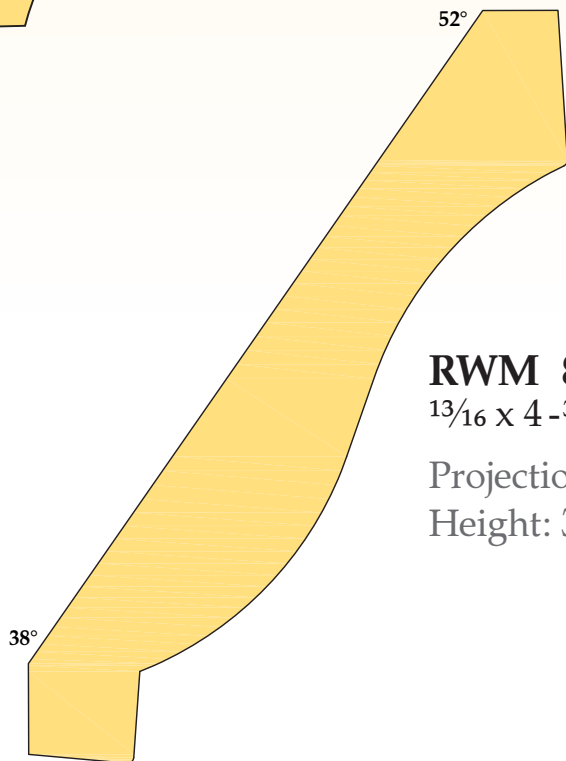


**RWM 315**

$1 \times 3\text{-}\frac{5}{16}$

Projection:  $2\text{-}\frac{7}{16}$

Height:  $2\text{-}\frac{3}{16}$

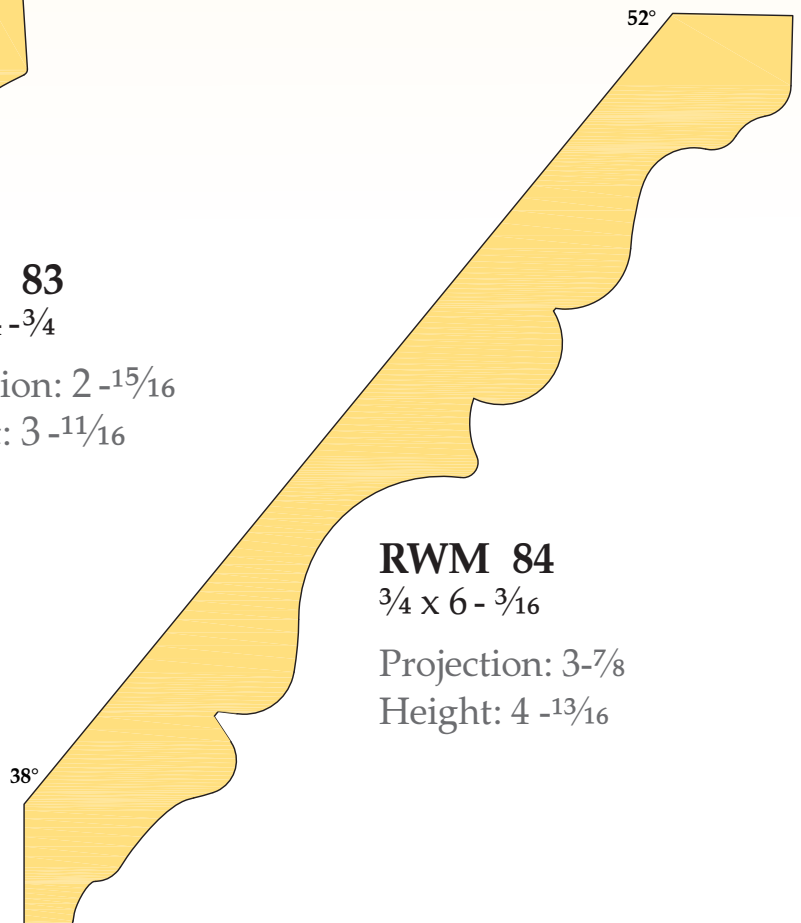


**RWM 83**

$\frac{13}{16} \times 4\text{-}\frac{3}{4}$

Projection:  $2\text{-}\frac{15}{16}$

Height:  $3\text{-}\frac{11}{16}$

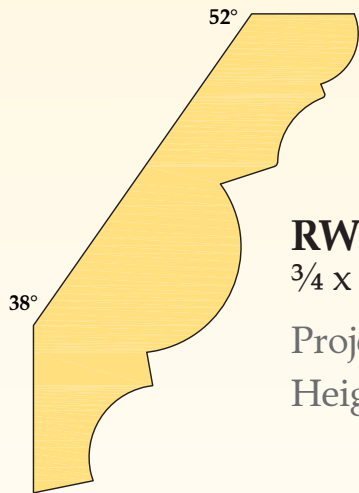


**RWM 84**

$\frac{3}{4} \times 6\text{-}\frac{3}{16}$

Projection:  $3\text{-}\frac{7}{8}$

Height:  $4\text{-}\frac{13}{16}$

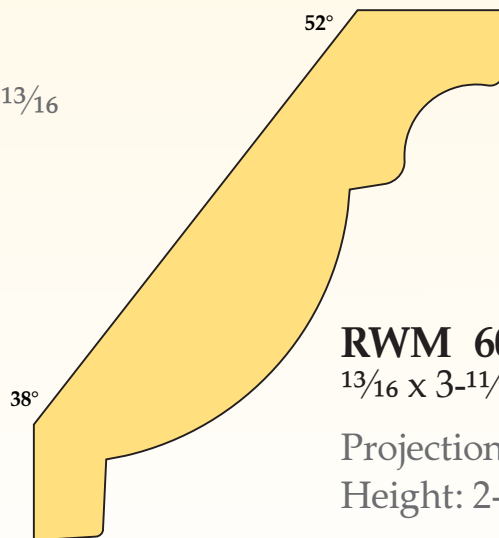


**RWM 86**

$\frac{3}{4} \times 3$

Projection:  $1-\frac{13}{16}$

Height:  $2-\frac{3}{8}$

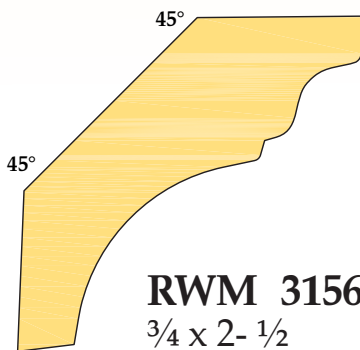


**RWM 60**

$\frac{13}{16} \times 3-\frac{11}{16}$

Projection:  $2-\frac{7}{16}$

Height:  $2-\frac{3}{4}$

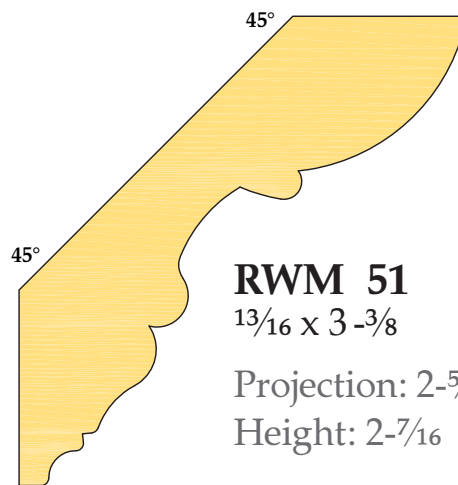


**RWM 3156**

$\frac{3}{4} \times 2-\frac{1}{2}$

Projection:  $1-\frac{13}{16}$

Height:  $1-\frac{3}{4}$



**RWM 51**

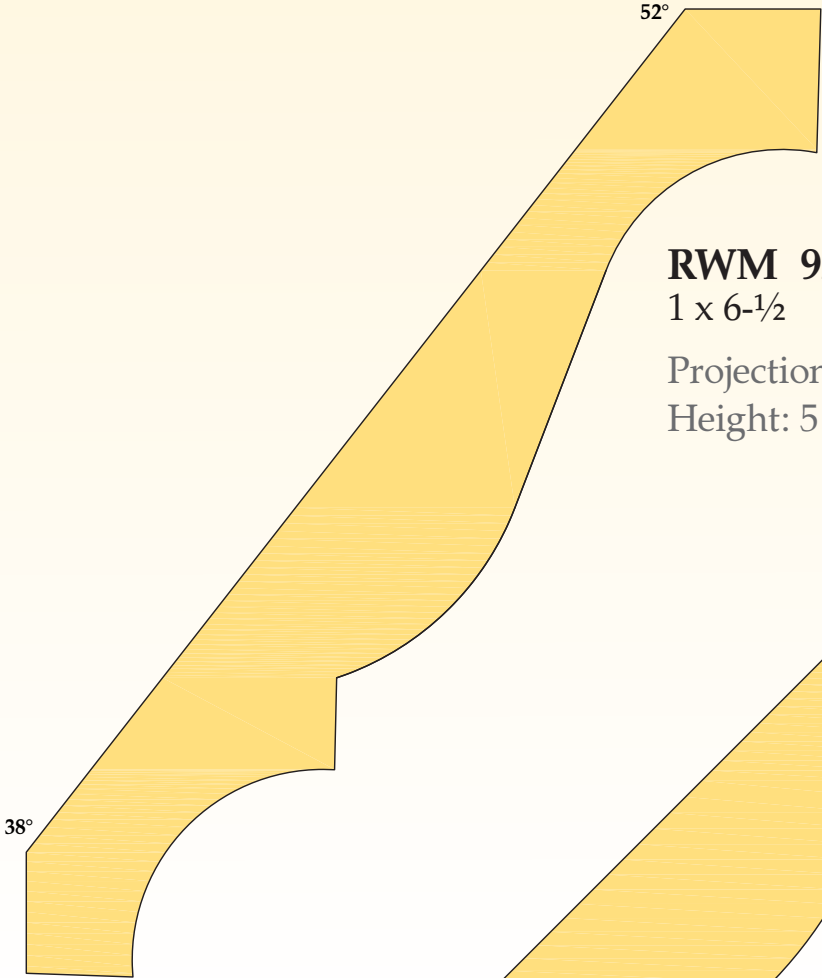
$\frac{13}{16} \times 3-\frac{3}{8}$

Projection:  $2-\frac{5}{16}$

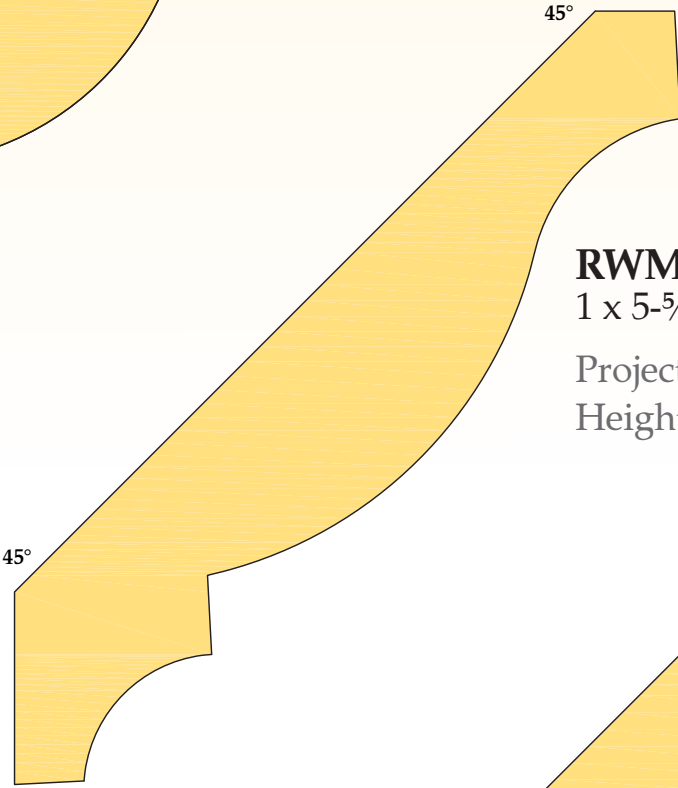
Height:  $2-\frac{7}{16}$

# CROWN MOULDING

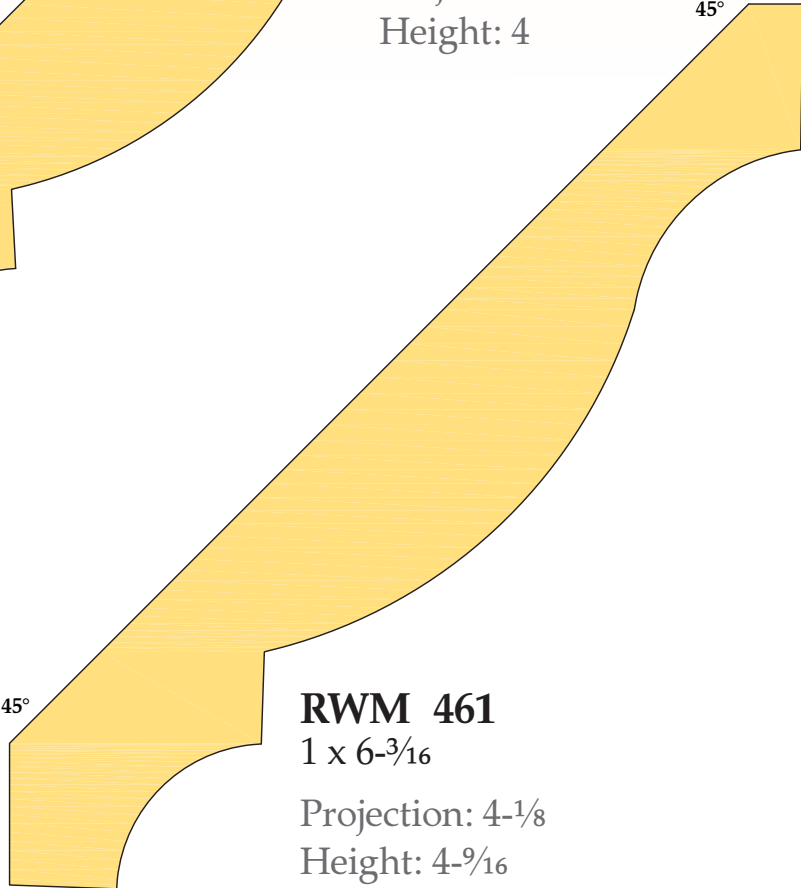
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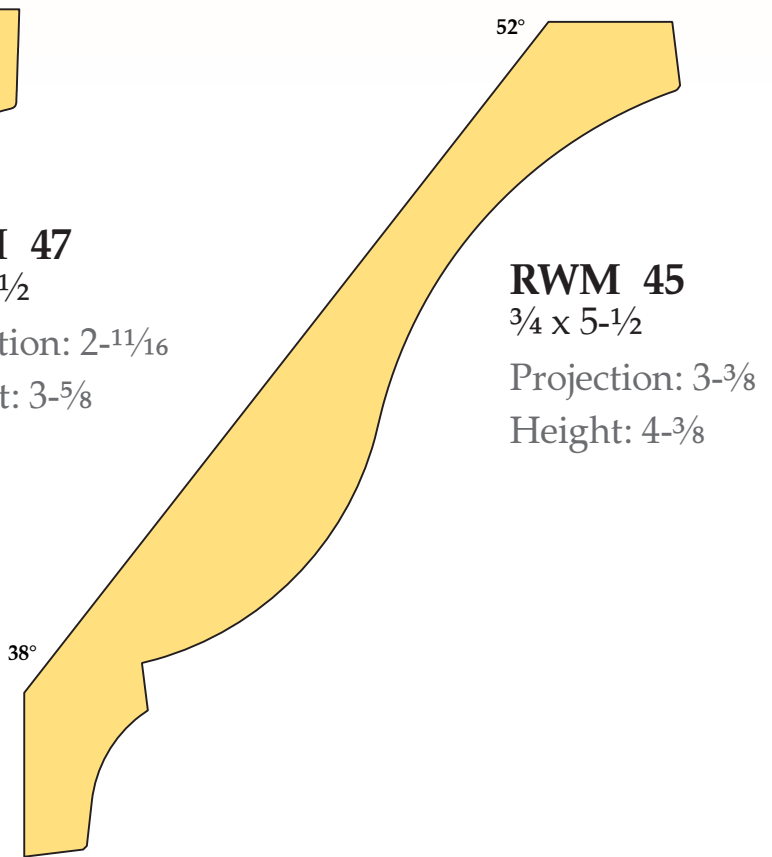
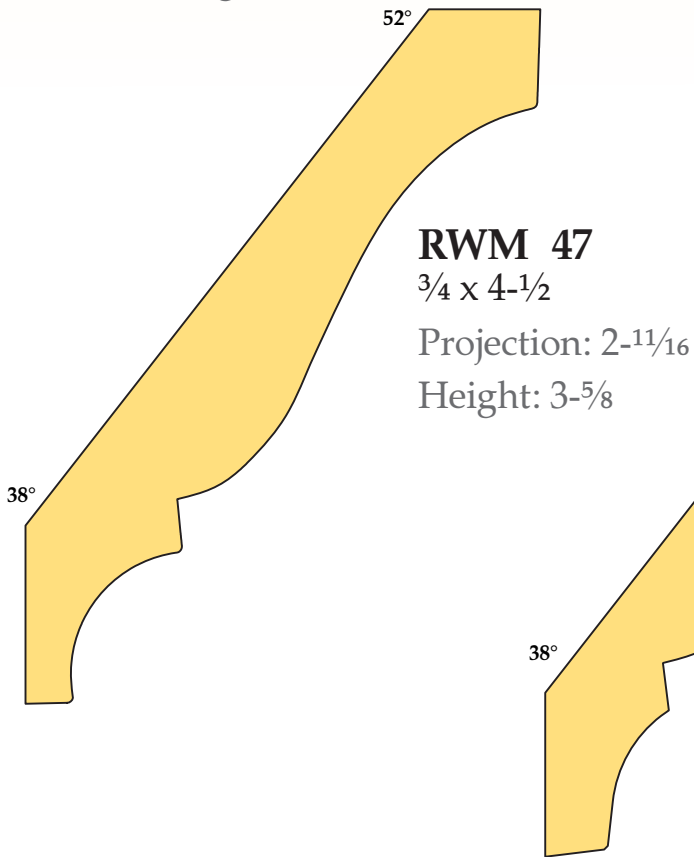
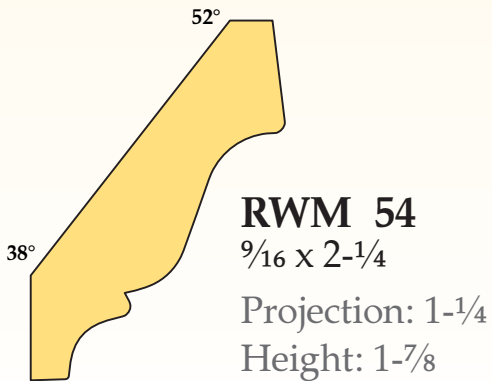
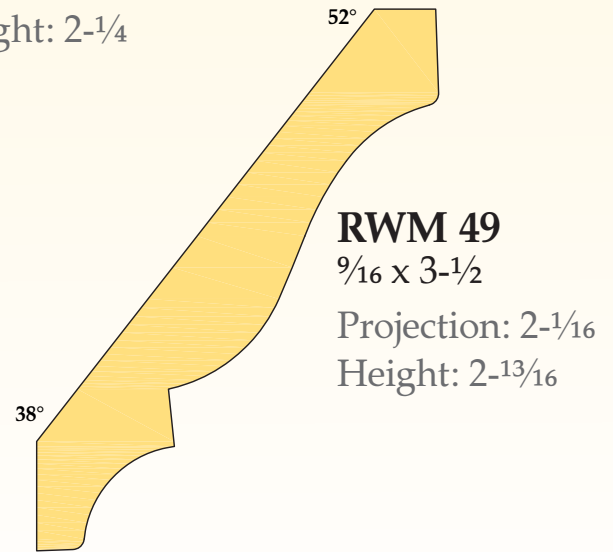
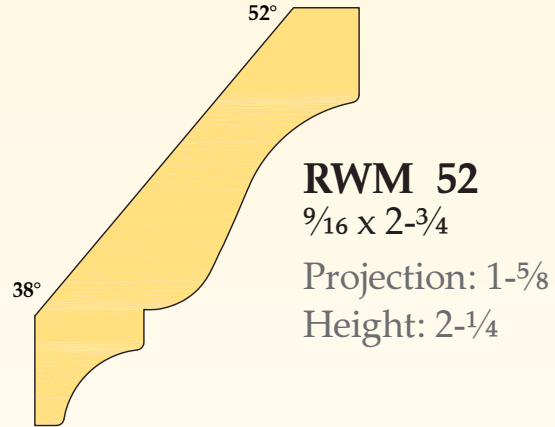
**RWM 92**  
1 x 6-1/2  
Projection: 4-1/8  
Height: 5



**RWM 3116**  
1 x 5-5/16  
Projection: 3-1/2  
Height: 4

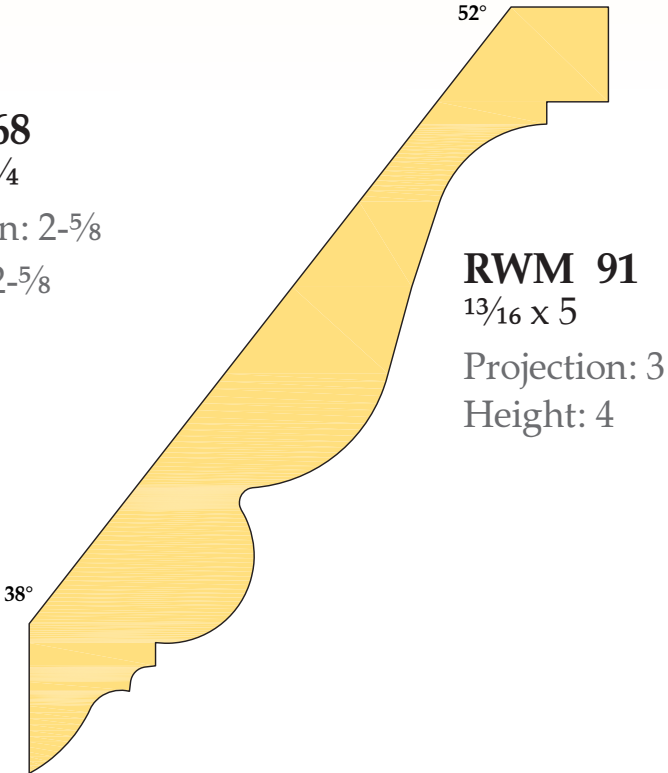
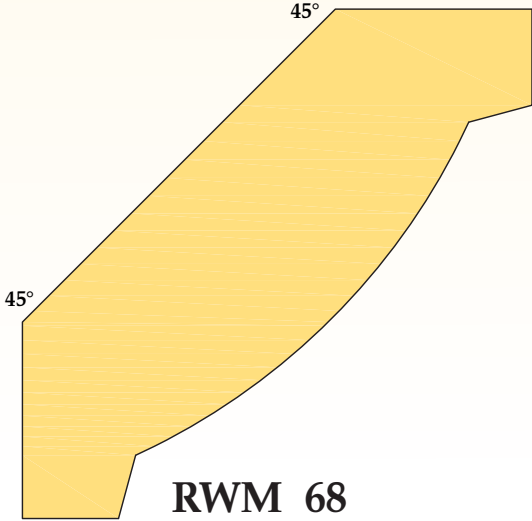
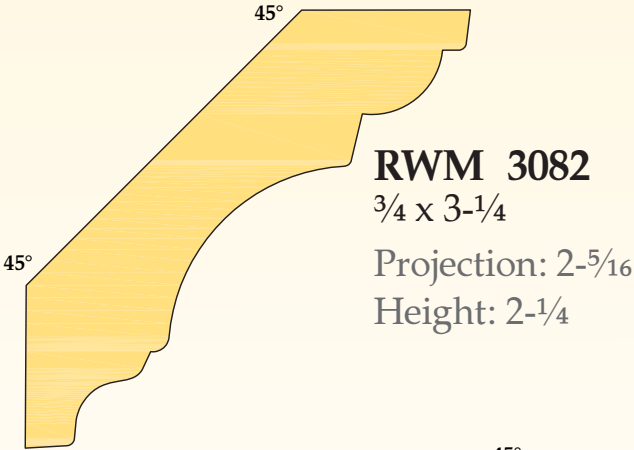


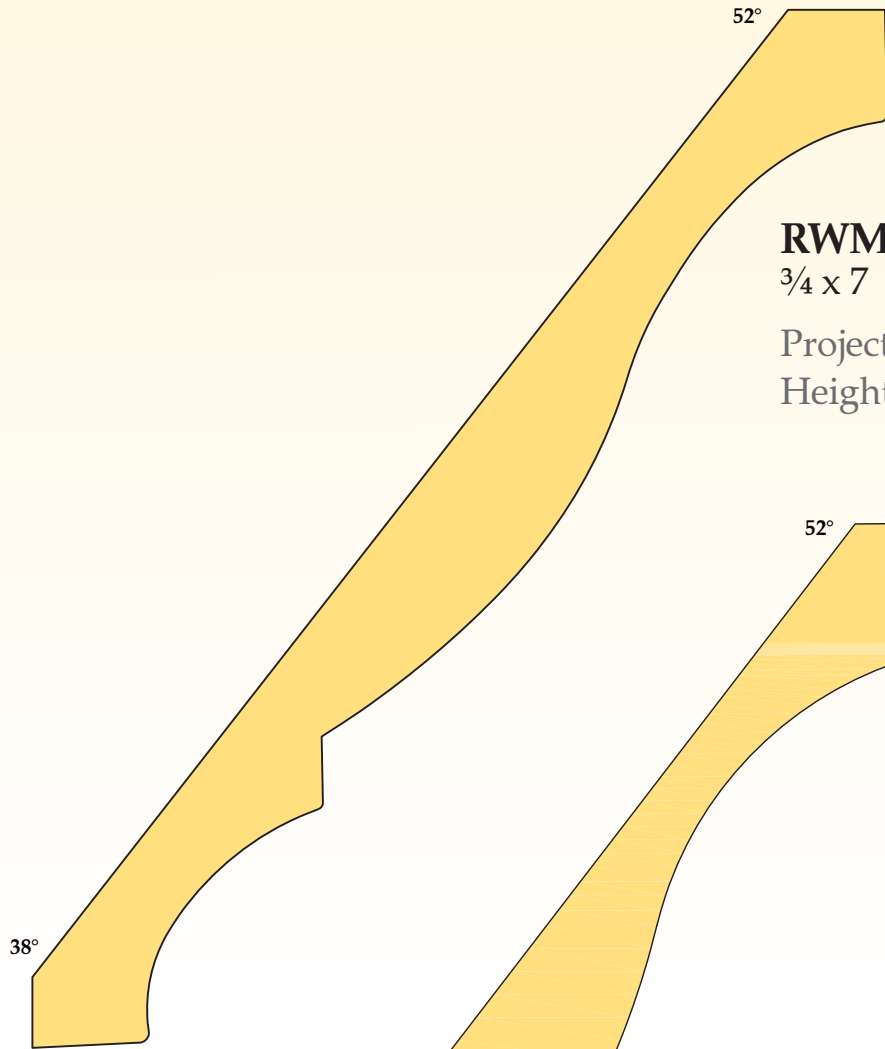
**RWM 461**  
1 x 6-3/16  
Projection: 4-1/8  
Height: 4-9/16



# CROWN MOULDING

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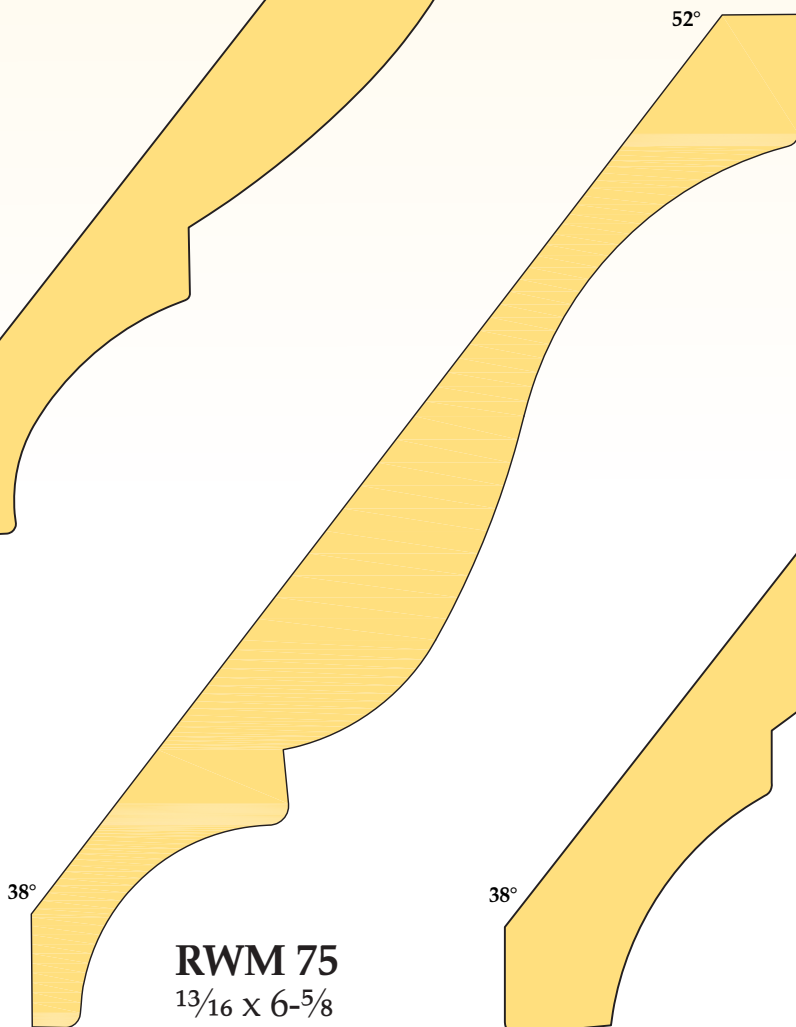


**RWM 43**

$\frac{3}{4} \times 7$

Projection:  $4\frac{7}{16}$

Height:  $5\frac{3}{8}$

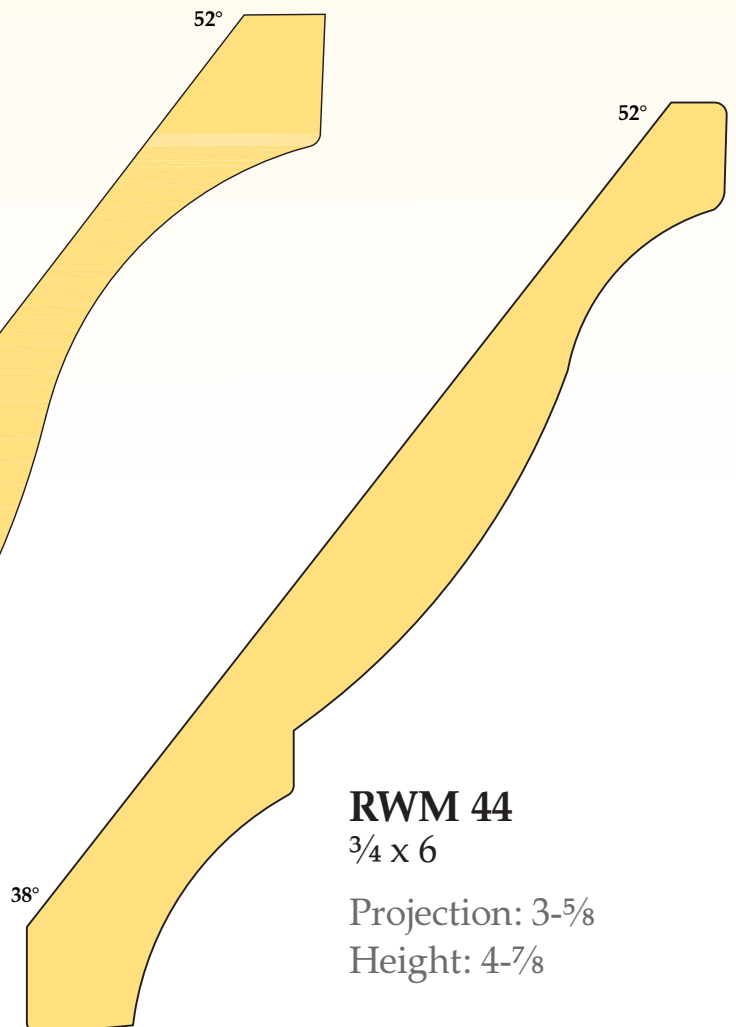


**RWM 75**

$\frac{13}{16} \times 6\frac{5}{8}$

Projection:  $4\frac{1}{16}$

Height:  $5\frac{1}{4}$



**RWM 44**

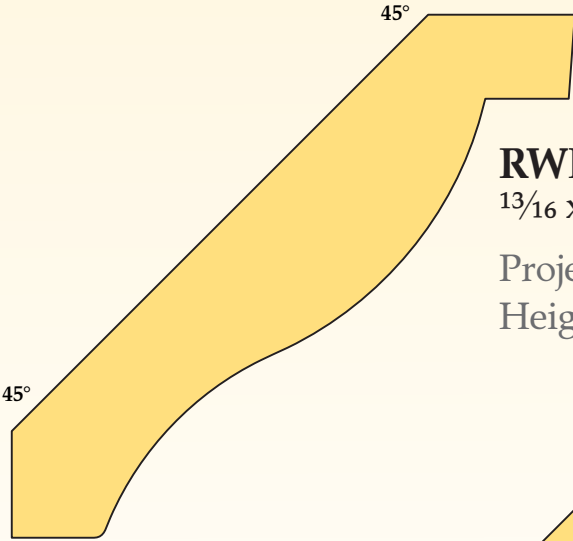
$\frac{3}{4} \times 6$

Projection:  $3\frac{5}{8}$

Height:  $4\frac{7}{8}$

# CROWN MOULDING

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**RWM 3087**  
1<sup>3</sup>/<sub>16</sub> x 4

Projection: 2-<sup>15</sup>/<sub>16</sub>  
Height: 2-<sup>3</sup>/<sub>4</sub>



**RWM 63**  
1-<sup>1</sup>/<sub>16</sub> x 8

Projection: 5-<sup>9</sup>/<sub>16</sub>  
Height: 5-<sup>3</sup>/<sub>4</sub>



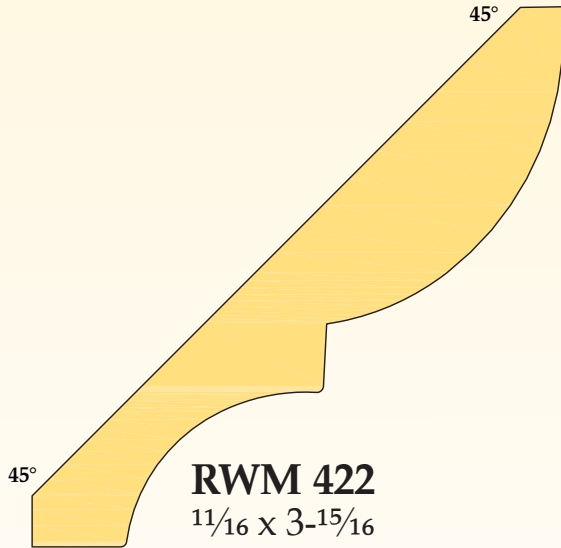
**RWM 48**  
1-<sup>5</sup>/<sub>8</sub> x 9

Projection: 5-<sup>9</sup>/<sub>16</sub>  
Height: 7-<sup>1</sup>/<sub>8</sub>



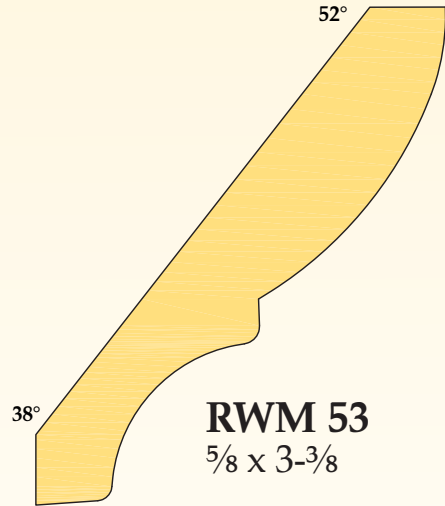
# CROWN MOULDING

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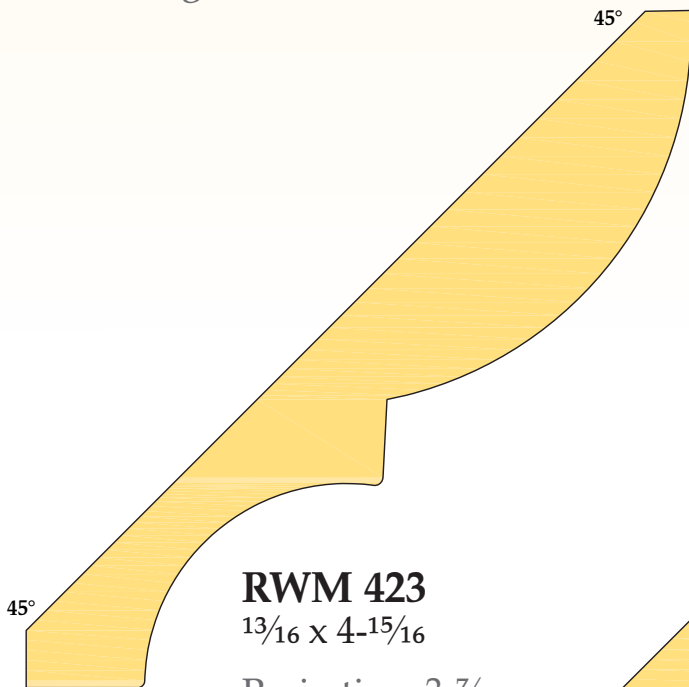
**RWM 422**  
 $1\frac{1}{16} \times 3\frac{15}{16}$

Projection:  $2\frac{3}{4}$   
Height:  $2\frac{13}{16}$



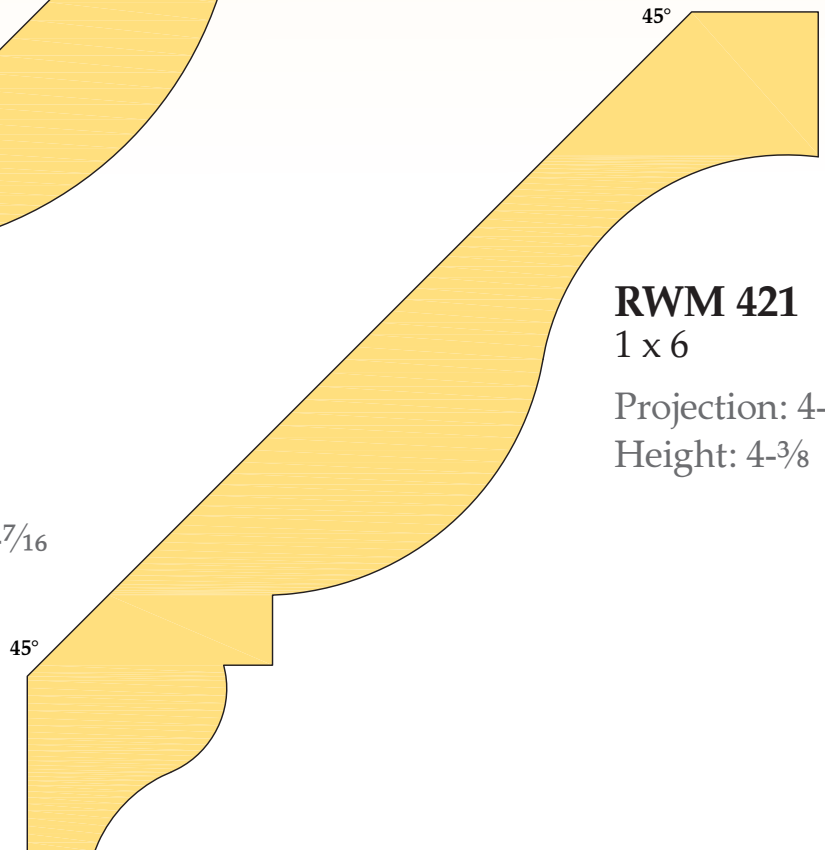
**RWM 53**  
 $\frac{5}{8} \times 3\frac{3}{8}$

Projection:  $2\frac{1}{8}$   
Height:  $2\frac{5}{8}$



**RWM 423**  
 $1\frac{3}{16} \times 4\frac{15}{16}$

Projection:  $3\frac{7}{16}$   
Height:  $3\frac{1}{2}$

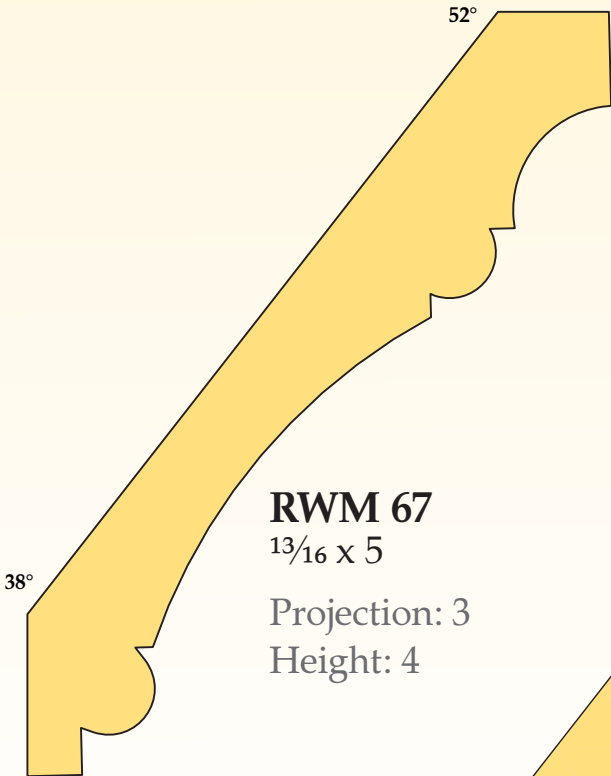


**RWM 421**  
1 x 6

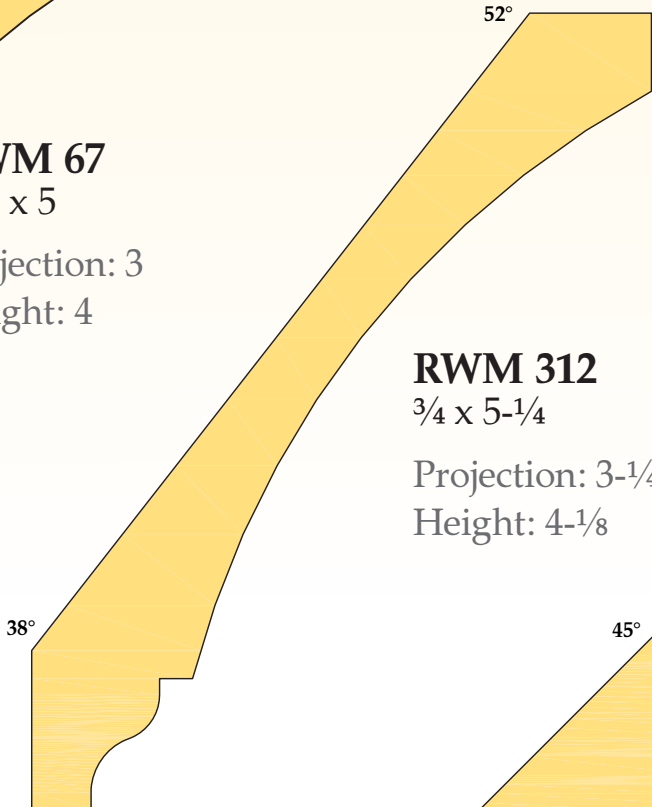
Projection:  $4\frac{1}{8}$   
Height:  $4\frac{3}{8}$

# CROWN MOULDING

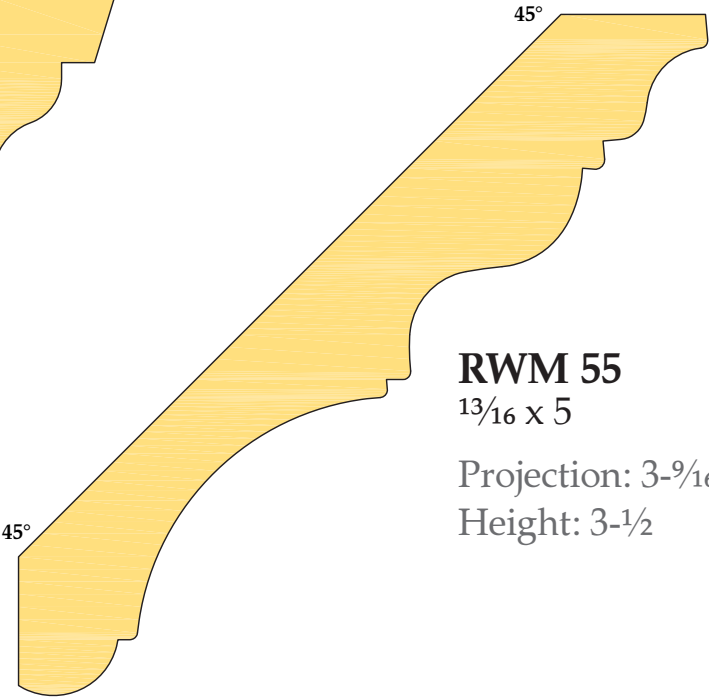
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**RWM 67**  
 $\frac{13}{16} \times 5$   
Projection: 3  
Height: 4

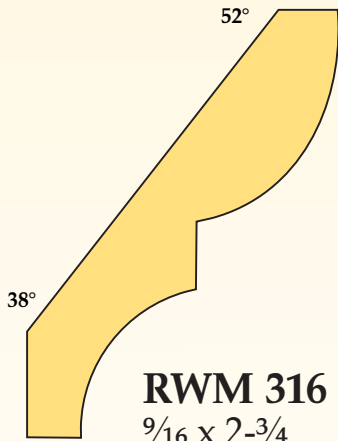


**RWM 312**  
 $\frac{3}{4} \times 5\text{-}\frac{1}{4}$   
Projection:  $3\text{-}\frac{1}{4}$   
Height:  $4\text{-}\frac{1}{8}$



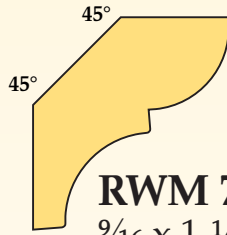
**RWM 55**  
 $\frac{13}{16} \times 5$   
Projection:  $3\text{-}\frac{9}{16}$   
Height:  $3\text{-}\frac{1}{2}$

# CROWN MOULDING



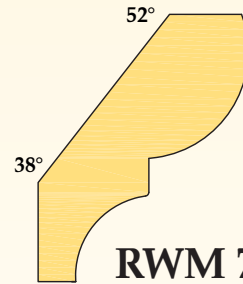
**RWM 316**  
 $\frac{9}{16} \times 2\text{-}\frac{3}{4}$

Projection:  $1\text{-}\frac{5}{8}$   
 Height:  $2\text{-}\frac{1}{4}$



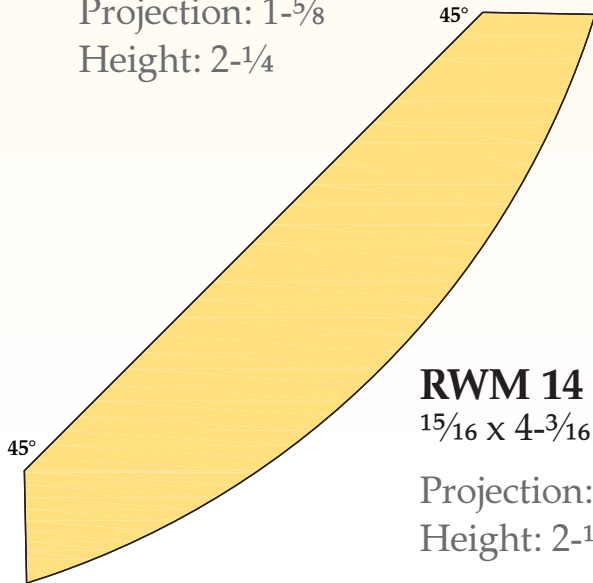
**RWM 76**  
 $\frac{9}{16} \times 1\text{-}\frac{1}{2}$

Projection: 1  
 Height:  $1\text{-}\frac{1}{8}$



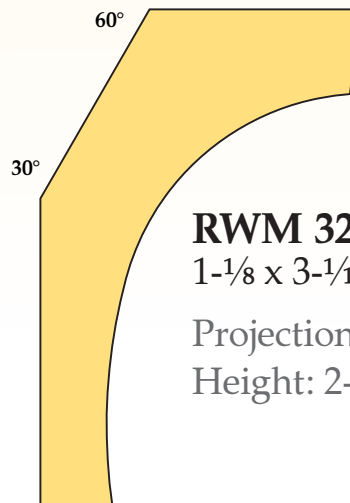
**RWM 74**  
 $\frac{9}{16} \times 1\text{-}\frac{3}{4}$

Projection:  $1\text{-}\frac{1}{16}$   
 Height:  $1\text{-}\frac{3}{8}$



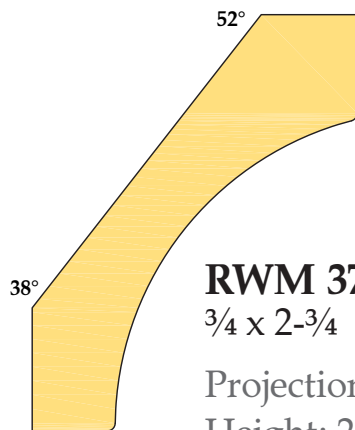
**RWM 14**  
 $\frac{15}{16} \times 4\text{-}\frac{3}{16}$

Projection:  $2\text{-}\frac{15}{16}$   
 Height:  $2\text{-}\frac{15}{16}$



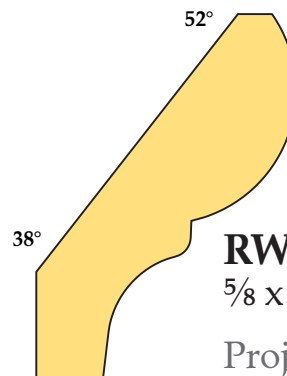
**RWM 328**  
 $1\text{-}\frac{1}{8} \times 3\text{-}\frac{1}{16}$

Projection:  $1\text{-}\frac{11}{16}$   
 Height:  $2\text{-}\frac{9}{16}$



**RWM 370**  
 $\frac{3}{4} \times 2\text{-}\frac{3}{4}$

Projection:  $1\text{-}\frac{11}{16}$   
 Height:  $2\text{-}\frac{3}{16}$



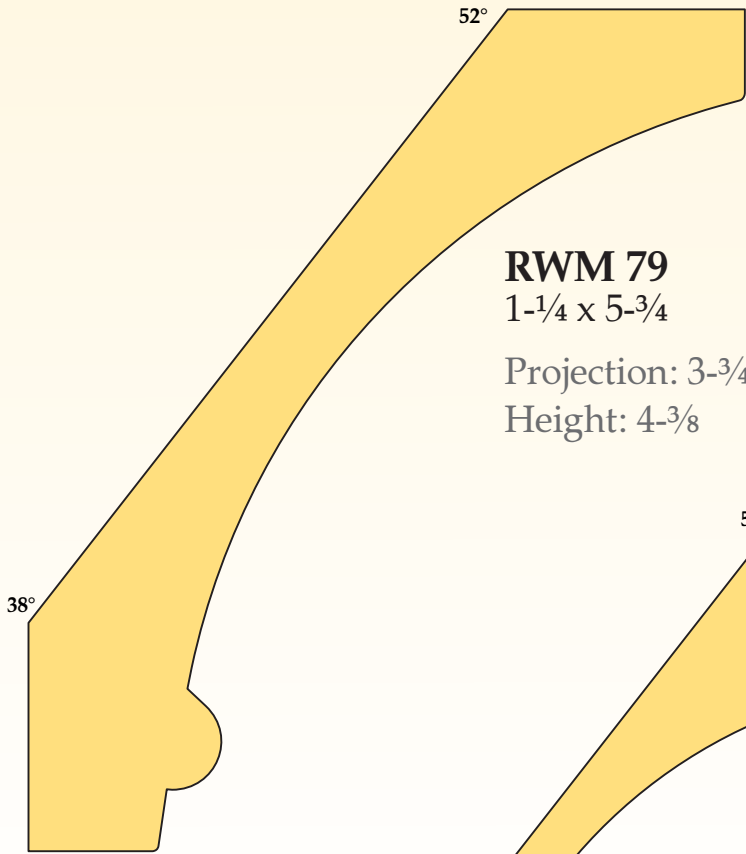
**RWM 72**  
 $\frac{5}{8} \times 2\text{-}\frac{1}{4}$

Projection:  $1\text{-}\frac{1}{4}$   
 Height:  $1\text{-}\frac{7}{8}$

# Cove Crown



Built up Crown is formed using two runs of RWM 348 together with a run of RWM 325 Cove Crown. The panels are created using S4S Lumber with RWM an applied Panel Mould

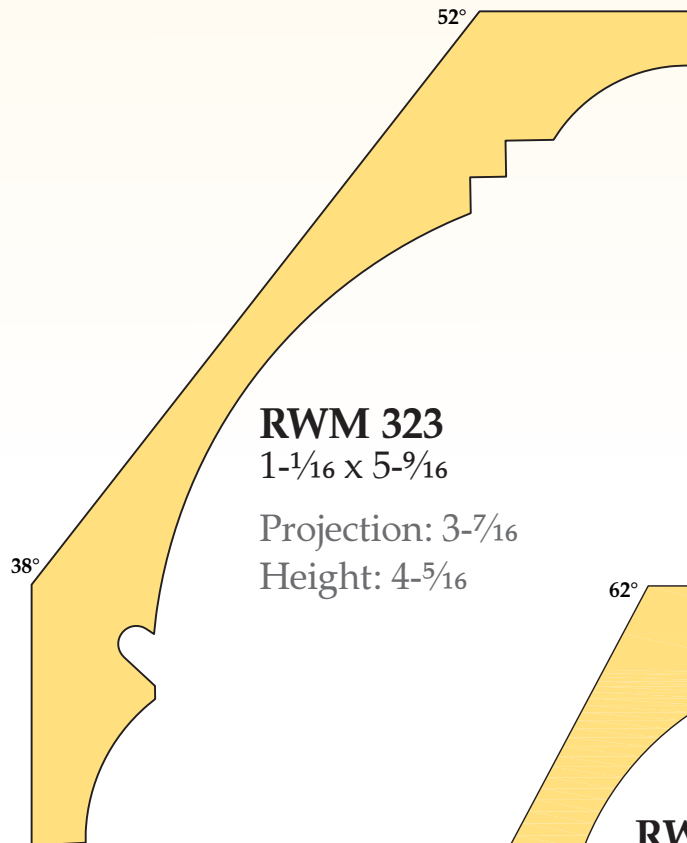


**RWM 79**

1-1/4 x 5-3/4

Projection: 3-3/4

Height: 4-3/8

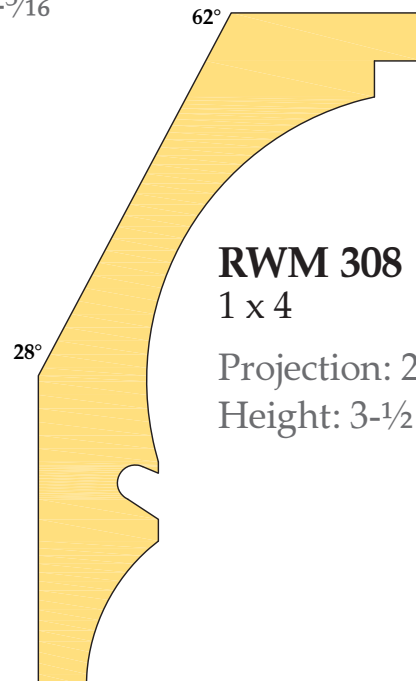


**RWM 323**

1-1/16 x 5-9/16

Projection: 3-7/16

Height: 4-5/16



**RWM 308**

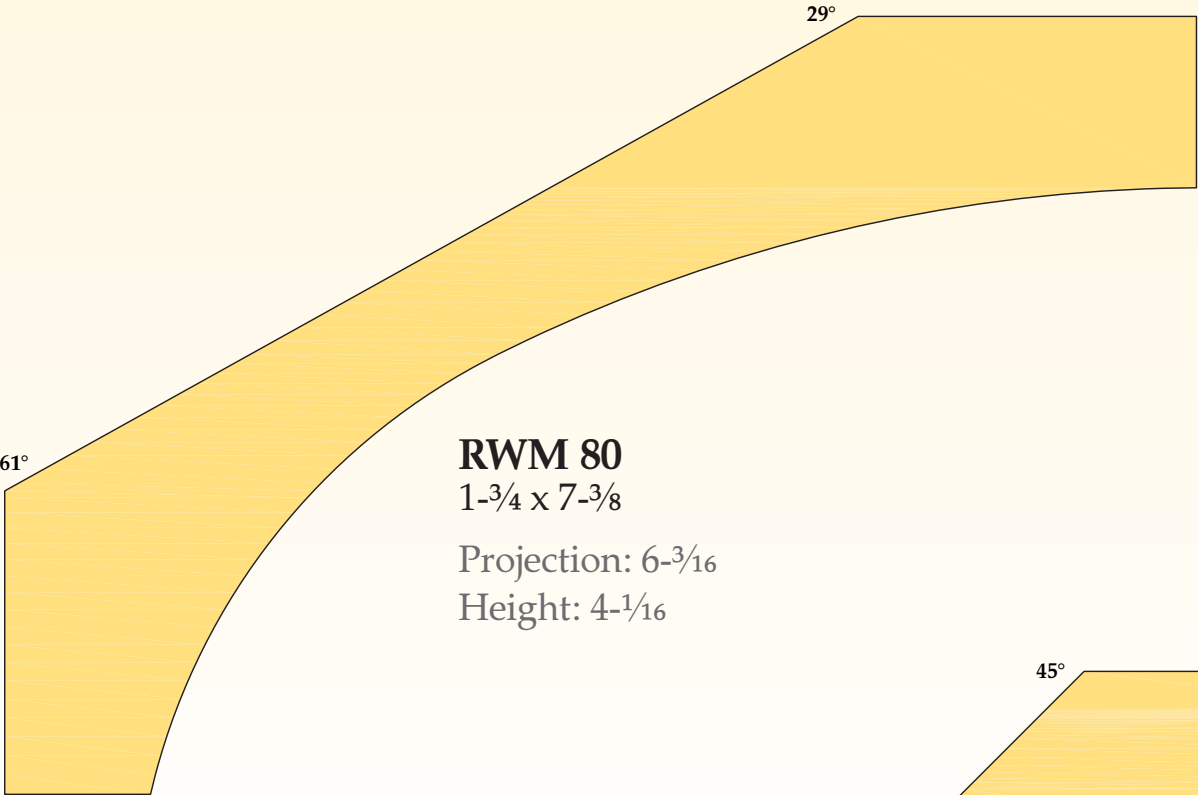
1 x 4

Projection: 2

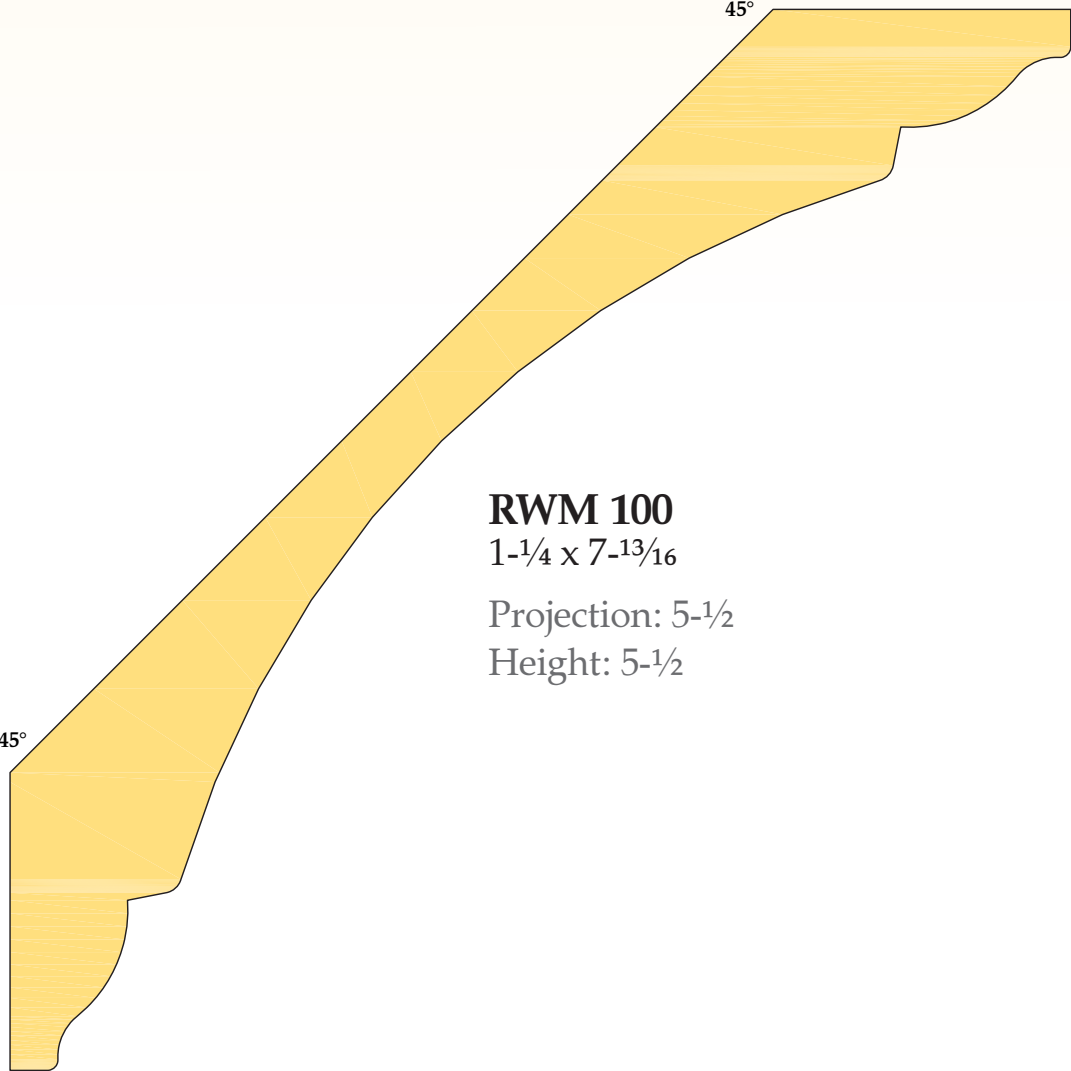
Height: 3-1/2

# COVE CROWN

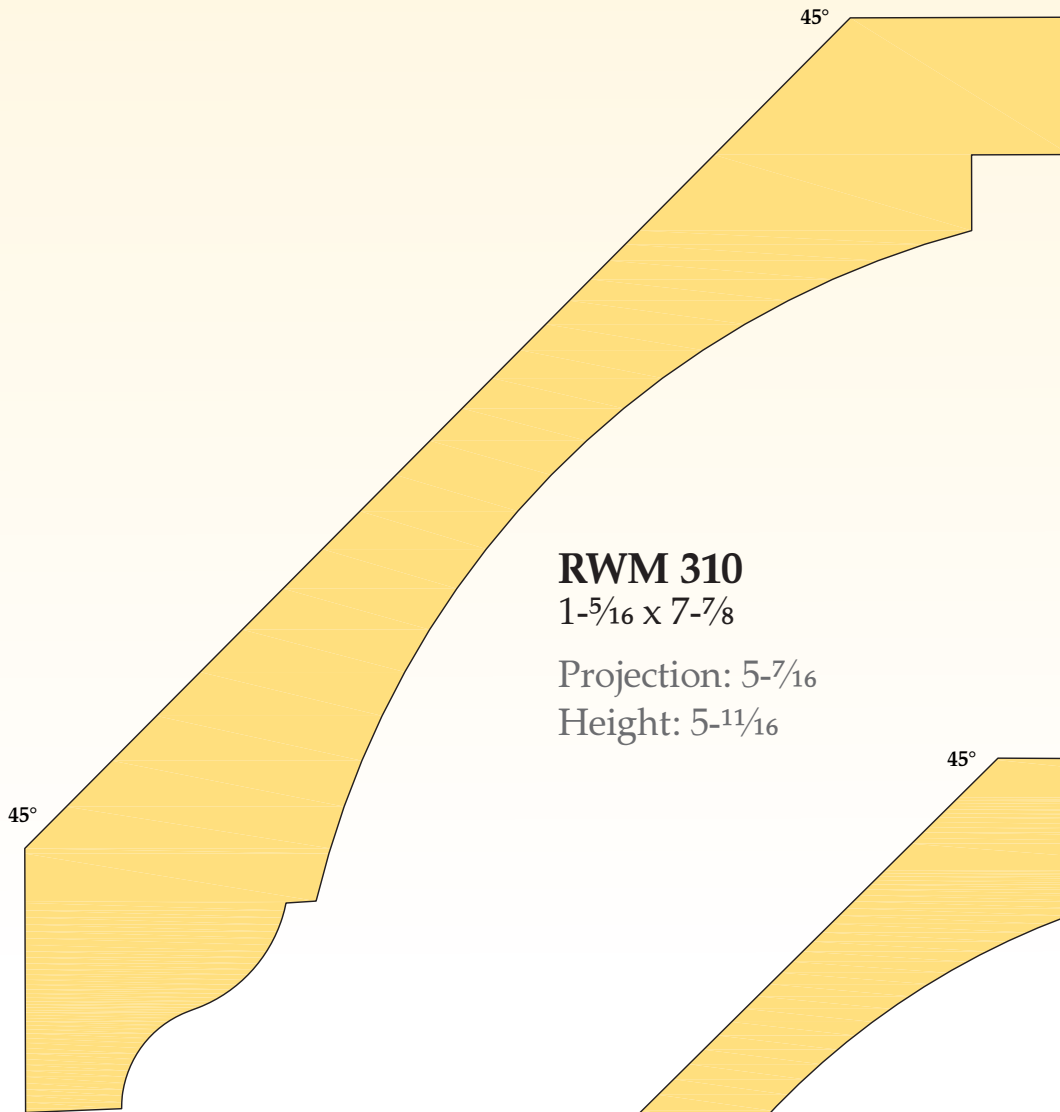
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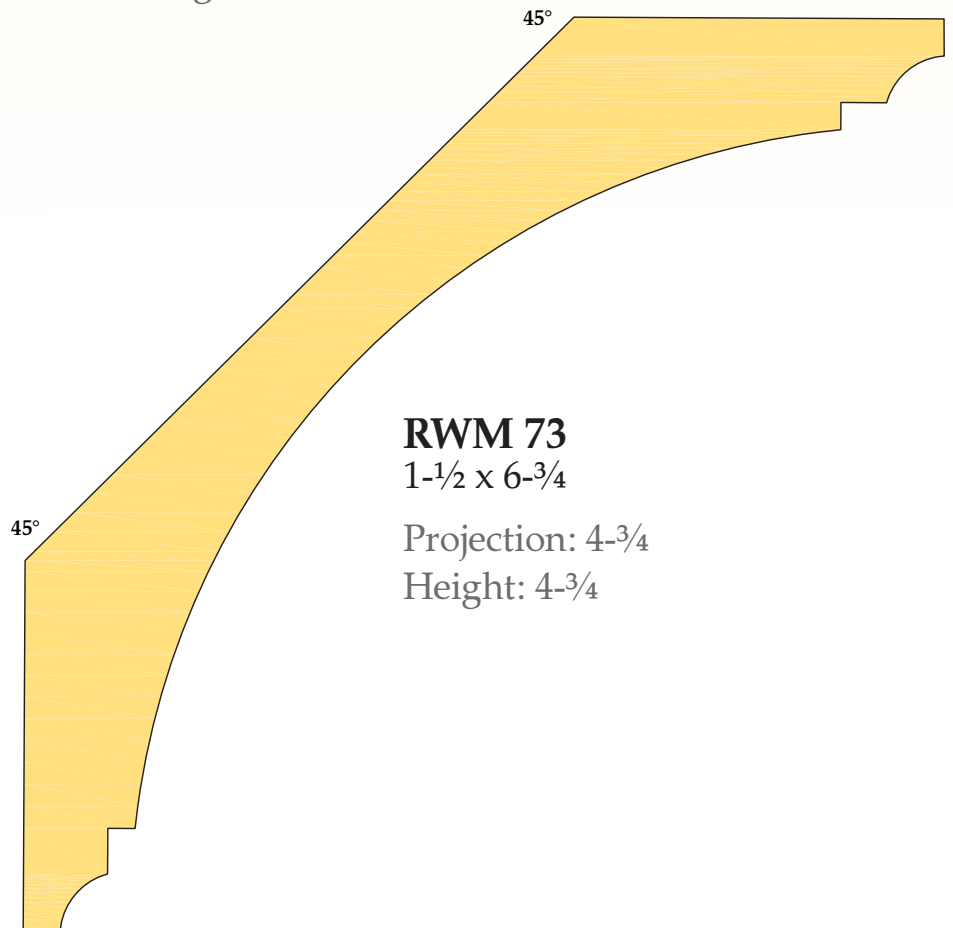
**RWM 80**  
1-<sup>3</sup>/<sub>4</sub> x 7-<sup>3</sup>/<sub>8</sub>  
Projection: 6-<sup>3</sup>/<sub>16</sub>  
Height: 4-<sup>1</sup>/<sub>16</sub>



**RWM 100**  
1-<sup>1</sup>/<sub>4</sub> x 7-<sup>13</sup>/<sub>16</sub>  
Projection: 5-<sup>1</sup>/<sub>2</sub>  
Height: 5-<sup>1</sup>/<sub>2</sub>



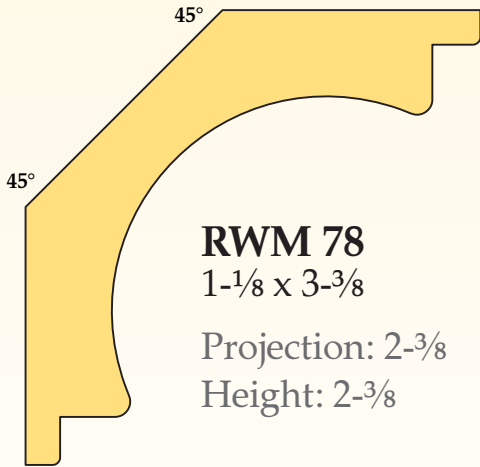
**RWM 310**  
1-<sup>5</sup>/<sub>16</sub> x 7-<sup>7</sup>/<sub>8</sub>  
Projection: 5-<sup>7</sup>/<sub>16</sub>  
Height: 5-<sup>11</sup>/<sub>16</sub>



**RWM 73**  
1-<sup>1</sup>/<sub>2</sub> x 6-<sup>3</sup>/<sub>4</sub>  
Projection: 4-<sup>3</sup>/<sub>4</sub>  
Height: 4-<sup>3</sup>/<sub>4</sub>

# COVE CROWN

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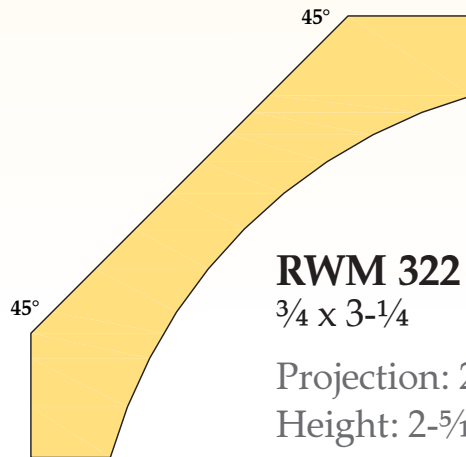


**RWM 78**

1-1/8 x 3-3/8

Projection: 2-3/8

Height: 2-3/8



**RWM 322**

3/4 x 3-1/4

Projection: 2-5/16

Height: 2-5/16

This Multilevel Coffered Ceiling is accomplished by building boxes from S4S lumber and bedding them out with Cove Crown. The larger upper crown is RWM 327, while the lower smaller Cove Crown is RWM 370. The ceiling is covered with a Poplar Shiplap.





# COVE CROWN

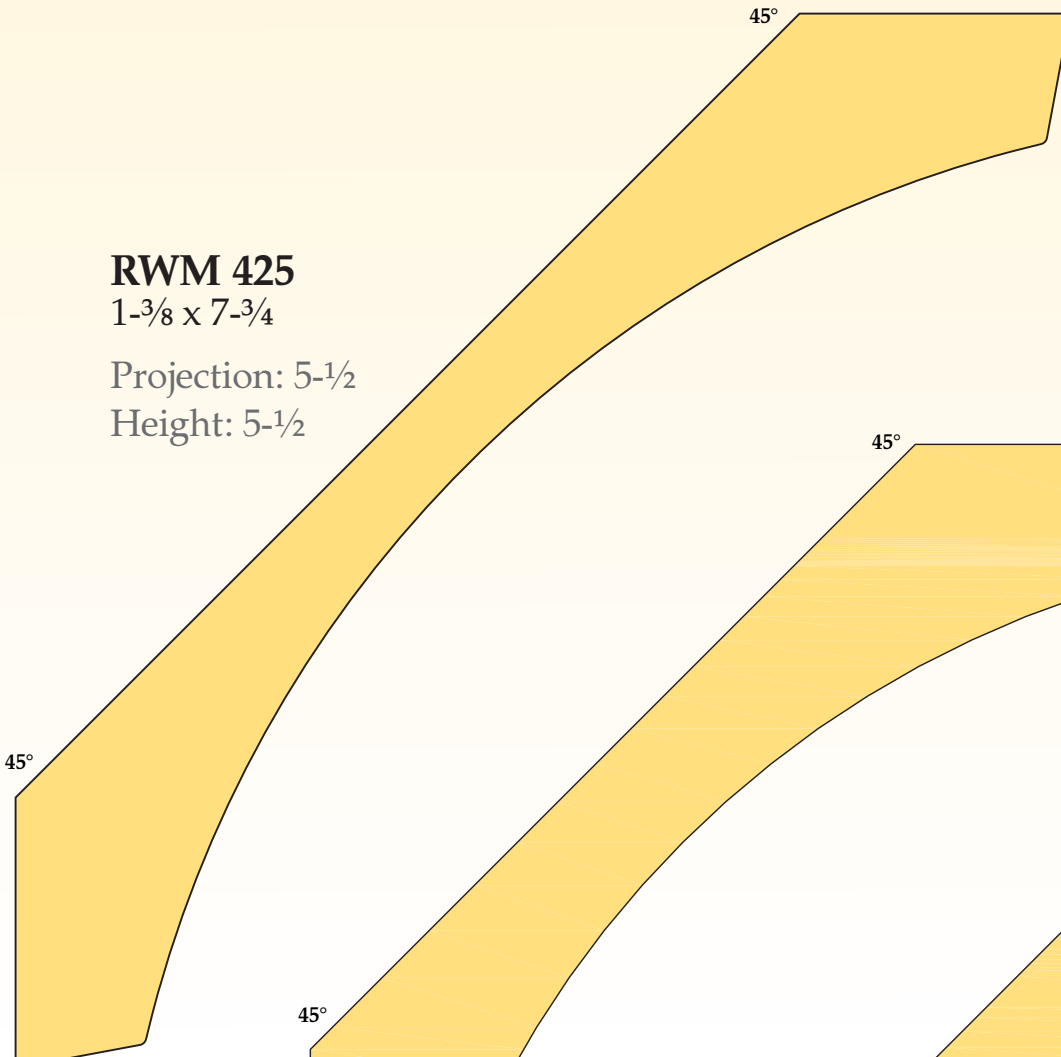
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## RWM 425

1-<sup>3</sup>/<sub>8</sub> x 7-<sup>3</sup>/<sub>4</sub>

Projection: 5-<sup>1</sup>/<sub>2</sub>

Height: 5-<sup>1</sup>/<sub>2</sub>

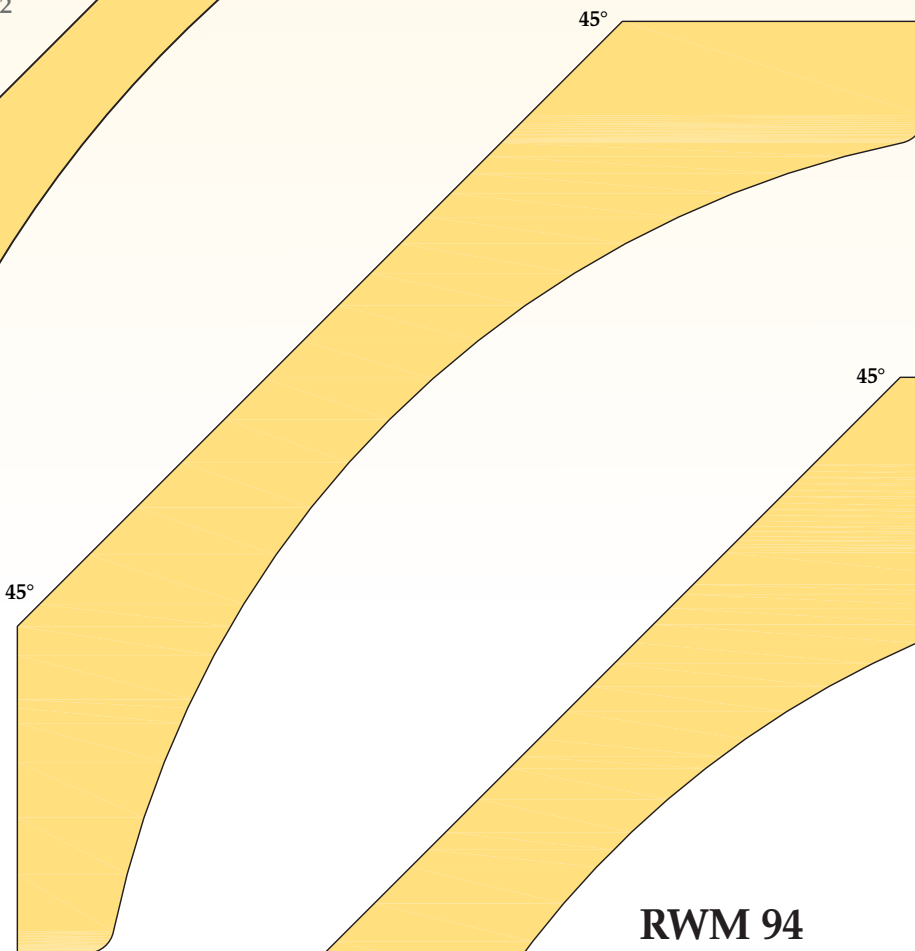


## RWM 373

1-<sup>1</sup>/<sub>2</sub> x 6-<sup>3</sup>/<sub>4</sub>

Projection: 4-<sup>3</sup>/<sub>4</sub>

Height: 4-<sup>7</sup>/<sub>8</sub>

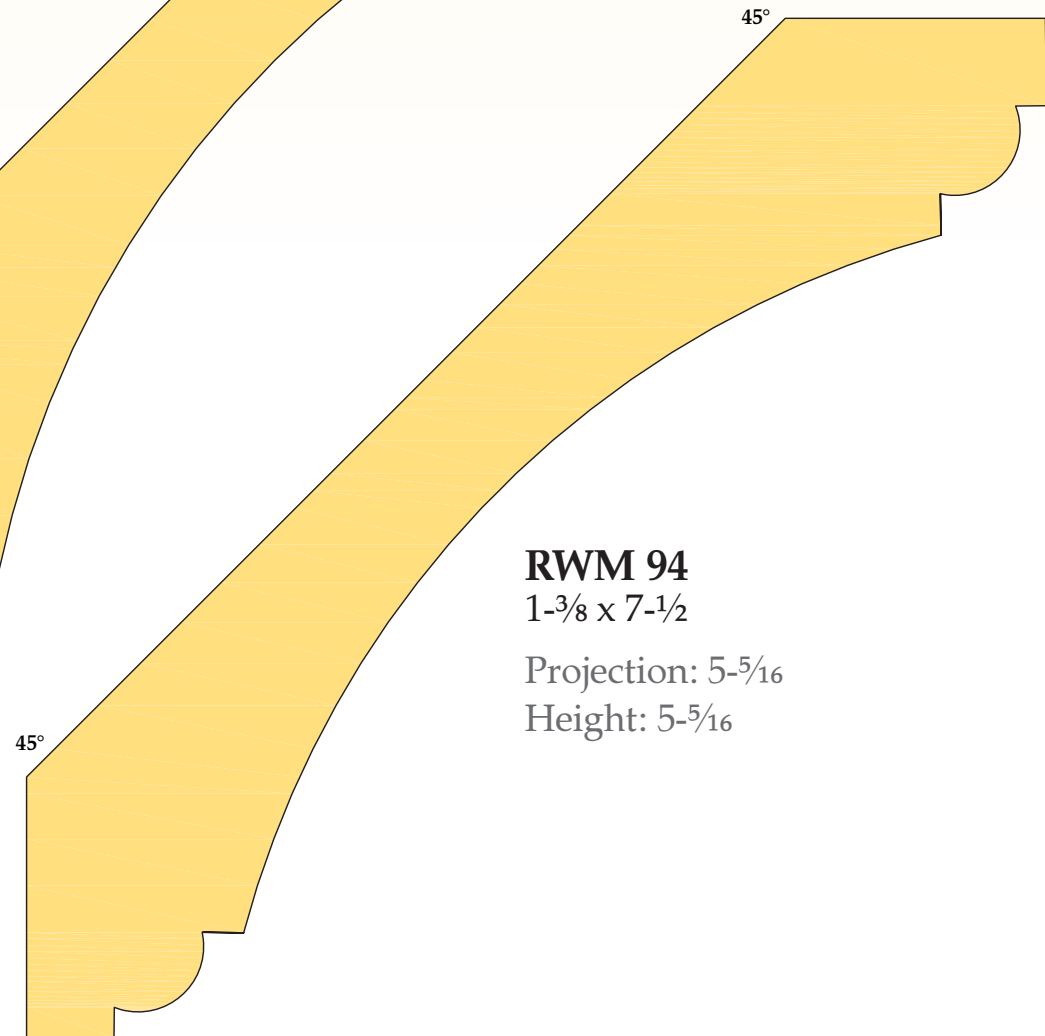


## RWM 94

1-<sup>3</sup>/<sub>8</sub> x 7-<sup>1</sup>/<sub>2</sub>

Projection: 5-<sup>5</sup>/<sub>16</sub>

Height: 5-<sup>5</sup>/<sub>16</sub>

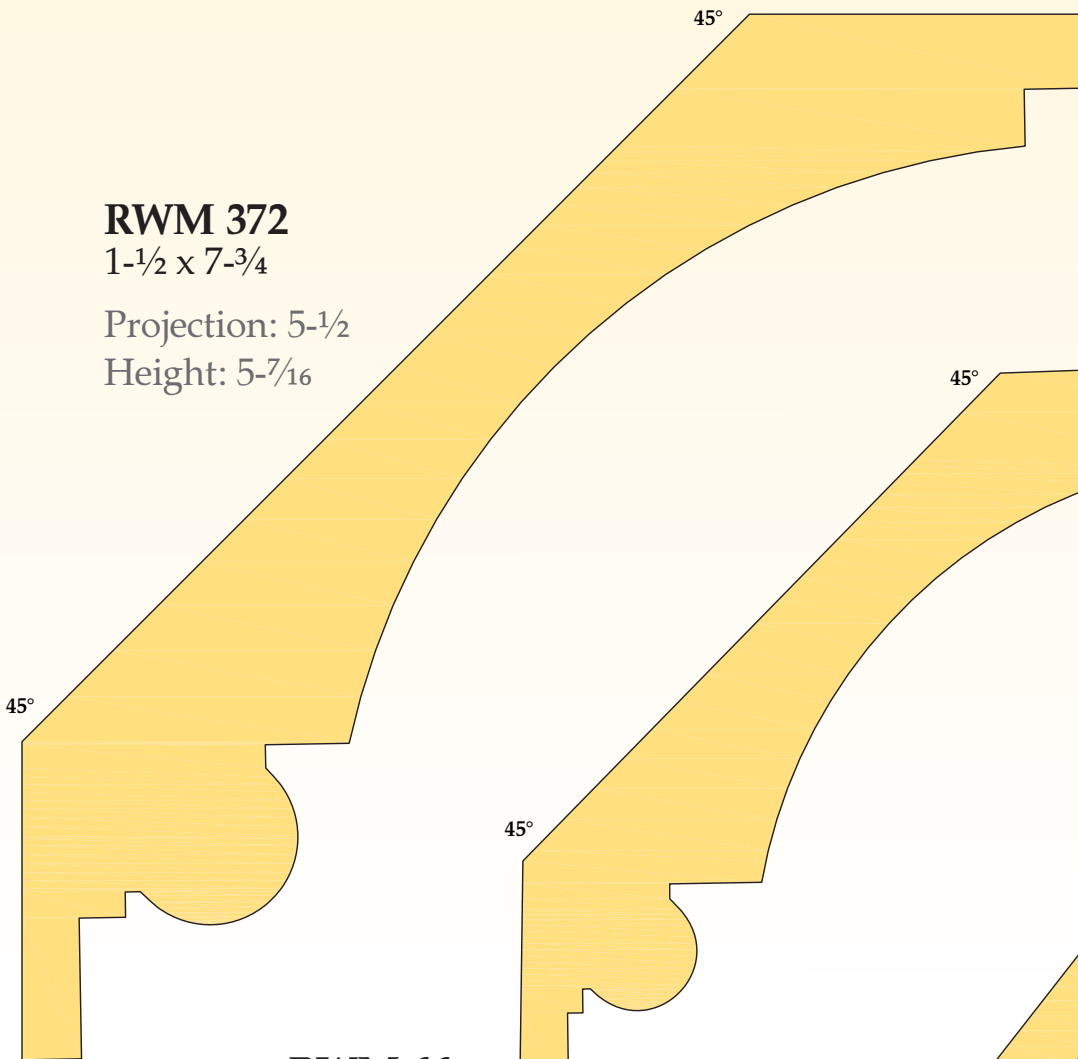


**RWM 372**

1-1/2 x 7-3/4

Projection: 5-1/2

Height: 5-7/16

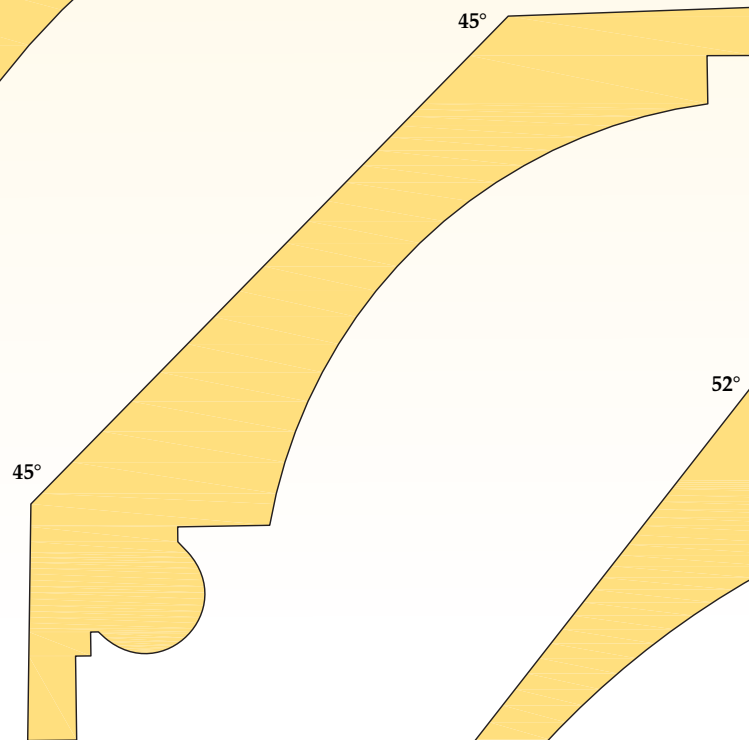


**RWM 66**

1-1/16 x 5-3/8

Projection: 3-13/16

Height: 3-3/4

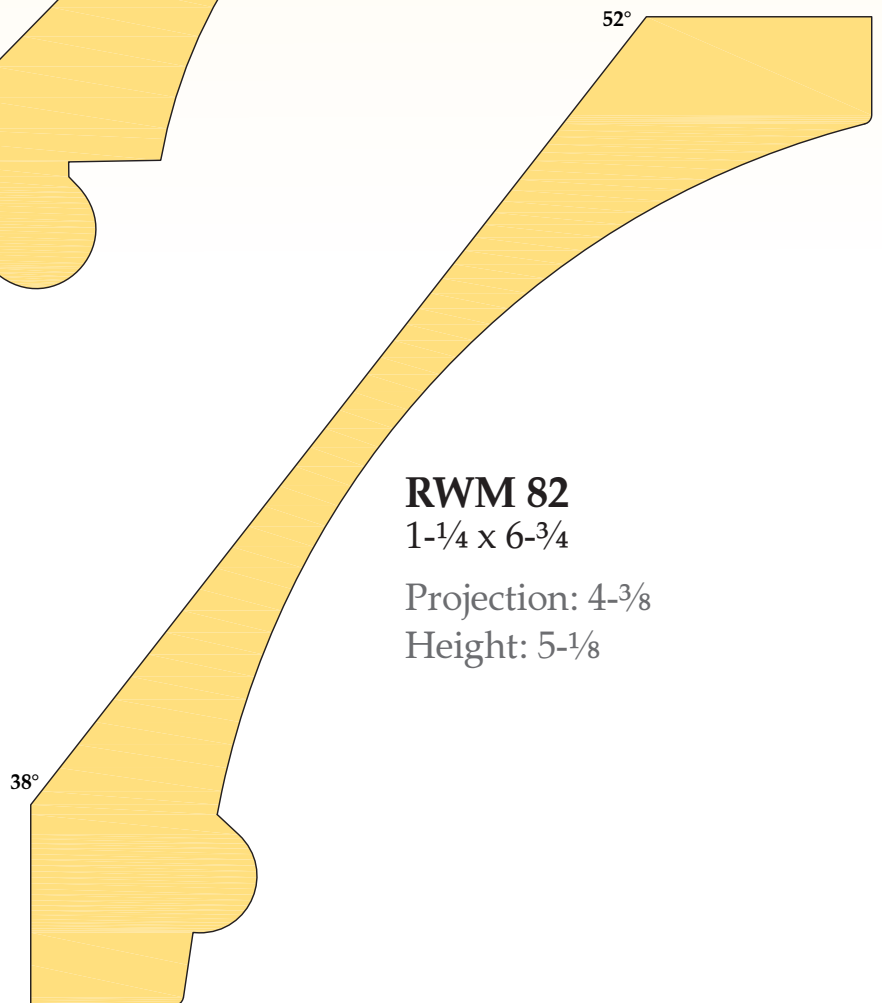


**RWM 82**

1-1/4 x 6-3/4

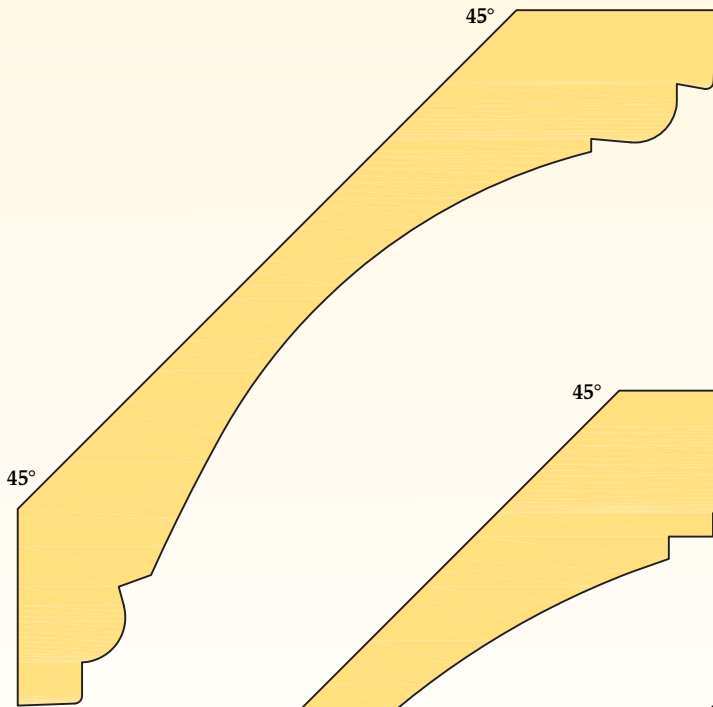
Projection: 4-3/8

Height: 5-1/8



# COVE CROWN

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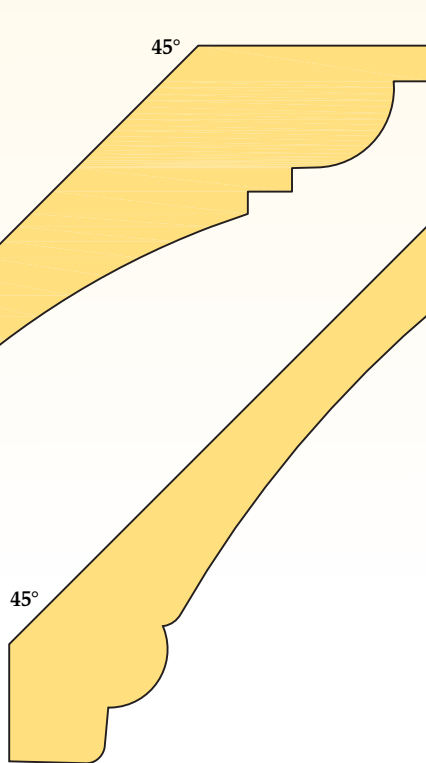


**RWM 329**

1 x 5-1/8

Projection: 3-5/8

Height: 3-5/8

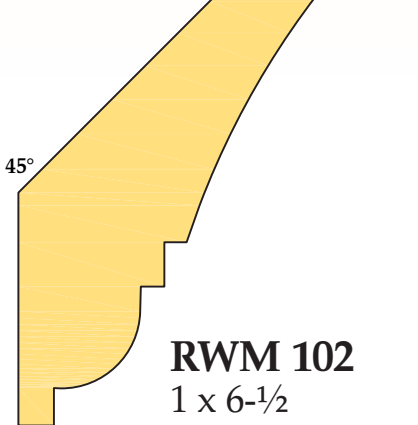


**RWM 95**

3/4 x 5-1/2

Projection: 3-7/8

Height: 3-7/8

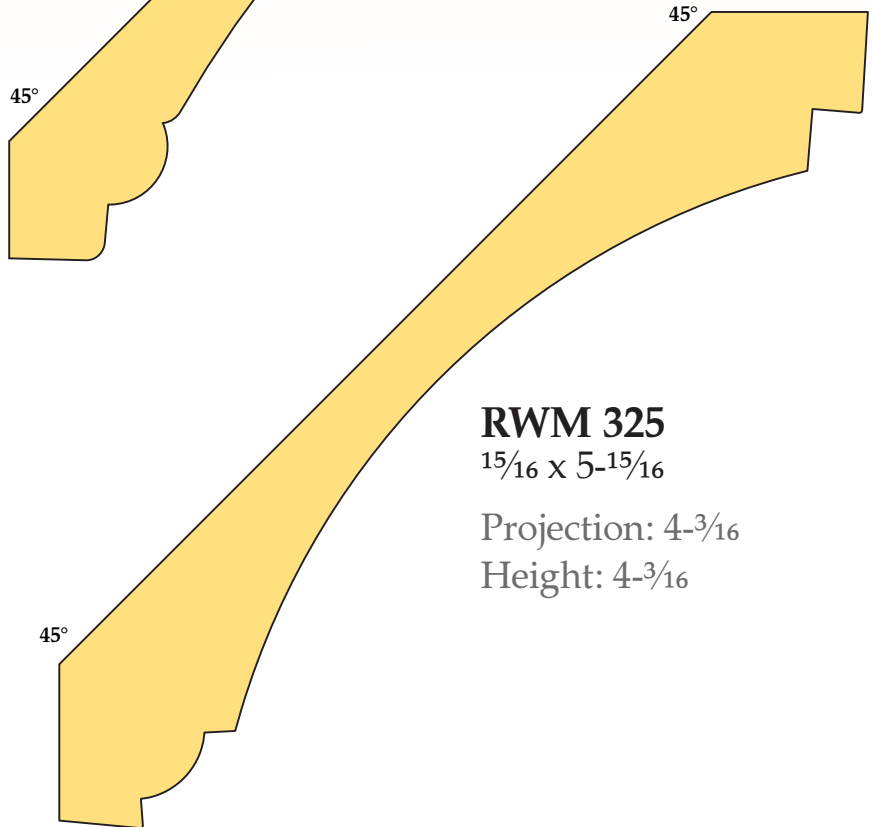


**RWM 102**

1 x 6-1/2

Projection: 4-5/8

Height: 4-5/8



**RWM 325**

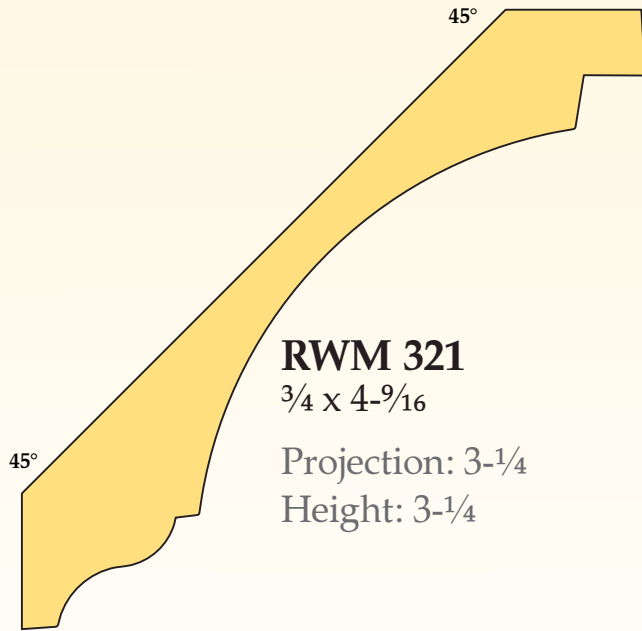
15/16 x 5-15/16

Projection: 4-3/16

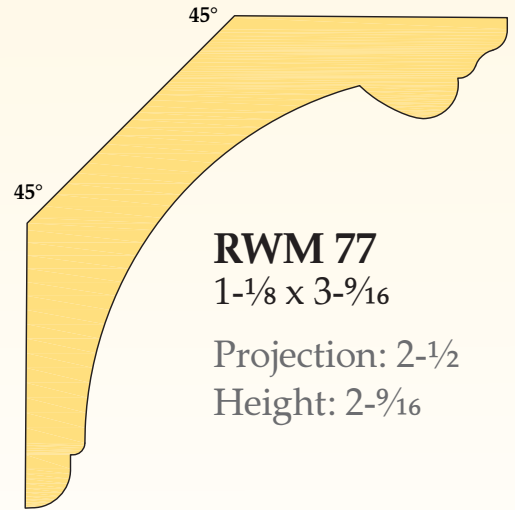
Height: 4-3/16

# COVE CROWN

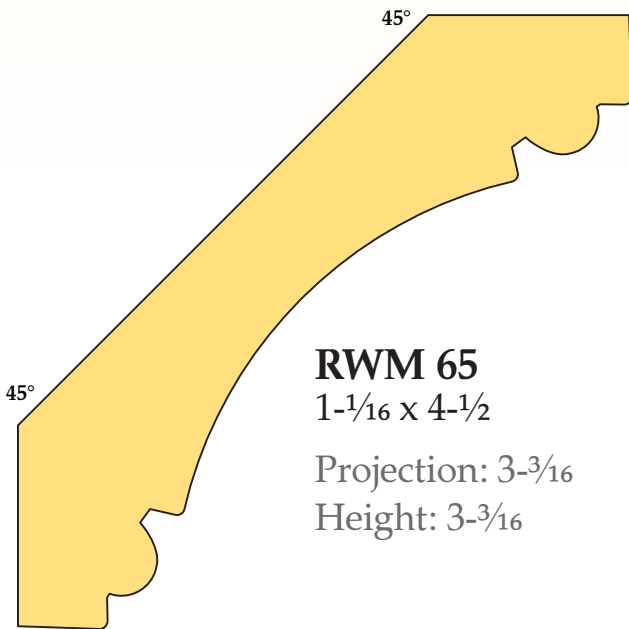
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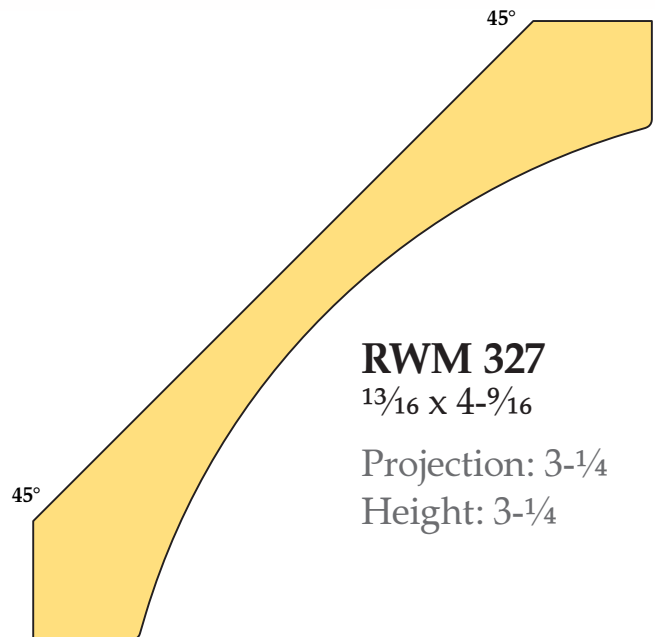
**RWM 321**  
 $\frac{3}{4} \times 4\text{-}\frac{9}{16}$   
Projection:  $3\text{-}\frac{1}{4}$   
Height:  $3\text{-}\frac{1}{4}$



**RWM 77**  
 $1\text{-}\frac{1}{8} \times 3\text{-}\frac{9}{16}$   
Projection:  $2\text{-}\frac{1}{2}$   
Height:  $2\text{-}\frac{9}{16}$



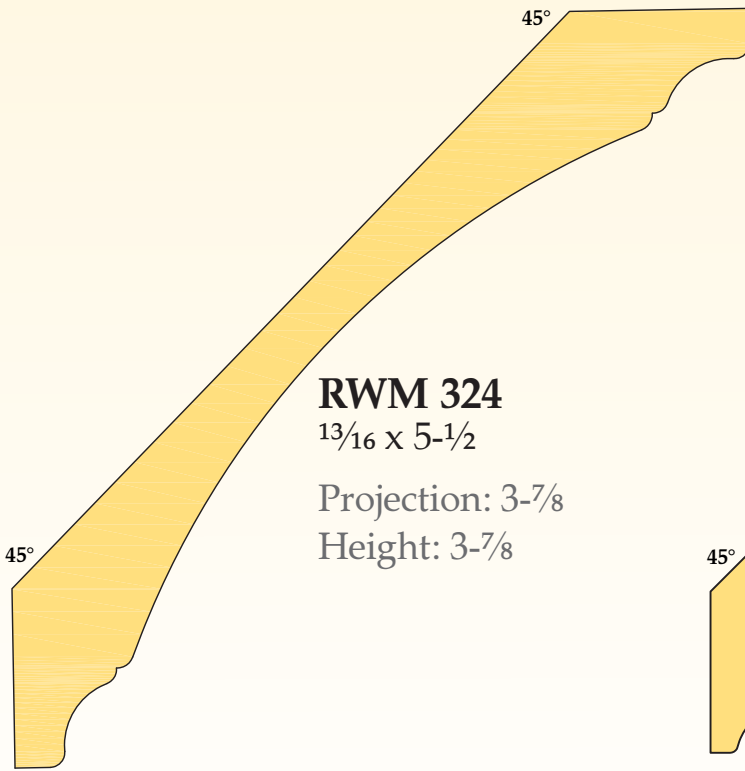
**RWM 65**  
 $1\text{-}\frac{1}{16} \times 4\text{-}\frac{1}{2}$   
Projection:  $3\text{-}\frac{3}{16}$   
Height:  $3\text{-}\frac{3}{16}$



**RWM 327**  
 $\frac{13}{16} \times 4\text{-}\frac{9}{16}$   
Projection:  $3\text{-}\frac{1}{4}$   
Height:  $3\text{-}\frac{1}{4}$

# COVE CROWN

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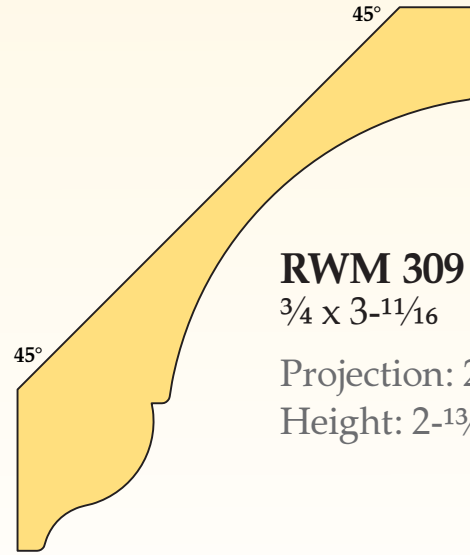


**RWM 324**

$1\frac{3}{16} \times 5\frac{1}{2}$

Projection:  $3\frac{7}{8}$

Height:  $3\frac{7}{8}$

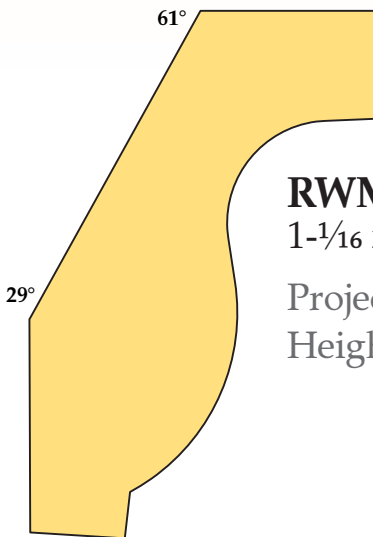


**RWM 309**

$\frac{3}{4} \times 3\frac{11}{16}$

Projection:  $2\frac{3}{8}$

Height:  $2\frac{13}{16}$

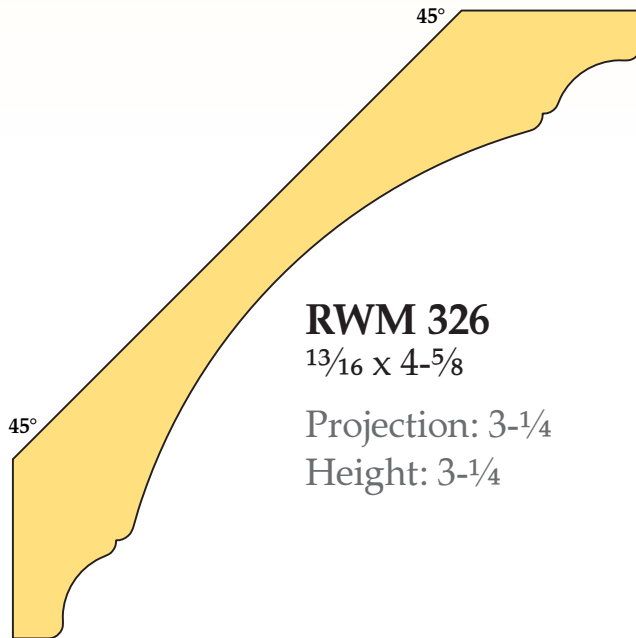


**RWM 69**

$1\frac{1}{16} \times 3\frac{1}{4}$

Projection:  $1\frac{13}{16}$

Height:  $2\frac{11}{16}$



**RWM 326**

$1\frac{3}{16} \times 4\frac{5}{8}$

Projection:  $3\frac{1}{4}$

Height:  $3\frac{1}{4}$

The window frames are assembled using an S4S 1 x 4 as legs and an S4S 1 x 8 as the header then a RWM 280 backband is applied to the outside edge. The Capitol is constructed with RWM 3156 having a Custom Routed Cap.

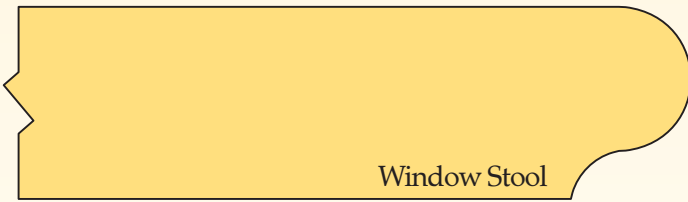
This multi-piece crown consists of a RWM 348 run on the wall and box created with S4S lumber on the ceiling. The cove crown between them is a RWM 325 crown.





*Doors & Windows*





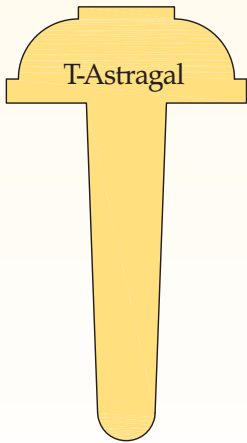
Window Stool

**RWM 1161**  
1 x specify



Window Stool

**RWM 1021**  
 $\frac{3}{4}$  x specify



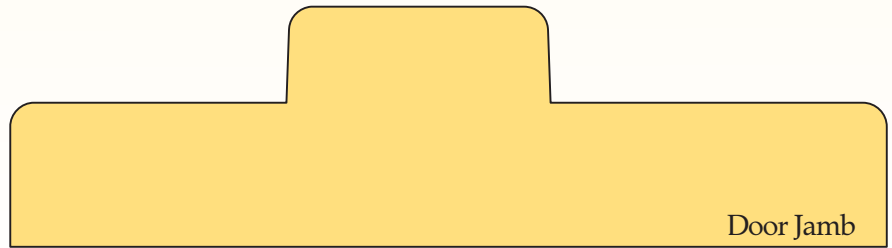
T-Astragal

**RWM 1300**  
 $1\frac{1}{4}$  x  $2\frac{1}{4}$



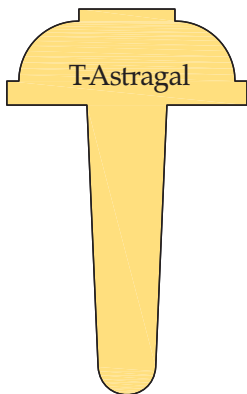
Door Jamb

**RWM 3158**  
 $4$  x  $\frac{13}{16}$



Door Jamb

**RWM 3072**  
 $1\frac{1}{4}$  x  $4\frac{9}{16}$



T-Astragal

**RWM 1305**  
 $1\frac{1}{4}$  x  $2$



Door Jamb

**RWM 3079**  
 $1\frac{1}{4}$  x  $5\frac{1}{4}$

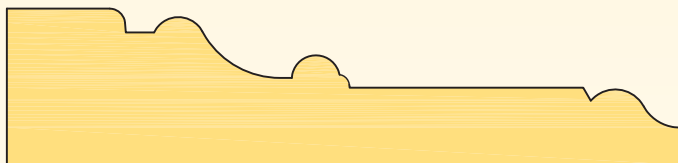


Door Stop

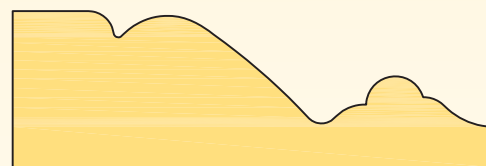
**RWM 3059**  
 $\frac{3}{8}$  x  $1\frac{1}{2}$



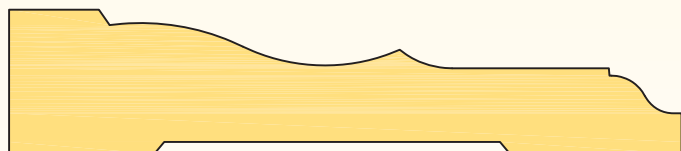
*Casings*



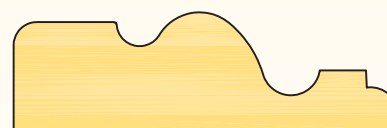
**RWM 573**  
 $\frac{13}{16} \times 3\text{-}\frac{1}{2}$   
 shoulder =  $\frac{1}{2}$



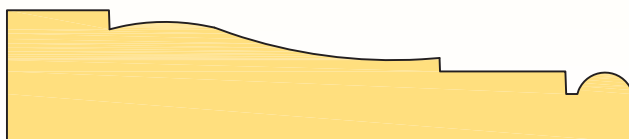
**RWM 304**  
 $\frac{13}{16} \times 2\text{-}\frac{1}{2}$   
 shoulder =  $\frac{5}{16}$



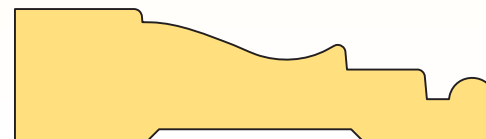
**RWM 345**  
 $\frac{3}{4} \times 3\text{-}\frac{1}{2}$   
 shoulder =  $\frac{3}{8}$



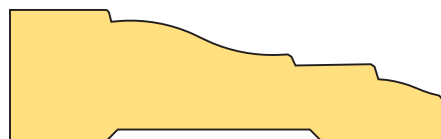
**RWM 301**  
 $\frac{9}{16} \times 2$   
 shoulder =  $\frac{7}{16}$



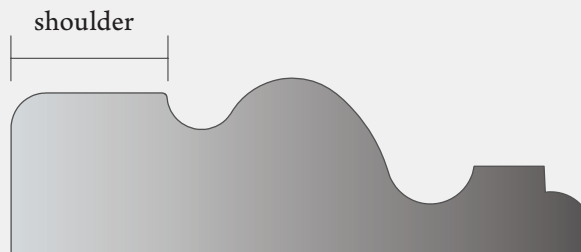
**RWM 352**  
 $\frac{11}{16} \times 3\text{-}\frac{1}{4}$   
 shoulder =  $\frac{3}{8}$



**RWM 351**  
 $\frac{11}{16} \times 2\text{-}\frac{1}{2}$   
 shoulder =  $\frac{1}{2}$



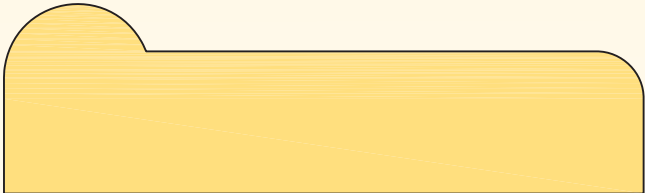
**RWM 366**  
 $\frac{11}{16} \times 2\text{-}\frac{1}{4}$   
 shoulder =  $\frac{3}{8}$



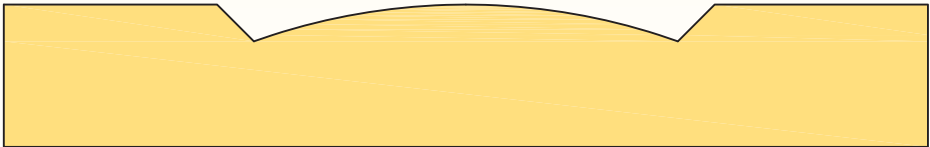
The shoulder is the distance from the outside of casing to start of profile on face where a backband may be applied.

**CASINGS**

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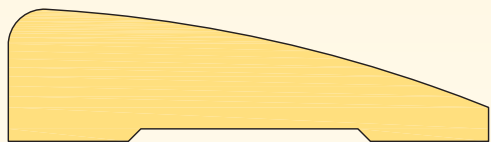
**RWM 593**  
1 x 3-3/8



**RWM 330**  
3/4 x 4-7/8  
shoulder = 1



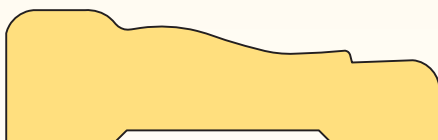
**RWM 595**  
1 x 6-5/8  
shoulder = 1



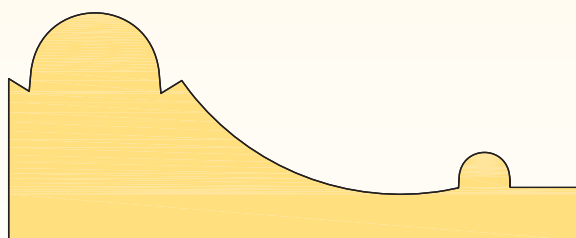
**RWM 358**  
 $1\frac{1}{16} \times 2\frac{1}{2}$



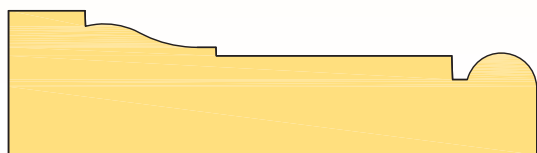
**RWM 444**  
 $1\frac{1}{16} \times 3\frac{1}{4}$   
 shoulder =  $\frac{3}{4}$



**RWM 356**  
 $1\frac{1}{16} \times 2\frac{1}{4}$   
 shoulder =  $\frac{3}{8}$



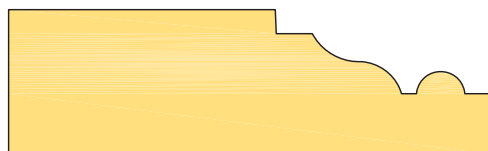
**RWM 305**  
 $1\frac{3}{16} \times 3$



**RWM 598**  
 $\frac{3}{4} \times 2\frac{3}{4}$   
 shoulder =  $\frac{1}{4}$



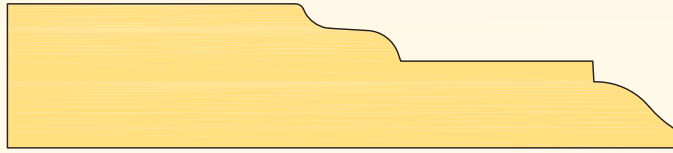
**RWM 3056**  
 $\frac{3}{4} \times 3$   
 shoulder =  $\frac{3}{8}$



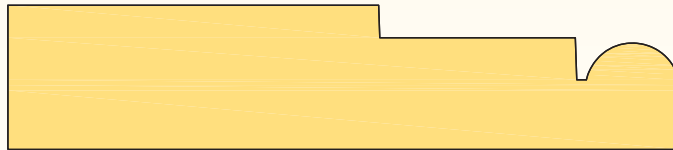
**RWM 599**  
 $\frac{3}{4} \times 2\frac{1}{2}$   
 shoulder =  $1\frac{1}{4}$

# CASINGS

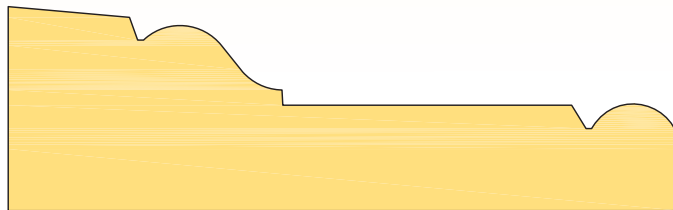
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**RWM 339**  
 $\frac{3}{4} \times 3\text{-}\frac{1}{2}$   
shoulder =  $1\text{-}\frac{3}{8}$



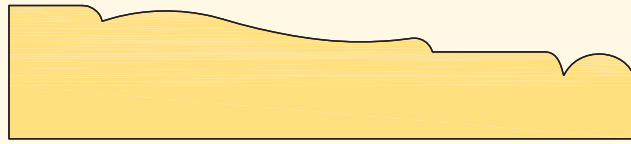
**RWM 346**  
 $\frac{3}{4} \times 3\text{-}\frac{1}{2}$   
shoulder =  $1\text{-}\frac{3}{4}$



**RWM 596**  
 $1\text{-}\frac{1}{16} \times 3\text{-}\frac{1}{2}$

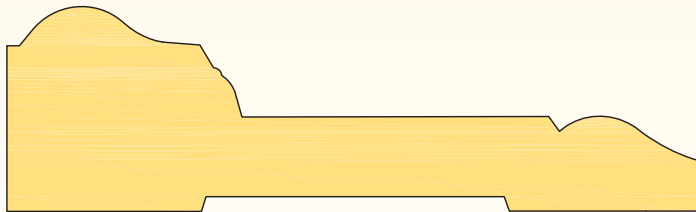


**RWM 355**  
 $\frac{1}{2} \times 5$   
shoulder =  $\frac{7}{8}$



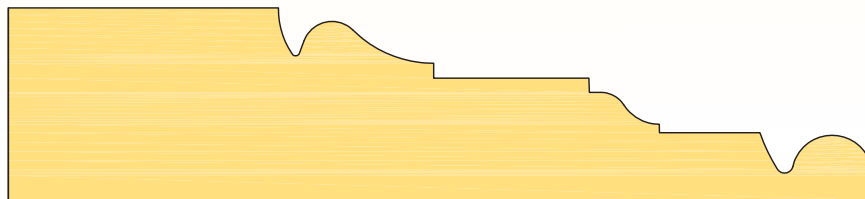
**RWM 6712**

$1\frac{1}{16} \times 3\frac{1}{4}$   
shoulder =  $\frac{3}{8}$



**RWM 332**

$1\frac{1}{16} \times 3\frac{5}{8}$



**RWM 592**

$1 \times 4\frac{1}{2}$   
shoulder =  $1\frac{1}{4}$

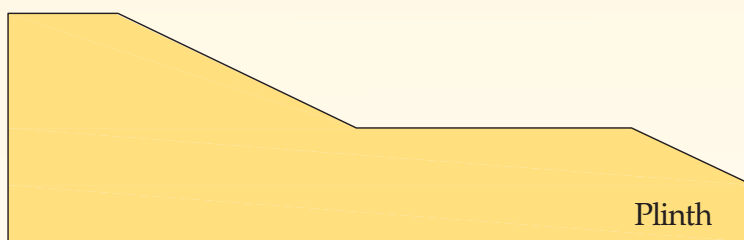


**RWM 341**

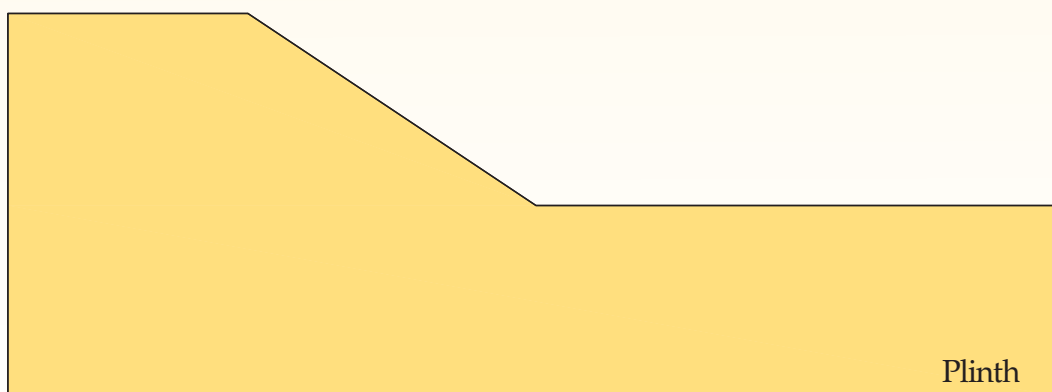
$1 \times 6$   
shoulder =  $\frac{7}{8}$

## PLINTH BLOCKS

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**RWM 336**  
 $1\text{-}\frac{3}{16} \times 3\text{-}\frac{7}{8}$



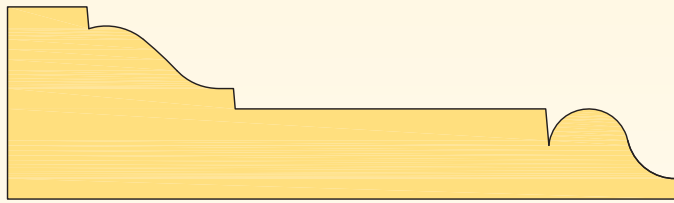
**RWM 3166**  
 $2 \times 5\text{-}\frac{1}{2}$



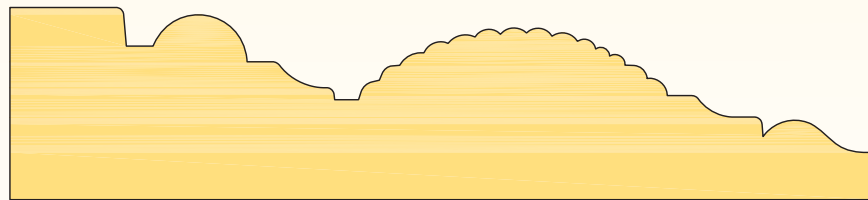
## *Plinth Blocks*

add a decorative design where the door trim meets the base moulding.

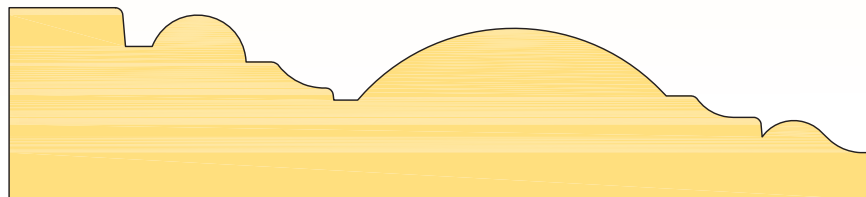




**RWM 447**  
1 x 3- $\frac{1}{2}$   
shoulder =  $\frac{1}{4}$



**RWM 590**  
1 x 4- $\frac{1}{2}$   
shoulder =  $\frac{3}{8}$



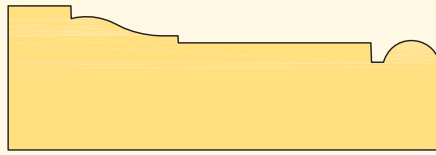
**RWM 591**  
1 x 4- $\frac{1}{2}$   
shoulder =  $\frac{3}{8}$



**RWM 3147**  
 $\frac{3}{4}$  x 4- $\frac{3}{4}$   
shoulder = 2+

# CASINGS

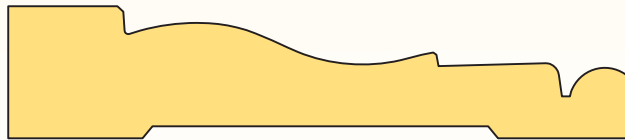
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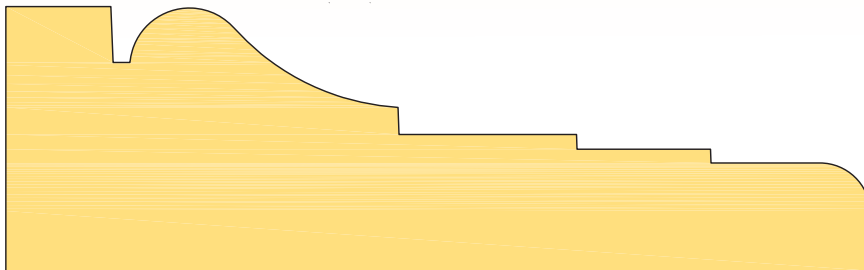
**RWM 597**  
 $\frac{3}{4} \times 2\text{-}\frac{1}{4}$   
shoulder =  $\frac{1}{4}$



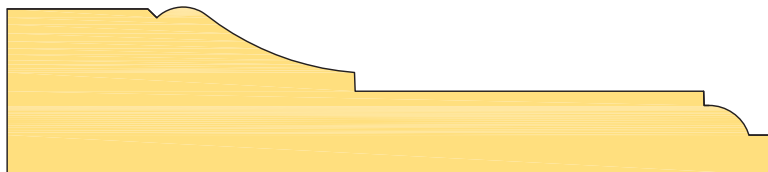
**RWM 357**  
 $\frac{1}{2} \times 2\text{-}\frac{5}{8}$



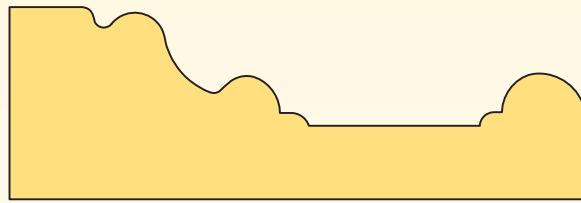
**RWM 445**  
 $\frac{11}{16} \times 3\text{-}\frac{1}{4}$   
shoulder =  $\frac{1}{2}$



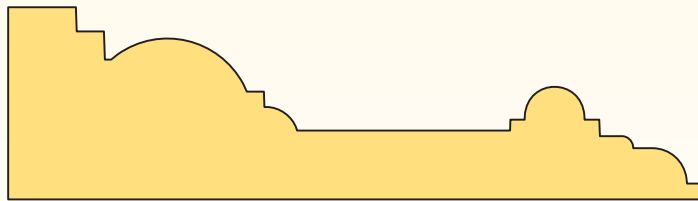
**RWM 442**  
 $1\text{-}\frac{3}{8} \times 4\text{-}\frac{1}{2}$   
shoulder =  $\frac{1}{2}$



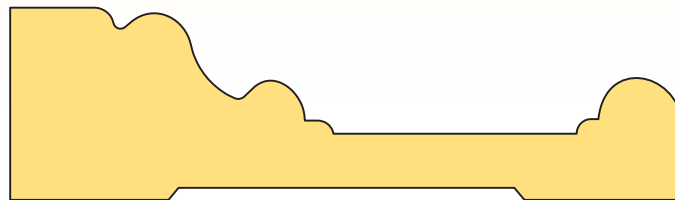
**RWM 443**  
 $\frac{7}{8} \times 4$   
shoulder =  $\frac{3}{4}$



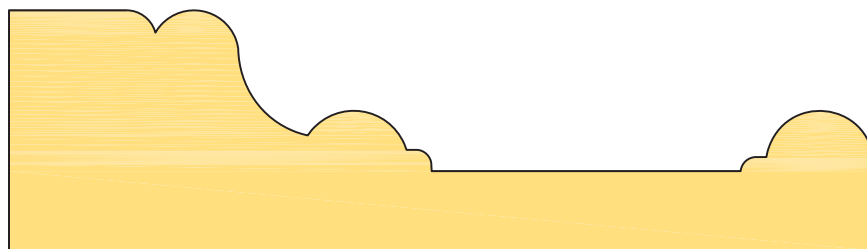
**RWM 331**  
1 x 3  
shoulder =  $\frac{3}{16}$



**RWM 361**  
1 x 3- $\frac{5}{8}$   
shoulder =  $\frac{3}{8}$



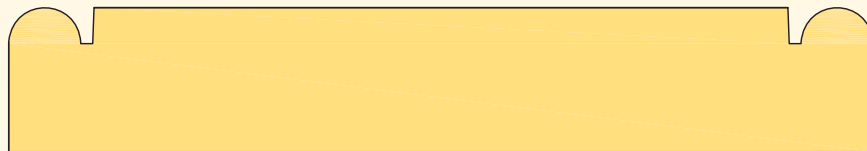
**RWM RB3**  
1 x 3- $\frac{1}{2}$   
shoulder =  $\frac{1}{2}$



**RWM 342**  
1- $\frac{1}{4}$  x 4- $\frac{1}{2}$   
shoulder =  $\frac{5}{8}$

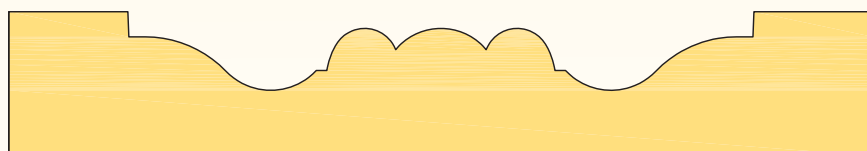
# CASINGS

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**RWM 348**

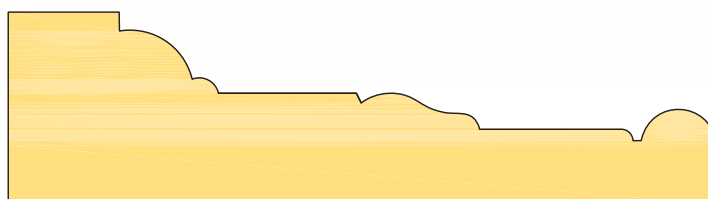
$\frac{3}{4} \times 4\text{-}\frac{1}{2}$



**RWM 347**

$\frac{3}{4} \times 4\text{-}\frac{1}{2}$

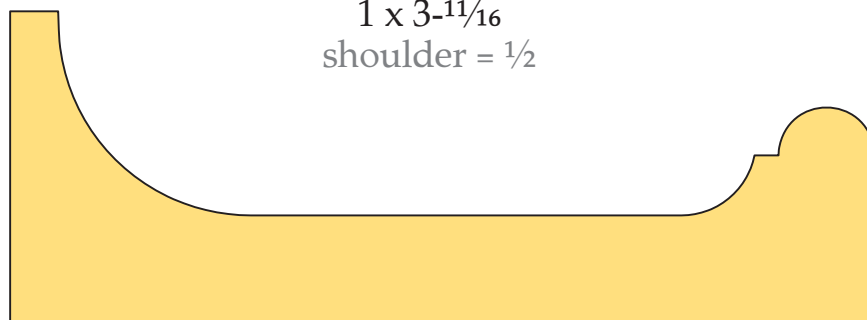
shoulder =  $\frac{5}{8}$



**RWM 359**

$1 \times 3\text{-}\frac{11}{16}$

shoulder =  $\frac{1}{2}$



**RWM 344**

$1\text{-}\frac{5}{8} \times 4\text{-}\frac{1}{2}$

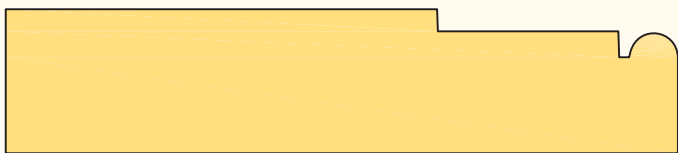
shoulder =  $\frac{1}{4}$



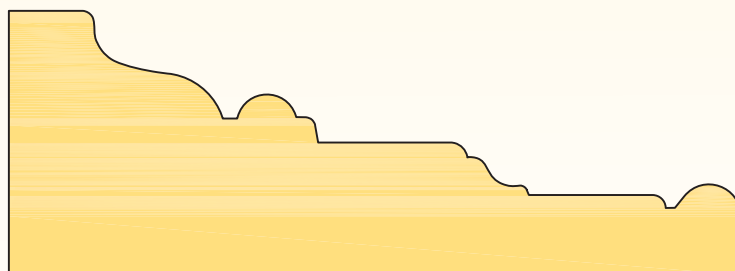
**RWM 349**  
 $1\frac{1}{16} \times 2\frac{1}{2}$   
 shoulder =  $\frac{1}{2}$



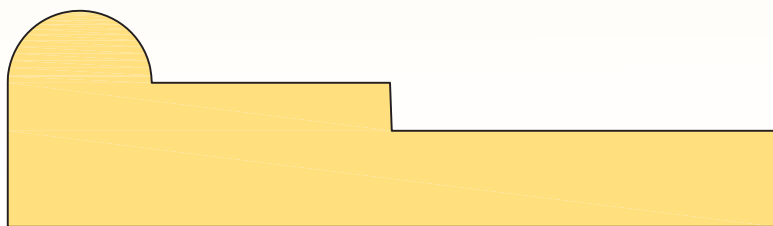
**RWM 360**  
 $\frac{3}{4} \times 3$   
 shoulder =  $\frac{1}{2}$



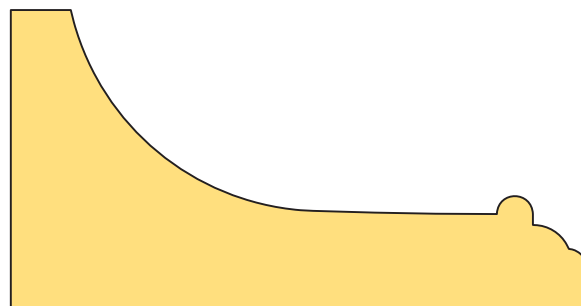
**RWM 3098**  
 $\frac{3}{4} \times 3\frac{1}{2}$   
 shoulder =  $1\frac{1}{8}$



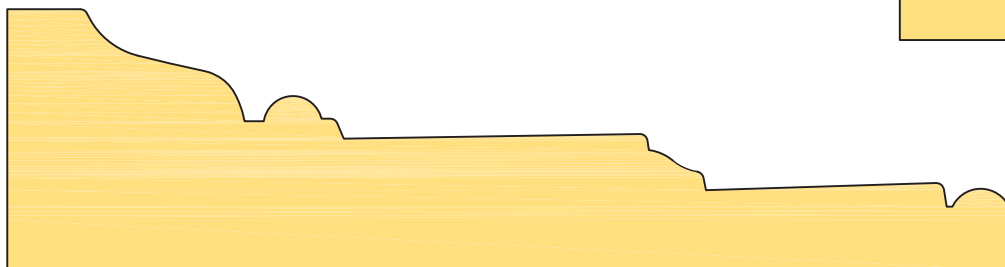
**RWM 307**  
 $1\frac{3}{8} \times 3\frac{13}{16}$   
 shoulder =  $\frac{3}{8}$



**RWM 354**  
 $1\frac{1}{8} \times 4$



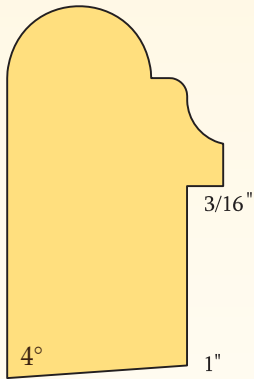
**RWM 343**  
 $1\frac{9}{16} \times 3$   
 shoulder =  $\frac{1}{4}$



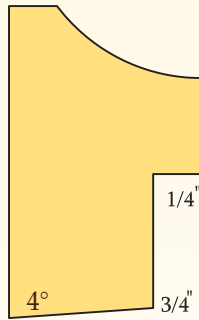
**RWM 302**  
 $1\frac{3}{8} \times 5\frac{1}{4}$   
 shoulder =  $\frac{3}{8}$

# *Back Bands*

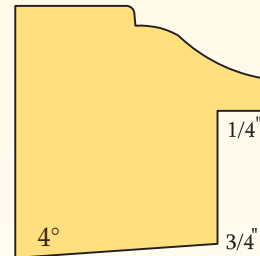




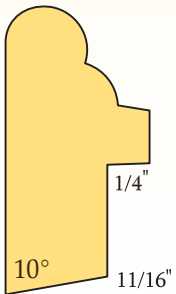
**RWM 285**  
1-1/8 x 1-15/16



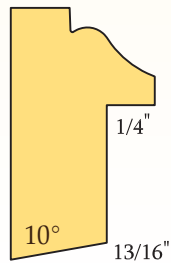
**RWM 283**  
1 x 1-5/8



**RWM 289**  
1-5/16 x 1-5/16



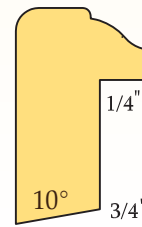
**RWM 3104**  
3/4 x 1-1/2



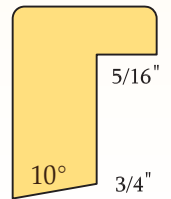
**RWM 287**  
3/4 x 1-5/16



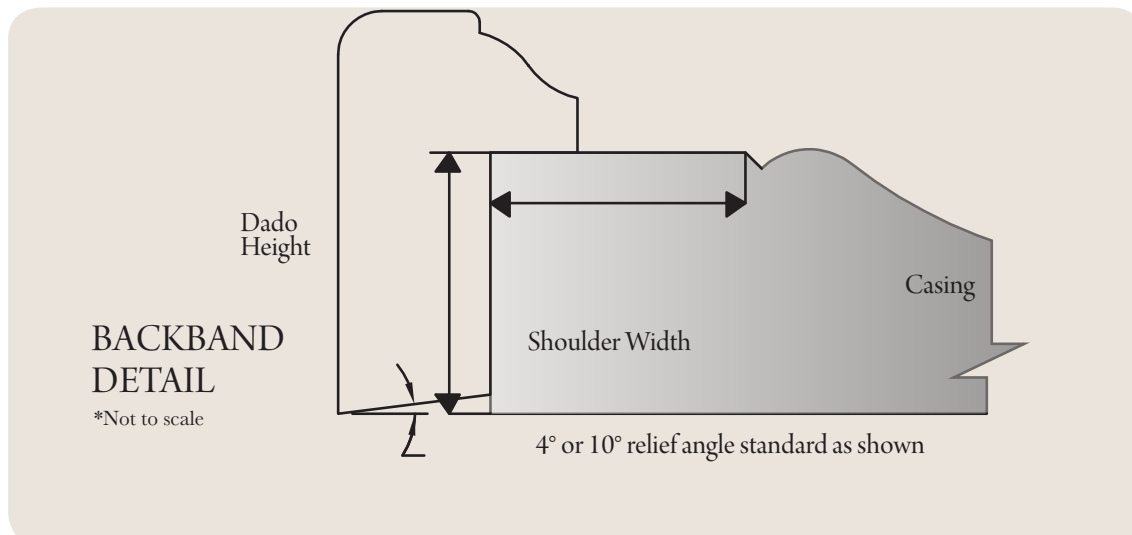
**RWM 284**  
3/4 x 1-5/16



**RWM 281**  
11/16 x 1-1/8

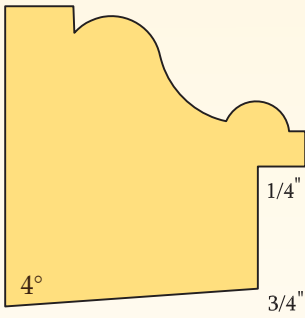


**RWM 280**  
3/4 x 1

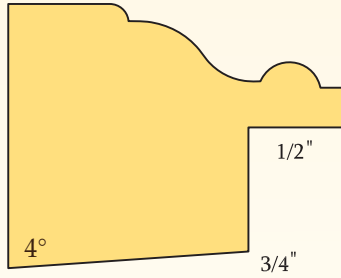


# BACK BANDS

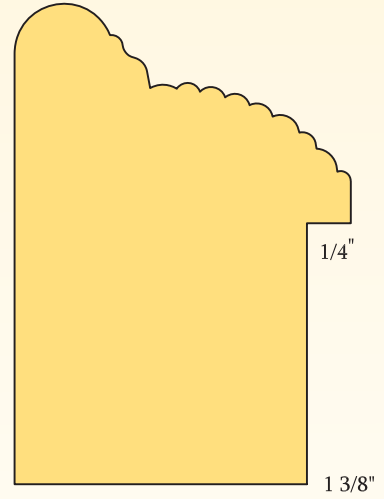
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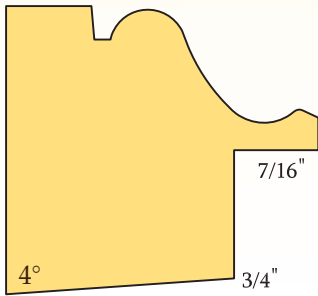
**RWM 3078**  
1-9/16 x 1-9/16



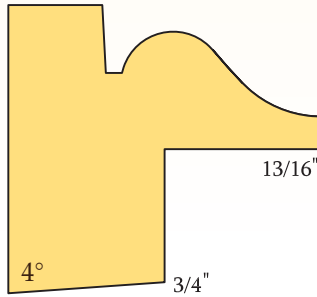
**RWM 278**  
1-3/8 x 1-3/4



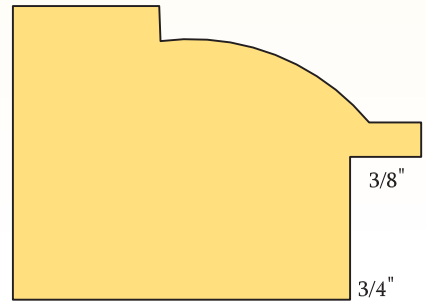
**RWM 3109**  
1-3/4 x 2-1/2



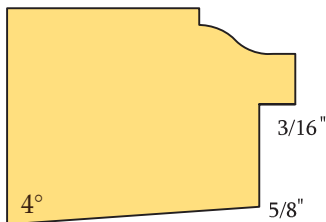
**RWM 286**  
1-1/2 x 1-5/8



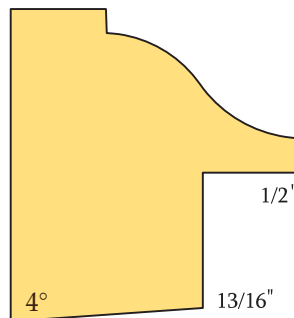
**RWM 288**  
1-1/2 x 1-5/8



**RWM 3081**  
1-1/2 x 2-1/8



**RWM 282**  
1-1/8 x 1-1/2



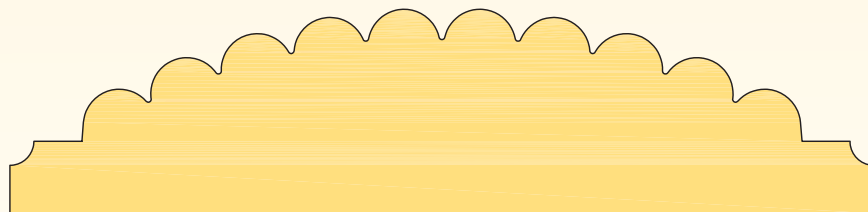
**RWM 276**  
1-5/8 x 1-1/2



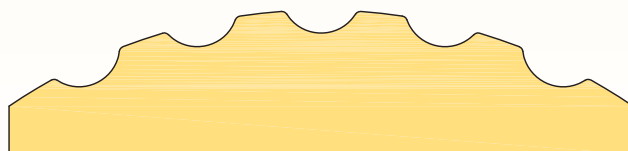


## REEDED & FLUTED

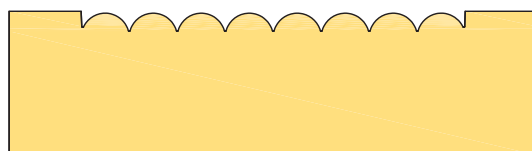
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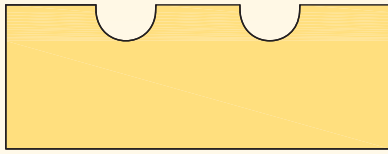
**RWM 406**  
 $1\text{-}\frac{1}{16} \times 4\text{-}\frac{1}{2}$



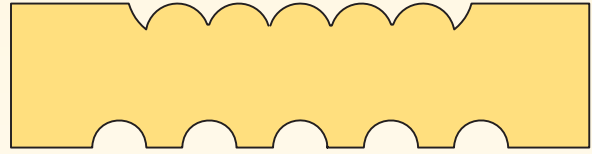
**RWM 3093**  
 $\frac{3}{4} \times 3\text{-}\frac{1}{4}$



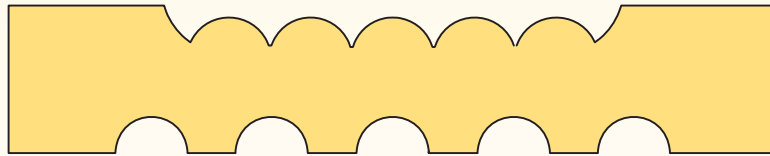
**RWM 407**  
 $\frac{3}{4} \times 2\text{-}\frac{3}{4}$



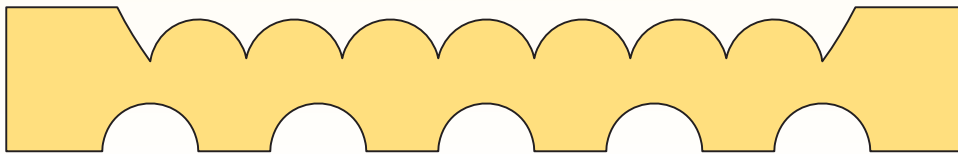
**RWM 400**  
 $\frac{3}{4} \times 2$



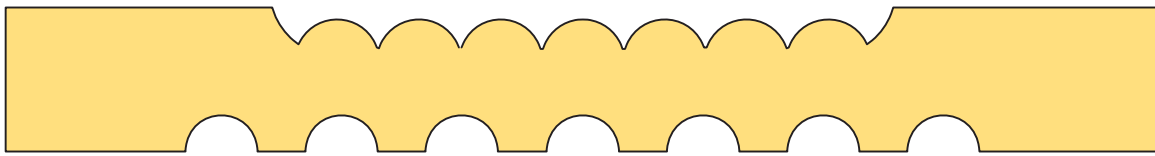
**RWM 401**  
 $\frac{3}{4} \times 3$



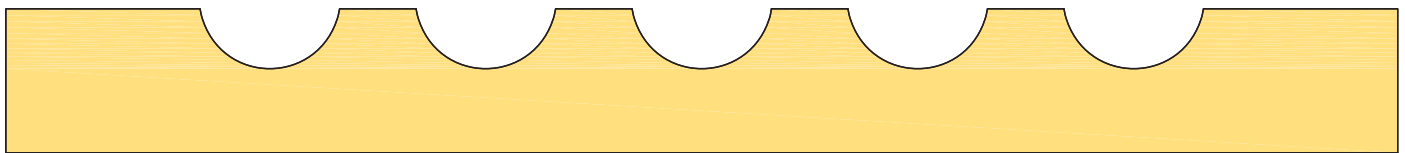
**RWM 402**  
 $\frac{3}{4} \times 4$



**RWM 403**  
 $\frac{3}{4} \times 5$

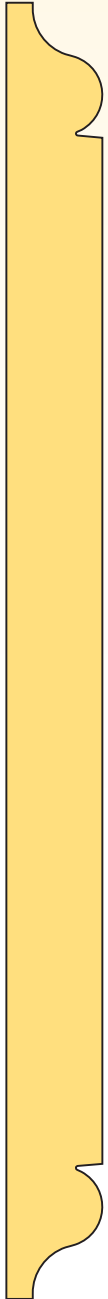


**RWM 404**  
 $\frac{3}{4} \times 6$

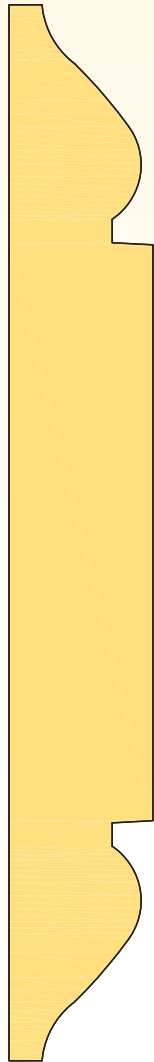


**RWM 405**  
 $\frac{3}{4} \times 7\text{-}\frac{1}{4}$





**RWM 925**  
 $\frac{1}{2} \times 6\text{-}\frac{3}{4}$



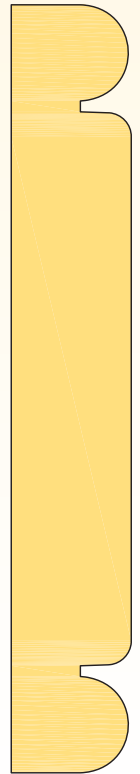
**RWM 926**  
 $\frac{3}{4} \times 5\text{-}\frac{1}{2}$



**RWM 935**  
 $\frac{1}{2} \times 5\text{-}\frac{3}{16}$



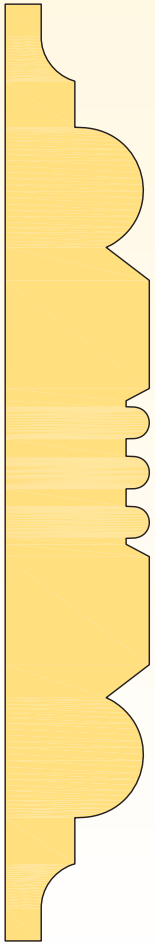
**RWM 915**  
 $\frac{9}{16} \times 4\text{-}\frac{9}{16}$



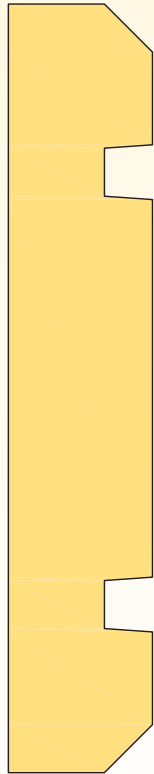
**RWM 920**  
 $\frac{5}{8} \times 4$

# CHAIR RAILS & BACKERS

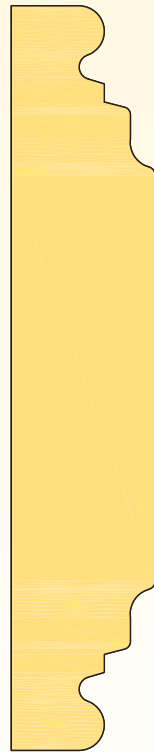
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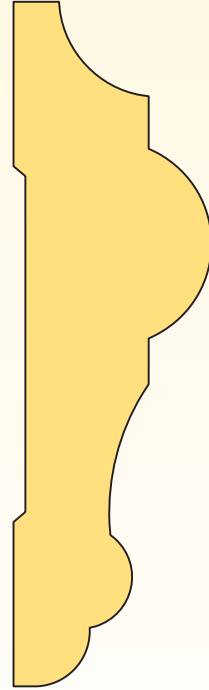
**RWM 392**  
 $\frac{3}{4} \times 4\text{-}\frac{7}{8}$



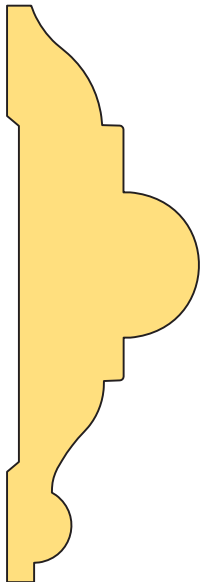
**RWM 3030**  
 $\frac{3}{4} \times 4$



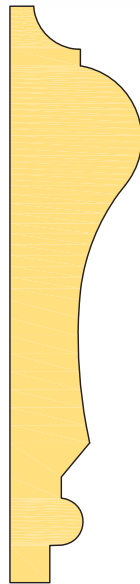
**RWM 945**  
 $\frac{3}{4} \times 3\text{-}\frac{7}{8}$



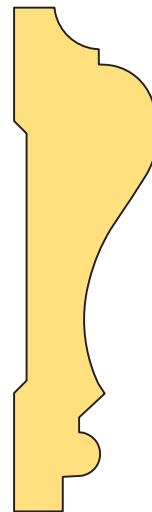
**RWM 298**  
 $1 \times 3\text{-}\frac{9}{16}$



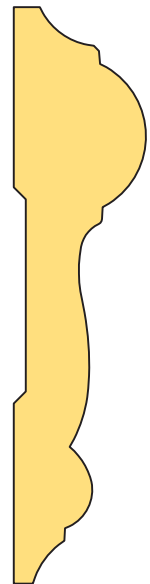
**RWM 300**  
 $1 \times 3$



**RWM 446**  
 $1\frac{1}{16} \times 3$



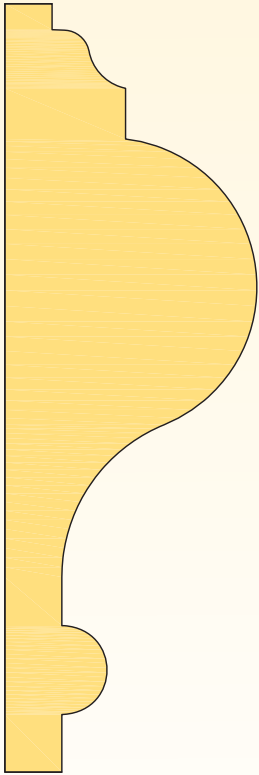
**RWM 390**  
 $\frac{3}{4} \times 2\text{-}\frac{5}{8}$



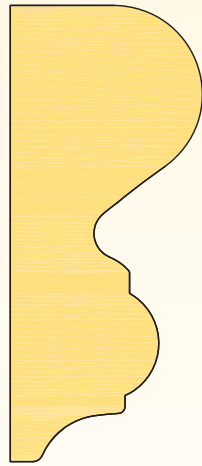
**RWM 297**  
 $1\frac{1}{16} \times 3$

## CHAIR RAILS & BACKERS

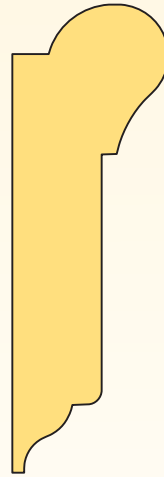
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**RWM 391**  
 $1\frac{5}{16} \times 4$



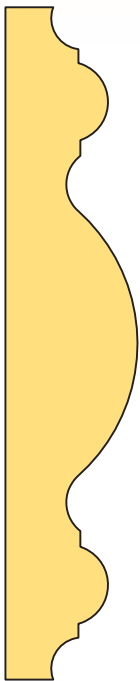
**RWM 299**  
 $1 \times 2\frac{3}{8}$



**RWM 273**  
 $\frac{13}{16} \times 2\frac{7}{16}$   
 Picture Mould



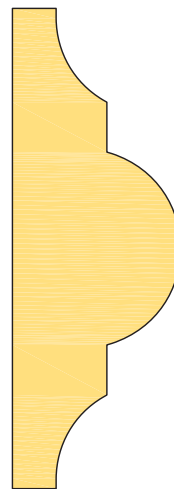
**RWM 3119**  
 $\frac{5}{8} \times 3\frac{5}{8}$



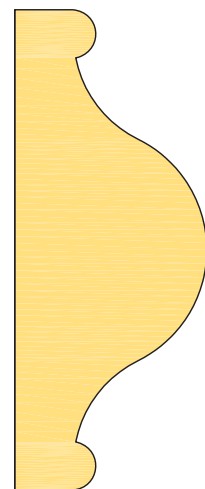
**RWM 946**  
 $\frac{11}{16} \times 3\frac{1}{2}$



**RWM 393**  
 $1\frac{1}{16} \times 2\frac{3}{4}$



**RWM 396**  
 $\frac{7}{8} \times 2\frac{1}{2}$



**RWM 947**  
 $1 \times 2\frac{1}{2}$

# CHAIR RAILS & BACKERS

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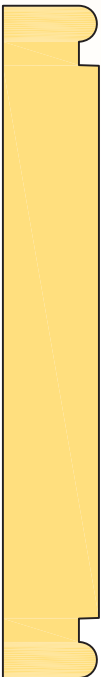
**RWM 985**  
 $\frac{3}{8} \times 2\text{-}\frac{1}{4}$



**RWM 987**  
 $\frac{3}{8} \times 2$



**RWM 988**  
 $\frac{3}{8} \times 1\text{-}\frac{3}{4}$



**RWM 3057**  
 $\frac{1}{2} \times 3\text{-}\frac{1}{2}$



**RWM 955**  
 $\frac{3}{8} \times 2\text{-}\frac{1}{4}$



**RWM 956**  
 $\frac{3}{8} \times 2$

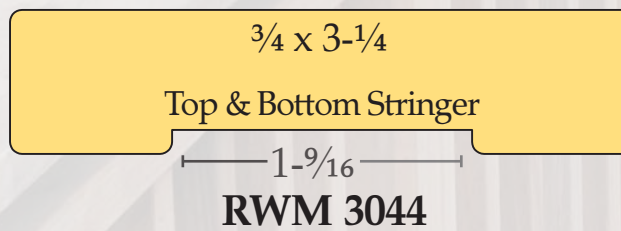
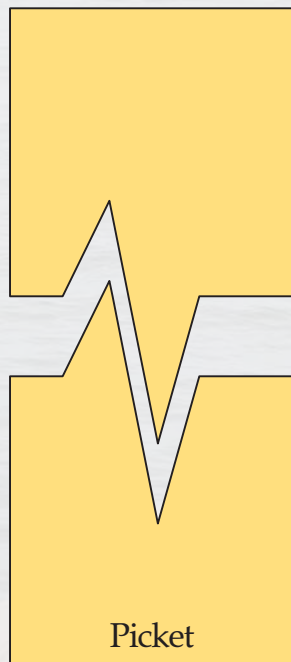
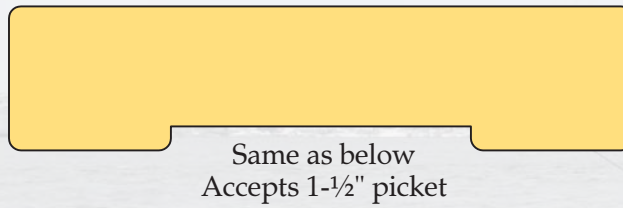
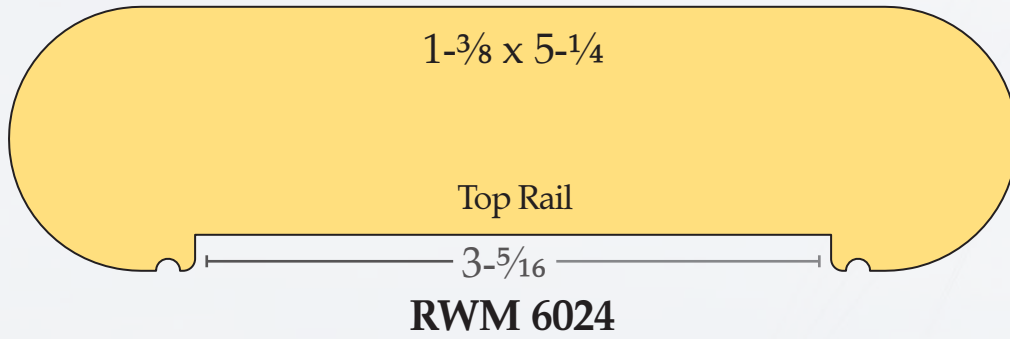


**RWM 957**  
 $\frac{3}{8} \times 1\text{-}\frac{13}{16}$



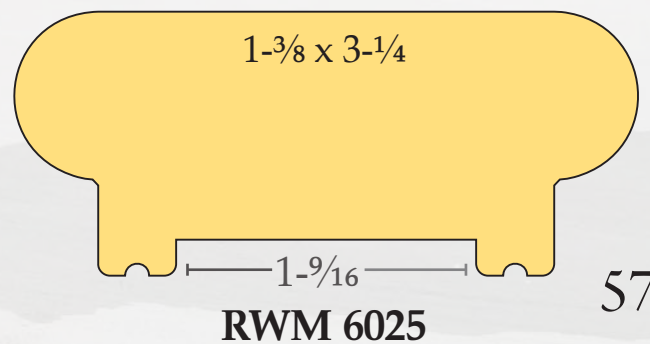
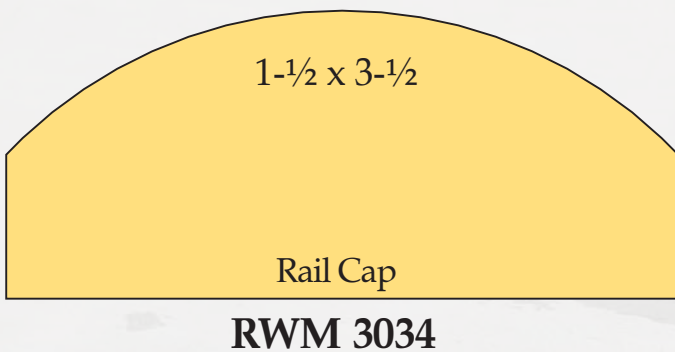
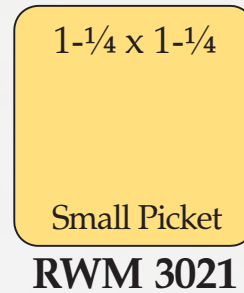
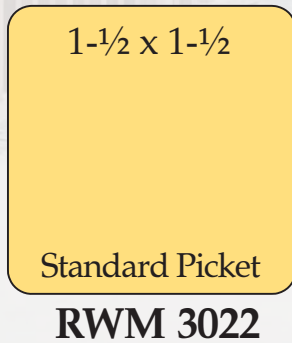
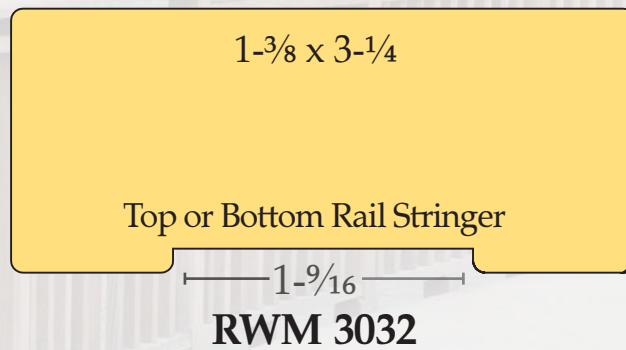
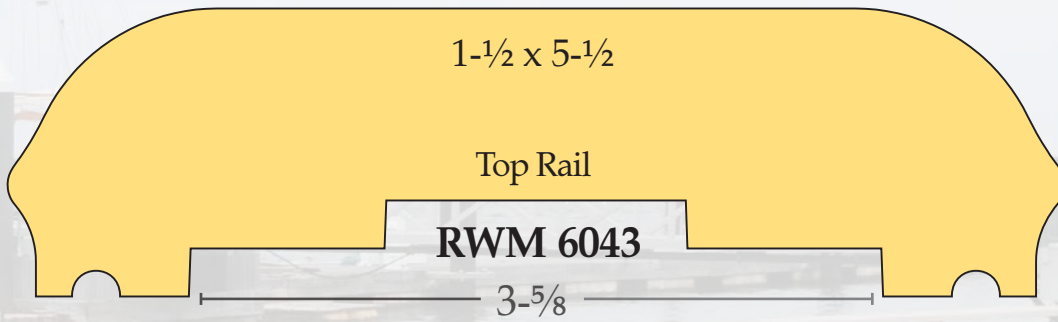
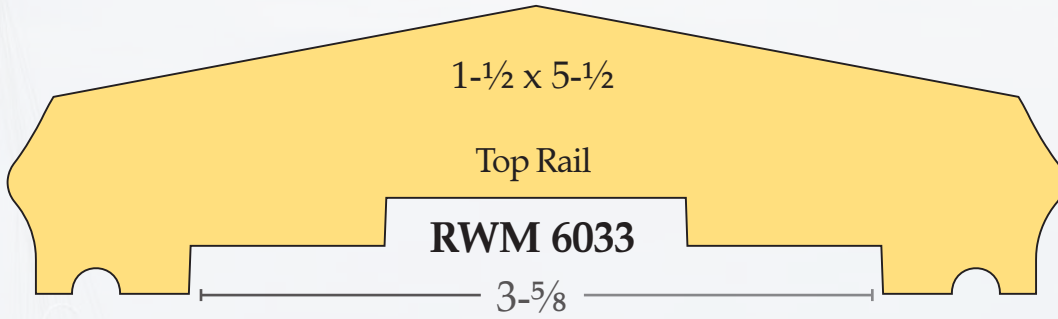


# RAILING SYSTEMS



\*Rails and stringers with mortised pockets for pickets are available in lengths up to 10 feet.

\*\*Railing can also be manufactured on a radius.





The magnificent Cypress Tree has stood strong and tall throughout the low country swamps of South Carolina and other coastal regions of the South for many years. This tree yields large timbers and beautiful character filled boards that are part of many beautiful outside structures and homes across the southern landscape.

Carolina Cypress is a mark of quality products created from this time proven resource that are available to those who want to bring rustic beauty into their lives. Whether you are looking for large timbers, beveled siding or a special profile, it is available in the grade of your choice.



**ROUGH TIMBERS**



**BEVELED SIDING**



CORNER TRIM

# Exterior Products

HANDRAILS

DRIP CAP PROFILES

EXTERIOR MOULDINGS

BED MOULDS

SHIPLAP  
CROWN MOULDING

PICKETS





# Roy E. Brazell



Our grandfather, Roy E. Brazell, Sr, founded Roy's Wood Products after settling in the Pine Grove community of Central South Carolina. There he lived with his loving wife, Loucille Brazell, for over 65 years. During those years they maintained a Christian home, and raised their only child, Roy E. Brazell, Jr.

Roy's Wood Products was then known by many far and wide as Roy's Cabinet Shop. "Little Roy" as he is often called learned the trade of wood working and cabinet building alongside his father, Roy Sr. as he grew up.

Roy, Sr. spent his life trying to abide by the example given him by his Savior Jesus Christ. In this effort he provided for his wife and family, helped members of the community with their needs, and served as a deacon at Pine Grove Baptist Church, He served his country during World War II.

Australian  
Cypress

Hickory

Distressed  
Gunstock  
Hickory (PF)

Maple

American  
Cherry

Saddle  
Oak (PF)

Hickory  
Gunstock (PF)

# Hardwood Flooring

Hardwood flooring is a beautiful addition to your home, increasing your home's value while adding character and warmth. Hardwoods are an ideal choice because of their easy maintenance and longevity. You can choose from a variety of species ranging from Old Growth Heart Pine to prefinished Red Oak in many widths. Let us help you find the flooring that brings the beauty and character you love into your home.

SHOE MOULDING

LANDING  
THRESHOLDS





◀ Australian Cypress  
Ebony Red Oak ▼

# PREFINISHED SOLID FLOORING

UNFINISHED  
FLOORING

PREFINISHED  
ENGINEERED FLOORING

*Flooring Accessories*



# TREADS

# QUARTER ROUND

Heart Pine

Red Oak (PF)

Oak  
Butterscotch  
(PF)

White Oak (PF)

Ash (PF)

Caribbean  
Heart Pine (PF)

Oak Cherry  
(PF)

# Random Width Flooring

## ORDERING HARDWOOD FLOORING

When placing your order, please determine the square footage per bundle and round up from your total as flooring is sold in whole bundles. Generally with any flooring it is best to add approximately 10% to your calculations to account for yield and square footage loss due to cuts and rips necessary to flooring installation.

## HOW TO ORDER RANDOM WIDTH FLOORING

If you are looking to “break up” your flooring pattern so that the floor is more noticeable than the pattern, one way to do this is with random width flooring. This is done by alternating flooring widths between the standard flooring sizes. The following calculation shows one combination of three widths, one of each size.

How to determine quantity needed for each width in a random floor.

1. Determine total square footage needed.
2. Determine desired widths based on available widths.  
(This calculation is based on every other board being a different width)
3. Determine the Average Face Width (W# is width for each size.)  
$$\text{Average Face Width} = \frac{W1 + W2 + W3}{\# \text{ of widths}}$$
4. Determine Width Sum  
$$\text{Width Sum} = (\text{total sq. ft}) \times 12$$
5. Board Count =  $\frac{\text{Width Sum}}{\text{Avg. Face Width}}$
6. Portion =  $\frac{\text{Board Count}}{\# \text{ of widths}}$
7. To determine square feet required for each width, multiply the face width by the portion & then divide your answer by 12.

## Random Width Flooring Example

Customer needs 2100 S.F. of random width flooring and wants to alternate 3 ¼, 4, & 5”.

$$\text{Average face width} = \frac{3\frac{1}{4} + 4 + 5}{3} = \frac{12.25}{3} = 4.083$$

$$\text{Width sum} = 2100 \text{ S.F.} \times 12 = 25,200$$

$$\text{Board count} = \frac{25,200}{4.083} = 6171.4$$

$$\text{Portion} = \frac{6171.4}{3} = 2057.14$$

$$3\frac{1}{4} \text{ width} = \frac{2057.14 \times 3.25}{12} = 557.14$$

$$4 \text{ width} = \frac{2057.14 \times 4}{12} = 685.7$$

$$5 \text{ width} = \frac{2057.14 \times 5}{12} = 857.14$$

2100.00 (Answer should match total footage)

$$557.14 + 685.7 + 857.14 = 2100.00 \text{ sq}$$



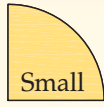
# FLOORING ACCESSORIES

## Quarter Rounds & Thresholds



Shoe

**RWM 126**  
 $1/2 \times 3/4$



Small

**RWM 106**  
 $1/2 \times 1/2$



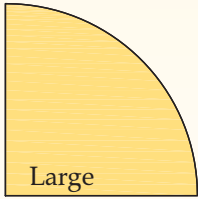
Tiny

**RWM 111**  
 $1/4 \times 1/4$



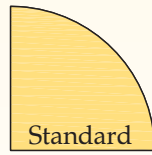
Spline

**RWM 115**  
 $1/4 \times 3/8$



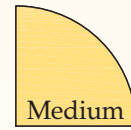
Large

**RWM 103**  
 $1 \times 1$



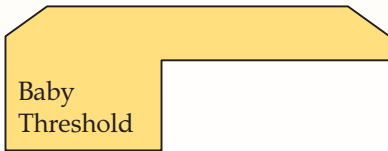
Standard

**RWM 104**  
 $3/4 \times 3/4$



Medium

**RWM 105**  
 $5/8 \times 5/8$



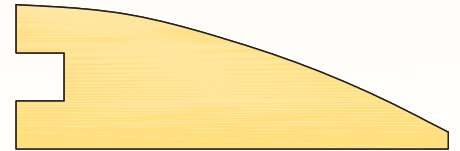
Baby  
Threshold

**RWM 3148**  
 $3/4 \times 2$



Transition

**RWM 108**  
 $1/2 \times 2$



**RWM 107**  
 $3/4 \times 2-1/4$



Small Threshold

**RWM 41**  
 $5/8 \times 4-5/8$



Transition

**RWM 109**  
 $5/16 \times 1-1/2$



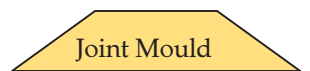
Threshold

**RWM 40**  
 $5/8 \times 5-5/8$



T-Mould

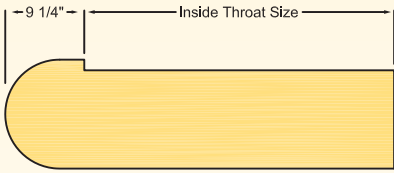
**RWM 37**  
 $3/8 \times 2$



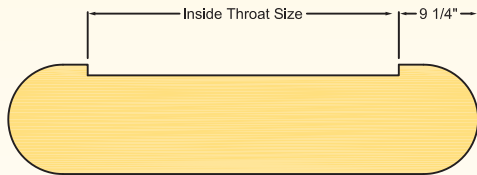
Joint Mould

**RWM 39**  
 $5/16 \times 1-1/2$

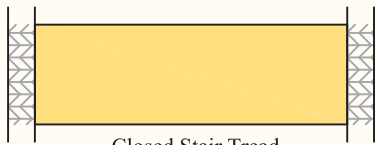
# STAIR TREADS & ACCESSORIES



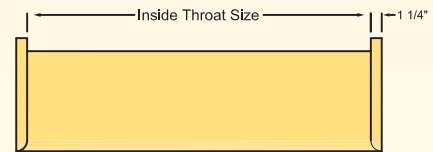
Single Turnout First Step



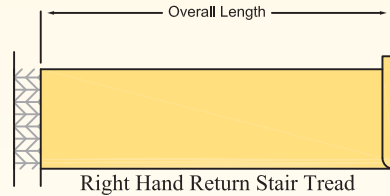
Double Turnout First Step



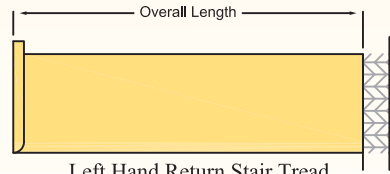
Closed Stair Tread



Double Return Stair Tread



Right Hand Return Stair Tread



Left Hand Return Stair Tread

## Stair Tread Standards

Standard Tread Thickness = 1"

Standard Tread Depth = 11-1/2" (does not include extended return)

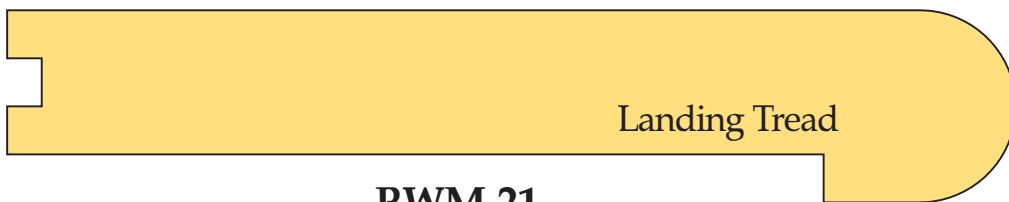
Straight treads only receive bull nose on front

Treads having returns receive bull nose on both front & return

## Starter Step Standards

Starter Step Radius = 6-1/2" (13" in diameter)

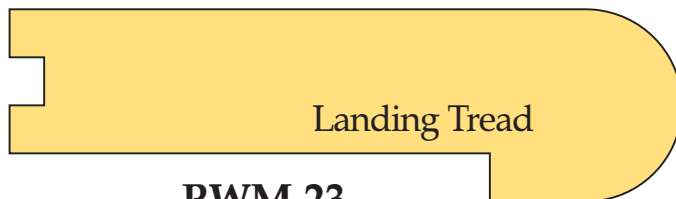
Please specify Starter Step height.



Landing Tread

**RWM 21**

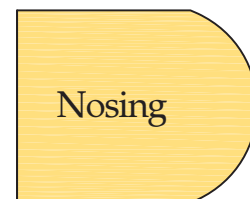
1 x 5-1/4



Landing Tread

**RWM 23**

1 x 3-1/2



Nosing

**RWM 24**

1 x 1-1/4

# VOLUTE



NEWEL POSTS

# HAND RAILS



# QUARTER ROUND

# STAIR TREADS



# METAL PICKETS



# WOODEN PICKETS





# *Stair Parts & Stair Treads*

THRESHOLDS

LANDING TREADS

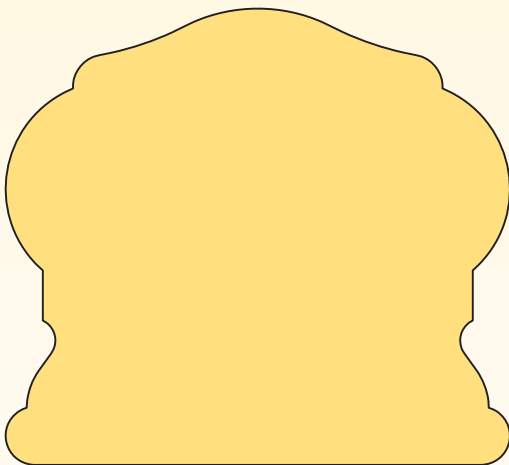
REDUCERS

SHOE MOULDING

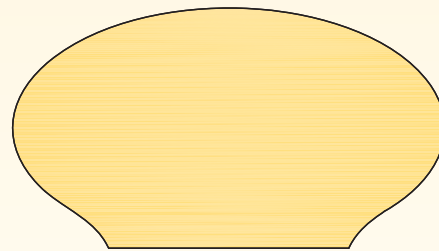
SKIRT BOARDS

# HAND RAILS

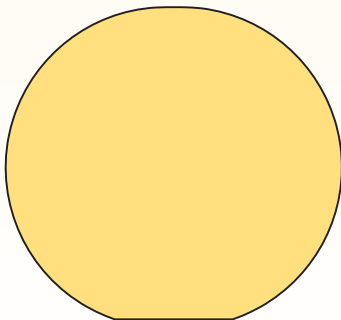
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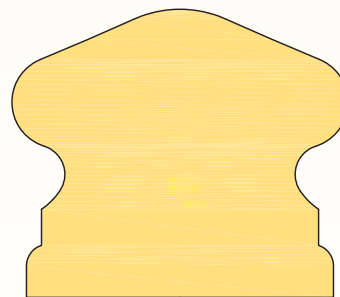
**RWM 6711**  
2-5/8 x 2-3/8



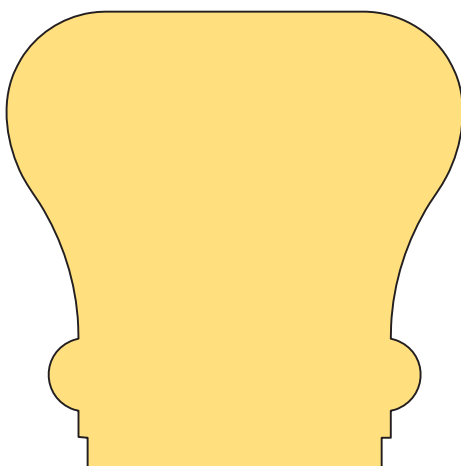
**RWM 6042**  
1-1/4 x 2-1/4



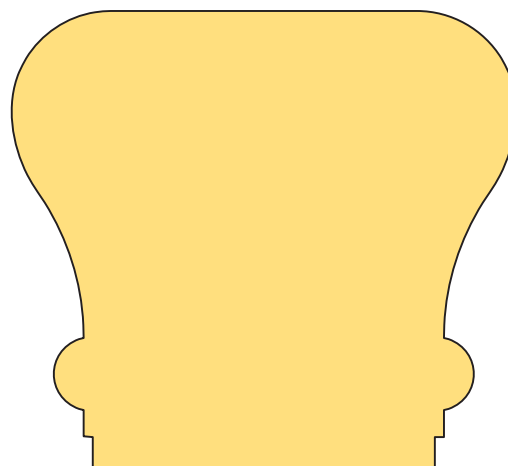
**RWM 6040**  
1-5/8 x 1-3/4



**RWM 6041**  
1-1/2 x 1-3/4

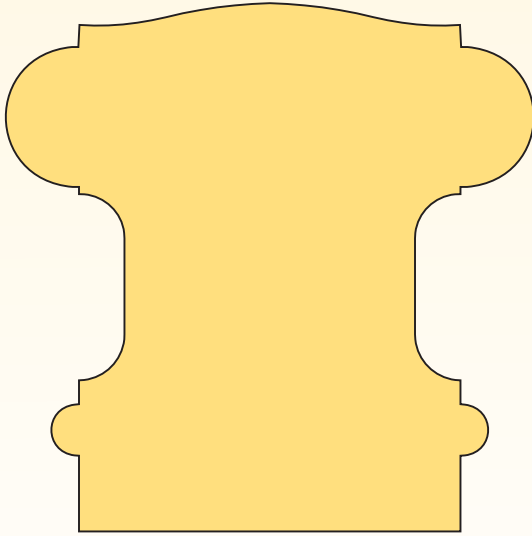


**RWM 6211**  
2-3/8 x 2-3/8

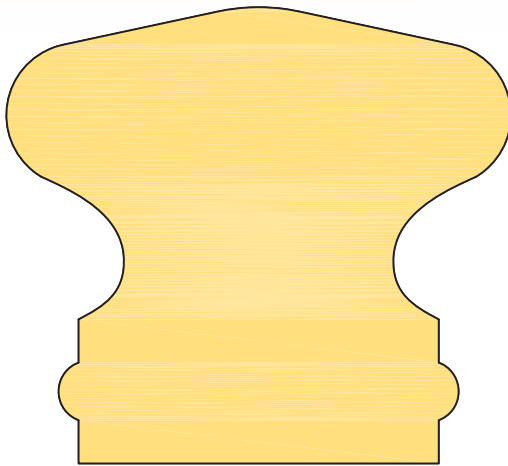


**RWM 6210**  
2-3/8 x 2-5/8

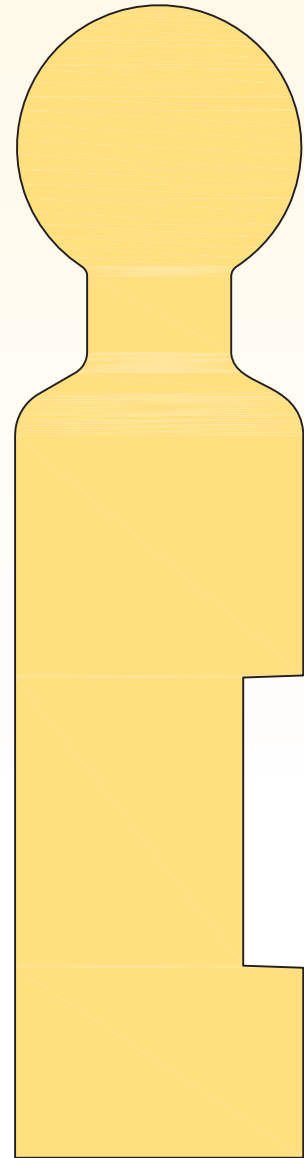




**RWM 6710**  
 $2\text{-}\frac{3}{4} \times 2\text{-}\frac{3}{4}$



**RWM 6910**  
 $2\text{-}\frac{3}{8} \times 2\text{-}\frac{5}{8}$



**RWM 6030**  
 $1\text{-}\frac{1}{2} \times 6$

# Dimensional Lumber

Roy's Wood Products stands ready to supply you with all of your dimensional lumber needs. We maintain some inventory of common industry standard sizes and species; please call for available species and quantities. What we do not have in inventory we can run for you in short order, we maintain a diverse inventory of species and work with some of the best mills in the country to access what you need in a timely manner. Call us today to discuss your needs and specifications.

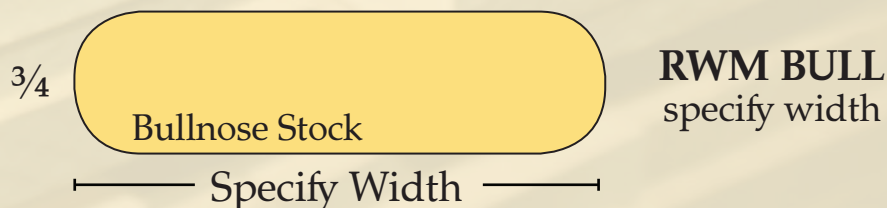
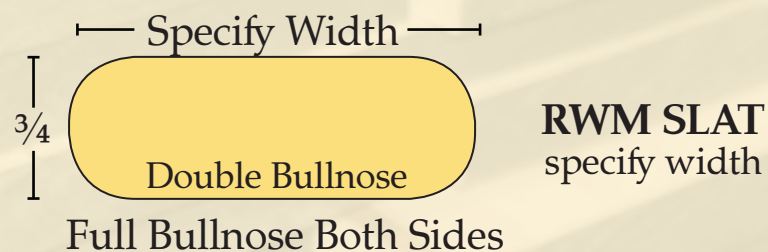
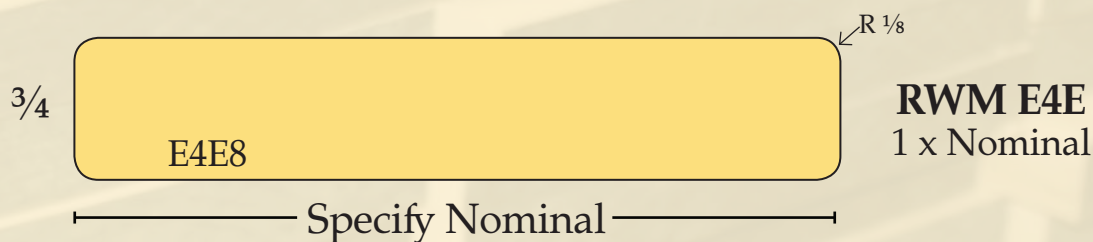
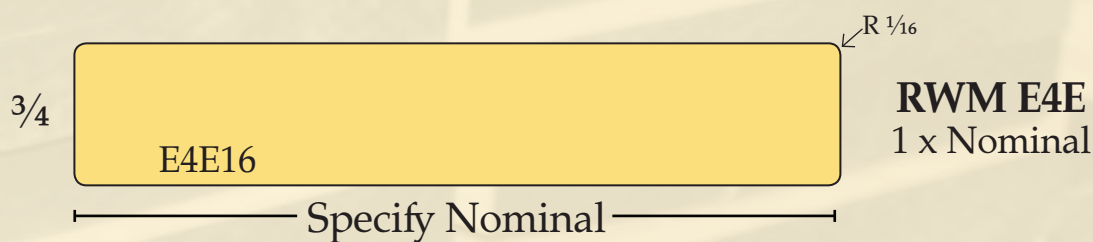
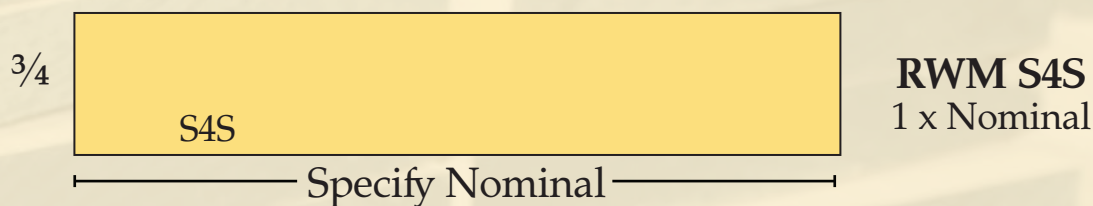
## Standard Dimensional Lumber

Nominal Size	Dressed Dimensions
1 x 2	3/4" x 1-1/2"
1 x 3	3/4" x 2-1/2"
1 x 4	3/4" x 3-1/2"
1 x 5	3/4" x 4-1/2"
1 x 6	3/4" x 5-1/2"
1 x 8	3/4" x 7-1/4"
1 x 10	3/4" x 9-1/4"
1 x 12	3/4" x 11-1/4"

## Dressed Lumber Indications

- S1S Surfaced One Side, or planed on face leaving opposite face (back) and both edges rough. This also indicates random width and will be sold by the board foot.
- S2S Surfaced Two Sides, or planed on both face and back leaving both edges rough. This also indicates random width and will be sold by the board foot. Final thickness should be indicated when ordering.
- S3S Surfaced Three Sides, or planed on both face and back and straight-lined on one edge. This lumber will also be random in width, but having one straight sawn edge. Pricing will be by the board foot. Please specify thickness.
- S4S Surface Four Sides, lumber is blanked to the desired rough dimension and then all sides are surfaced as the lumber is run through the moulder. The end result is lumber of a designated thickness and width having a clean "planed" finish on all four surfaces. This lumber is sold by the linear foot.

- S1S2E** Surface One Side Two Edges, lumber is ripped to a designated width and then the face is planed. This lumber is sold by the linear foot. Applications can take advantage of the smooth surface of the face or the rough surface of the back of a designated width product.
- E4E** Ease Four Edges, lumber is run to a designated S4S dimension, but the four corners are eased on approximately a 1/8" radius. This produces a very clean board that has no sharp corners. This lumber is sold by the linear foot.
- Special Requests** We can create any profile or any combination of sawing and surfacing that meets your specifications. Please contact one of our sales representatives today to see how we can serve you.



If specifying actual dimensions instead of nominal please indicate by stating "EXACT" in caps at end.



BEACH HUTS  
FOR RENT

*Tongue & Groove*

# Tongue & Groove

Often referred to as T & G, tongue and groove includes products ranging from V-groove wall board, to beaded ceiling, to many other profiles that join one another via a tongue and matching size groove. There are several things to consider when ordering a T&G product.

1. How will you be using the T & G product? On the walls or the ceiling? We can run the back with a V-groove, and the front with a beaded profile so that the board can simply be flipped over when going from a wall application to a ceiling application. This is extremely effective in paint grade type applications. This also allows for a V-Groove paneling in one room and beaded wainscoting in another.
2. In some applications you may wish to center match the T&G with the same profile on each face to allow the installer to have the option to choose the face they like best. This can be important in stain/natural finish applications where particular wood character is desired or being avoided in an effort to create a certain look.
3. If the installer plans to sand the face of the product after the installation they may want the material to be run “off center”, leaving more thickness to the face side of the board. This is generally seen in flooring or decking applications. A relief profile is often added to the back of the board to help keep the board flat.
4. Many times T&G products are ordered in the “nominal dimensions” that S4S lumber is ordered in. The face width will generally be less than S4S width by the length of the tongue. This is important when determining the amount of material needed for a particular job.

While there are a number of T&G profiles in our catalog, if you have a special profile that you would like run, we will be glad to cut the knives and setup for your look. We can help you select the best product for your application.

Select Cypress V-Groove



Shiplap Cypress



Double Beaded Ceiling & Cypress Natural V-Groove



# TONGUE & GROOVE

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## Tongue & Groove Patterns

We recommend ordering Tongue & Groove Patterns in Nominal Widths unless they are listed with a specified width. This width will represent the overall width with the Face or Coverage width being the same less the tongue length. If you require a specific width other than one of the nominal widths listed, just let us know and we can take care of that as well.



### Square Tight Tongue & Groove

RWM SQT&G 1x4	Tight Square Joint	$\frac{3}{4}'' \times 3\text{-}\frac{1}{2}''$	Flat & Face = $3\text{-}\frac{1}{4}''$
RWM SQT&G 1x6	Tight Square Joint	$\frac{3}{4}'' \times 5\text{-}\frac{1}{2}''$	Flat & Face = $5\text{-}\frac{1}{4}''$
RWM SQT&G 1x8	Tight Square Joint	$\frac{3}{4}'' \times 7\text{-}\frac{1}{4}''$	Flat & Face = $7''$



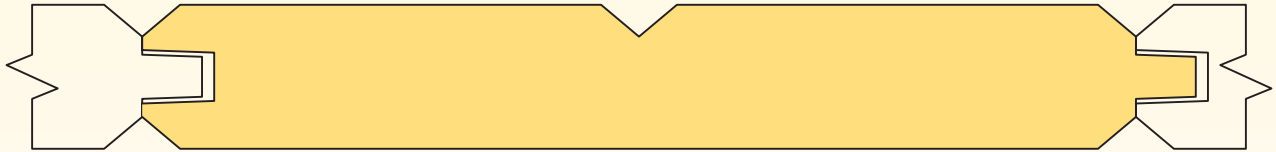
### Square 1/8" Reveal Tongue & Groove

RWM 5118 1x4	$\frac{1}{8}''$	Reveal Square Joint	$\frac{3}{4}'' \times 3\text{-}\frac{1}{2}''$	Face = $3\text{-}\frac{1}{4}''$	Flat = $3\text{-}\frac{1}{8}''$
RWM 5118 1x6	$\frac{1}{8}''$	Reveal Square Joint	$\frac{3}{4}'' \times 5\text{-}\frac{1}{2}''$	Face = $5\text{-}\frac{1}{4}''$	Flat = $5\text{-}\frac{1}{8}''$
RWM 5118 1x8	$\frac{1}{8}''$	Reveal Square Joint	$\frac{3}{4}'' \times 7\text{-}\frac{1}{4}''$	Face = $7''$	Flat = $6\text{-}\frac{7}{8}''$



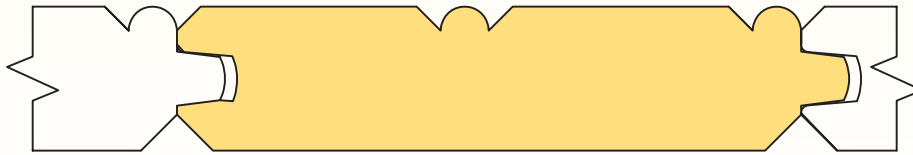
### Square 1/4" Reveal Tongue & Groove

RWM 5125 1x4	$\frac{1}{4}''$	Reveal Square Joint	$\frac{3}{4}'' \times 3\text{-}\frac{1}{2}''$	Face = $3\text{-}\frac{1}{4}''$	Flat = $3''$
RWM 5125 1x6	$\frac{1}{4}''$	Reveal Square Joint	$\frac{3}{4}'' \times 5\text{-}\frac{1}{2}''$	Face = $5\text{-}\frac{1}{4}''$	Flat = $5''$
RWM 5125 1x8	$\frac{1}{4}''$	Reveal Square Joint	$\frac{3}{4}'' \times 7\text{-}\frac{1}{4}''$	Face = $7''$	Flat = $6\text{-}\frac{3}{4}''$



### Center Matched V-Groove with Center V

RWM 5121 1x4	Center Matched V-Groove with Center V	$\frac{3}{4}'' \times 3\text{-}\frac{1}{2}''$	Face = $3\text{-}\frac{1}{16}''$
RWM 5120 1x6	Center Matched V-Groove with Center V	$\frac{3}{4}'' \times 5\text{-}\frac{1}{2}''$	Face = $5\text{-}\frac{1}{16}''$
RWM 5120 1x8	Center Matched V-Groove with Center V	$\frac{3}{4}'' \times 7\text{-}\frac{1}{4}''$	Face = $7\text{-}\frac{1}{16}''$



### Reversible Beaded Ceiling/V-Groove

RWM 5110 1x4	Reversible Beaded Ceiling/V-Groove	$\frac{3}{4}'' \times 3\text{-}\frac{1}{2}''$	Face = $3\text{-}\frac{1}{4}''$
RWM 5111 1x6	Reversible Beaded Ceiling/V-Groove	$\frac{3}{4}'' \times 5\text{-}\frac{1}{2}''$	Face = $5\text{-}\frac{1}{4}''$



### V-Groove Both Face Tongue & Groove

RWM 5126 1x4	V-Groove Joint	$\frac{3}{4}'' \times 3\text{-}\frac{1}{2}''$	Face = $3\text{-}\frac{1}{4}''$
RWM 5127 1x6	V-Groove Joint	$\frac{3}{4}'' \times 5\text{-}\frac{1}{2}''$	Face = $5\text{-}\frac{1}{4}''$
RWM 5128 1x8	V-Groove Joint	$\frac{3}{4}'' \times 7\text{-}\frac{1}{4}''$	Face = $7''$

# TONGUE & GROOVE

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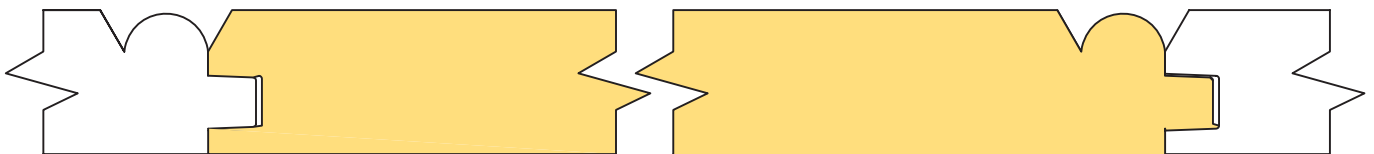
## THIN 7/16" Center Matched V-Groove

RWM 5122 1x4	7/16" Center Matched V-Groove	7/16" x 3-1/2"	Face = 3-5/16"
RWM 5122 1x6	7/16" Center Matched V-Groove	7/16" x 5-1/2"	Face = 5-5/16"
RWM 5122 1x8	7/16" Center Matched V-Groove	7/16" x 7-1/2"	Face = 7-5/16"



## THIN V-Groove with Square Back

RWM 5119 1x4	V-Groove with Square Back	1/2" x 3-1/2"	Face = 3-5/16"
RWM 5119 1x6	V-Groove with Square Back	1/2" x 5-1/2"	Face = 5-5/16"
RWM 5119 1x8	V-Groove with Square Back	1/2" x 7-1/4"	Face = 7-1/16"



## Large Single Bead One Side Tongue & Groove

RWM 5115 1x4	Single Large Bead & V-Groove Back	3/4" x 3-1/2"	Face = 3-1/4"
RWM 5115 1x6	Single Large Bead & V-Groove Back	3/4" x 5-1/2"	Face = 5-1/4"
RWM 5115 1x8	Single Large Bead & V-Groove Back	3/4" x 7-1/4"	Face = 7"





### Double Thick Square Tight Joint with V-Groove Back Tongue & Groove

RWM 5113 Wide 4	Tight Square Joint & V-Groove Back	1-1/2" x 3-3/8"	Face = 3"
RWM 5113 Wide 6	Tight Square Joint & V-Groove Back	1-1/2" x 5-1/8"	Face = 4-7/8"
RWM 5113 Wide 8	Tight Square Joint & V-Groove Back	1-1/2" x 7-1/8"	Face = 6-7/8"



### Double Thick Center Matched V-Groove Both Faces Tongue & Groove

RWM 5116 Wide 4	Tight Square Joint & V-Groove Back	1-3/4" x 3-3/8"	Face = 3"
RWM 5116 Wide 6	Tight Square Joint & V-Groove Back	1-3/4" x 5-1/8"	Face = 4-7/8"
RWM 5116 Wide 8	Tight Square Joint & V-Groove Back	1-3/4" x 7-1/8"	Face = 6-7/8"

# SHIPLAP

Shiplap, as the name implies, is one board lapping an adjacent board in wood siding, ceiling or wall board applications. After choosing an overall width and shiplap pattern, a reveal or “gap” needs to be selected. These range from tight (no intended gap) to up to an inch. The “cover” or “face” width includes the reveal and is calculated by subtracting the lap width from the overall board width.

## RWM 38 SHIP

### Flat Width (3/8" lap)

	Face	TGT	PEN-1/8"	3/16"	1/4"	3/8"	1/2"	3/4"	1"
1x4	3 - 1/8	3 - 1/8	3	2 - 15/16	2 - 7/8	2 - 3/4	2 - 5/8	2 - 3/8	2 - 1/8
1x5	4 - 1/8	4 - 1/8	4	3 - 15/16	3 - 7/8	3 - 3/4	3 - 5/8	3 - 3/8	3 - 1/8
1x6	5 - 1/8	5 - 1/8	5	4 - 15/16	4 - 7/8	4 - 3/4	4 - 5/8	4 - 3/8	4 - 1/8
1x7	5 - 7/8	5 - 7/8	5 - 3/4	5 - 11/16	5 - 5/8	5 - 1/2	5 - 3/8	5 - 1/8	4 - 7/8
1x8	6 - 7/8	6 - 7/8	6 - 3/4	6 - 11/16	6 - 5/8	6 - 1/2	6 - 3/8	6 - 1/8	5 - 7/8
1x10	8 - 7/8	8 - 7/8	8 - 3/4	8 - 11/16	8 - 5/8	8 - 1/2	8 - 3/8	8 - 1/8	7 - 7/8

## RWM 34 SHIP

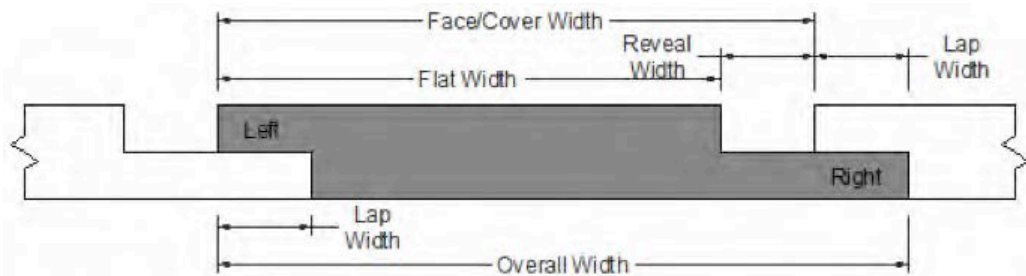
### Flat Width (3/4" lap)

	Face	TGT	PEN-1/8"	3/16"	1/4"	3/8"	1/2"	3/4"	1"
1x6	4 - 3/4	4 - 3/4	4 - 5/8	4 - 9/16	4 - 1/2	4 - 3/8	4 - 1/4	4	3 - 3/4
1x7	5 - 1/2	5 - 1/2	5 - 3/8	5 - 5/16	5 - 1/4	5 - 1/8	5	4 - 3/4	4 - 1/2
1x8	6 - 1/2	6 - 1/2	6 - 3/8	6 - 5/16	6 - 1/4	6 - 1/8	6	5 - 3/4	5 - 1/2
1x10	8 - 1/2	8 - 1/2	8 - 3/8	8 - 5/16	8 - 1/4	8 - 1/8	8	7 - 3/4	7 - 1/2

## RWM 114 SHIP

### Flat Width (1-1/4" lap)

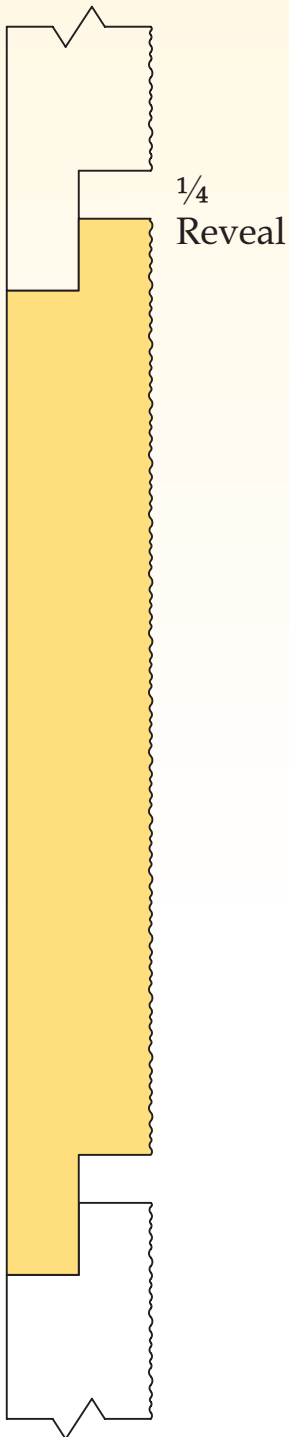
	Face	TGT	PEN-1/8"	3/16"	1/4"	3/8"	1/2"	3/4"	1"
1x6	4 - 1/4	4 - 1/4	4 - 1/8	4 - 1/16	4	3 - 7/8	3 - 3/4	3 - 1/2	3 - 1/4
1x7	5	5	4 - 7/8	4 - 13/16	4 - 3/4	4 - 5/8	4 - 1/2	4 - 1/4	4
1x8	6	6	5 - 7/8	5 - 13/16	5 - 3/4	5 - 5/8	5 - 1/2	5 - 1/4	5
1x10	8	8	7 - 7/8	7 - 13/16	7 - 3/4	7 - 5/8	7 - 1/2	7 - 1/4	7



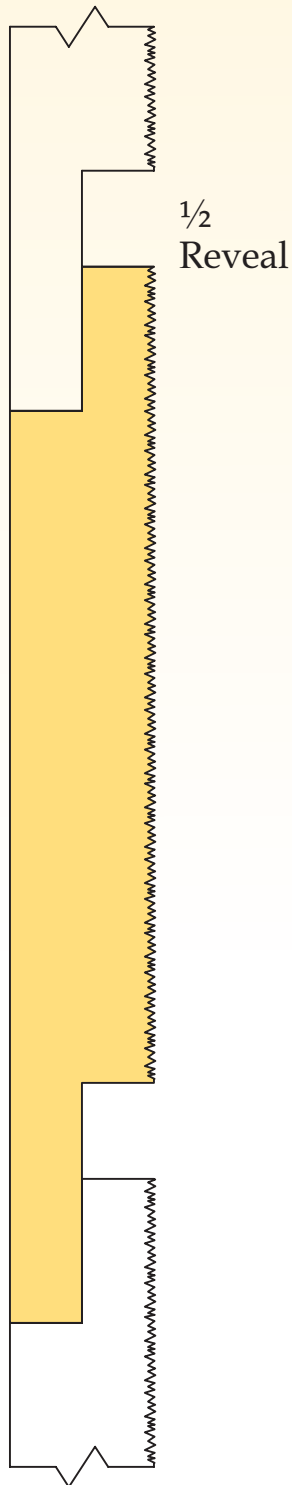
**RWM 38 SHIP 18 - 1x6**

Indicates lap width → Profile style ↑

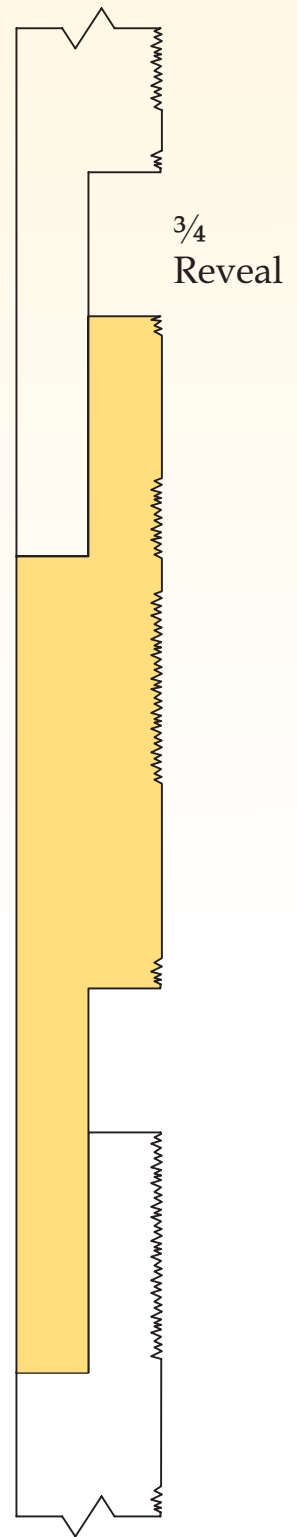
Reveal width → Overall width & thickness ↑



**RWM 38 GRV 14**  
 $\frac{3}{4}$  x varies



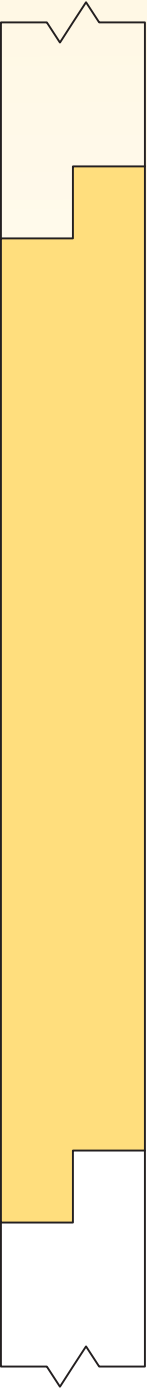
**RWM 34 RSW 12**  
 $\frac{3}{4}$  x varies



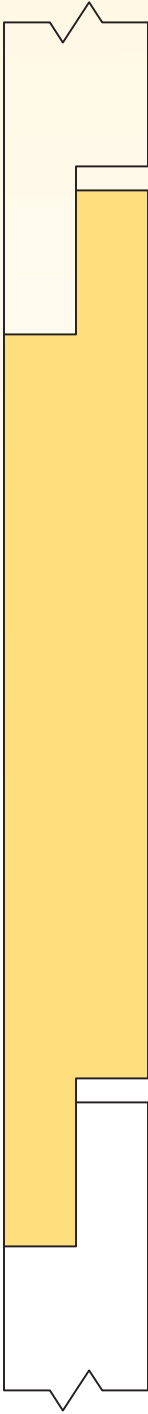
**RWM 114 SKIP 34**  
 $\frac{3}{4}$  x varies

# SHIPLAP

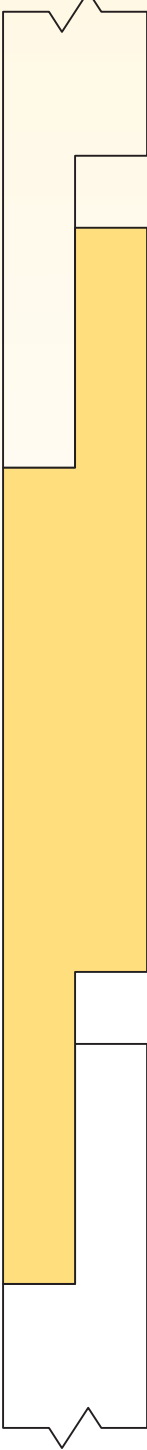
---



Tight  
Reveal



1/8"  
Reveal

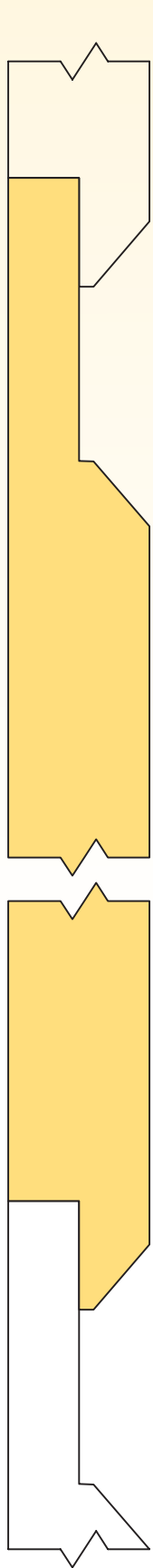


3/8"  
Reveal

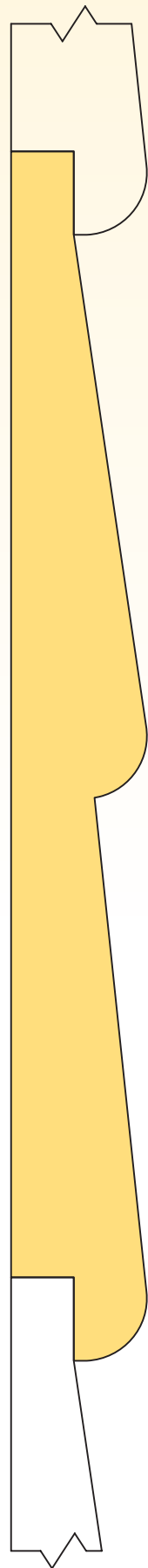
**RWM 38 SHIP TGT**  
3/4 x varies

**RWM 34 SHIP 18**  
3/4 x varies

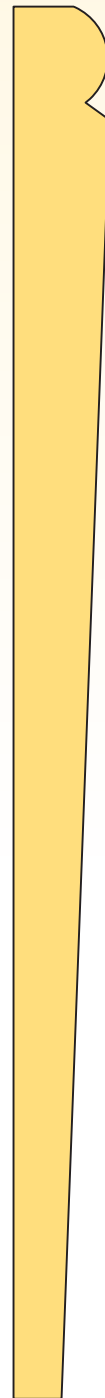
**RWM 114 SHIP 38**  
3/4 x varies



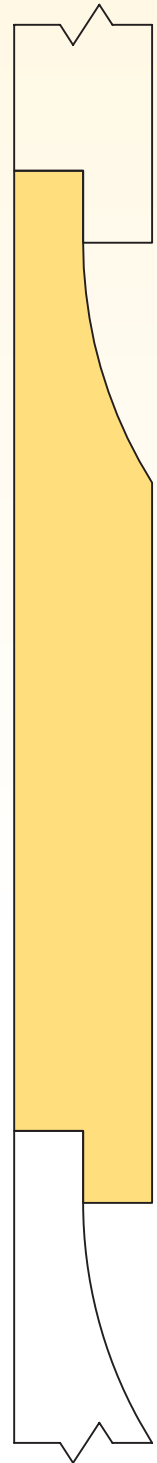
**RWM 3164**  
 $1\frac{3}{16}$  x varies



**RWM 8503**  
 $1\frac{3}{16}$  x  $7\frac{1}{4}$



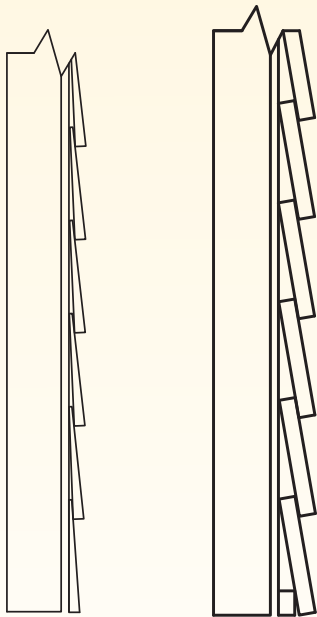
**RWM 3108**  
 $\frac{1}{2}$  x  $7\frac{1}{4}$



**RWM 8500**  
**GERMAN SHIP**  
 $\frac{3}{4}$  x varies

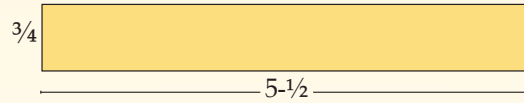
# WOOD SIDING DETAILS

For illustration only. Please consult an architect.

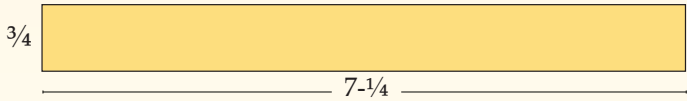


## STANDARD SIDING

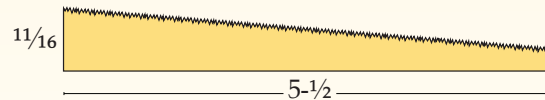
**SIDE 6**  
1 x 6 siding



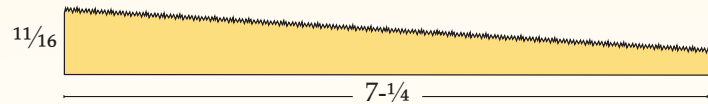
**SIDE 8**  
1 x 8 siding



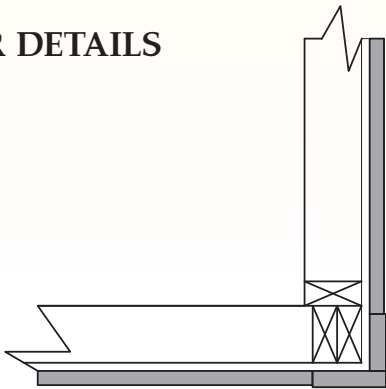
**BEVEL 6**  
6" beveled



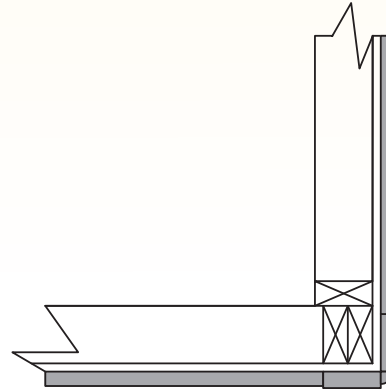
**BEVEL 8**  
8" beveled



## CORNER DETAILS

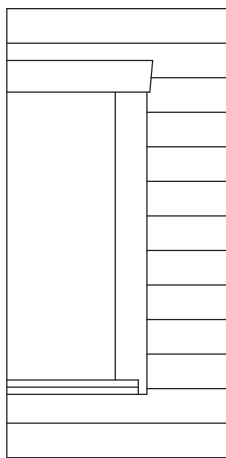


Unequal width to show same width each side

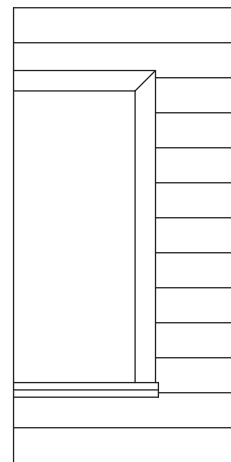


Equal boards with quarter round

## WINDOW & DOOR DETAILS



Shaped header with straight leg



Mitered casing with window jamb

# Lumber Terminology

**Board Foot:** A board foot is the amount of wood in a piece of lumber 12” wide x 12” long x 1” thick. For example a board 6” wide x 1” thick would need to be 24” long to equal 1 board foot.

**Linear Foot:** A linear foot (often referred to as “lineal”) is simply the length of the stock as measured along the long dimension.

**Square Foot:** A square foot is a measure of surface area that does not consider the thickness of the material being measured. One square foot is 12” x 12”.

**Tally:** The total amount of board feet in a unit or load of lumber.

**Net Tally:** The total amount of board feet in a unit or load of lumber after the lumber has shrunk from drying.

**Gross Tally:** The total amount of board feet in a unit or load of lumber prior to drying.

**Nominal Dimension:** Generic, common or referenced dimension. For example 1 x 6 is the nominal dimension of a board that actually measures  $\frac{3}{4}$  x 5  $\frac{1}{2}$ .

**Rough Lumber:** Lumber that has not been finish planed or straightened and is generally random in width.

**Dressed Lumber:** Lumber that has had some amount of planning or sawing done to it.

**Dimensional Lumber:** Lumber that has been surfaced to specific dimensions.

**Tongue & Groove:** Profile lumber with tongue and matching groove joinery to allow for installation on a wall, ceiling, or floor. This installation will give a repetitive pattern often referred to as “paneling” or a tight smooth fit that can be sanded. Some patterns may be reversible, while others may only be installed one way.

**Shiplap:** Profile lumber with opposing dados that lap over one another to create a joint. This lumber can also be installed on a wall or ceiling. The name came from the similar type of joint used in ship construction that was also waterproofed.

**Kiln Dried:** Lumber that has been dried to a desired moisture content by being placed in a kiln for a designated period of time at controlled temperature and humidity.

**Air Dried:** Lumber that has been dried by stacking on stickers out of the weather, and only by using forced air at the ambient temperature.

	Thickness	Dressed
$\frac{4}{4}$	1	$\frac{3}{4}$
$\frac{5}{4}$	1- $\frac{1}{4}$	1
$\frac{6}{4}$	1- $\frac{1}{2}$	1- $\frac{1}{4}$
$\frac{8}{4}$	2	1- $\frac{3}{4}$
$\frac{10}{4}$	2- $\frac{1}{2}$	2- $\frac{1}{4}$
$\frac{12}{4}$	3	2- $\frac{3}{4}$

LUMBER THICKNESS CHART



# *Arch & Radius* MOULDINGS

## **NEED TO TRIM OUT ARCH TOP WINDOWS OR DOORS?**

How about an elliptical cased opening? Give us a call to match your template or provide a true radius moulding. We manufacture our radius mouldings to the same exacting standards as all of our products. They are available in most species and profiles.

Remember to order Rosettes, Plinth Blocks, Step Blocks, and Keystones, if needed. Well marked templates, radius and tail lengths, and CAD drawings are accepted for orders.





# Wood Species



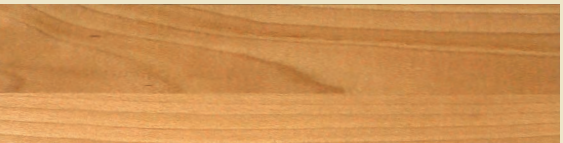
Yellow Pine



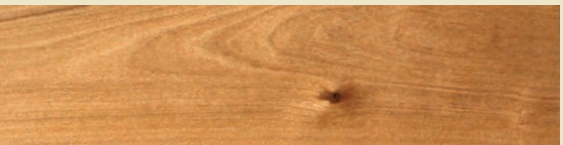
Soft Maple



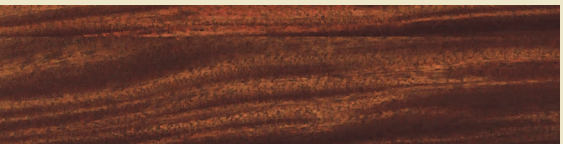
Basswood



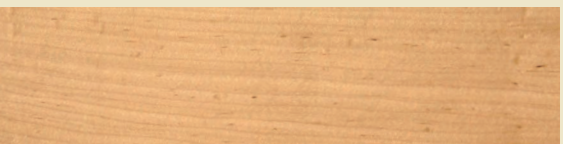
German Beech



Alder



African Mahogany



Hard Maple



Birch



Hickory



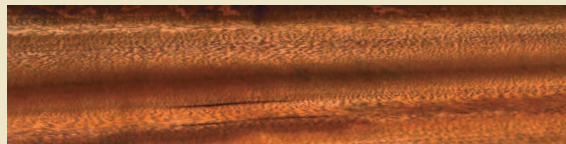
Cherry



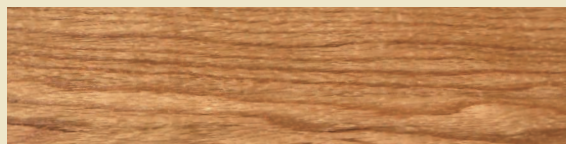
Wild Cherry



Poplar



Genuine Mahogany



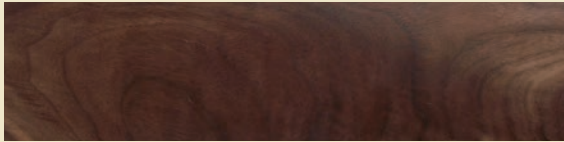
Red Oak



Sapele



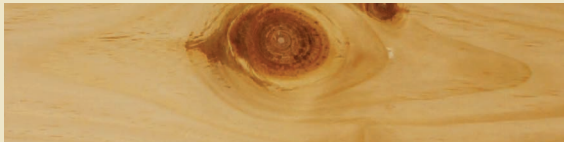
Clear Pine



Black Walnut



White Oak



Knotty Pine



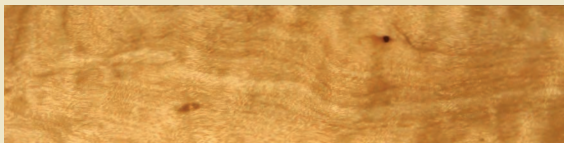
Spanish Cedar



Aromatic Cedar



Canary Wood\*



Avodire\*



Cypress



Knotty Alder



Heart Pine



Ash



Brazilian Cherry

\*Exotic species are not in stock. Please inquire regarding lead times for these species.

NOTE: Images and wood colors may vary greatly in color in character from picture to finished product.

## COMMERCIAL & RETAIL

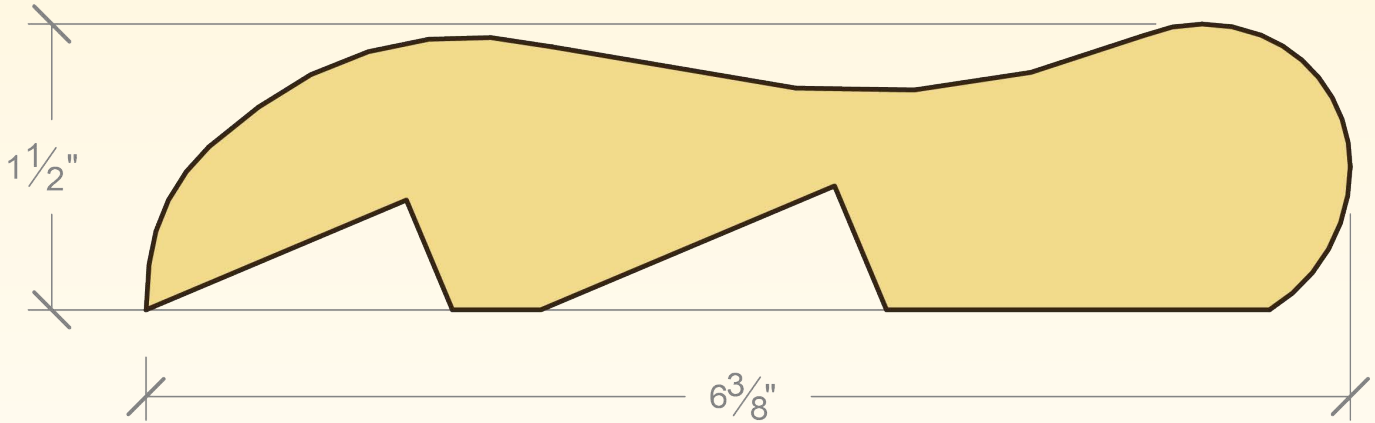
Whether it is a Tag Moulding to hold SKU numbers/ price tags or a special profile to make up your store fixture, we offer sanding of profiles and cut to length to meet your needs.

## CNC MACHINING

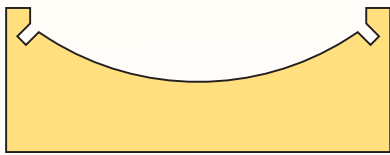
Special CNC parts whether MDF, plywood, hardwood, or plastic, we can supply you with custom machined parts to meet your approved drawing.



# COMMERCIAL & TAG MOULDING



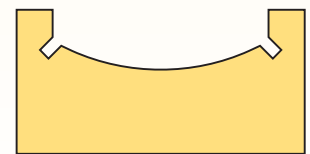
**RWM 3071**  
1-1/2 x 6-3/8  
Bar Rail



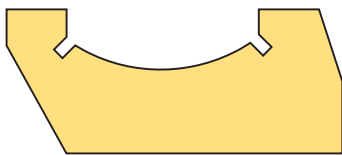
**RWM TM1**  
3/4 x 2



**RWM TM2**  
3/4 x 1-3/4



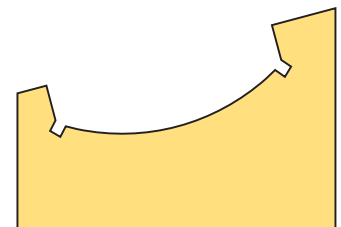
**RWM TM3**  
3/4 x 1-1/2



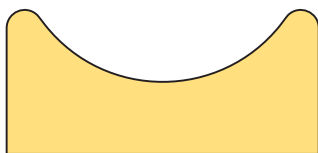
**RWM TM4**  
3/4 x 1-3/4



**RWM TM5**  
3/4 x 1-3/4



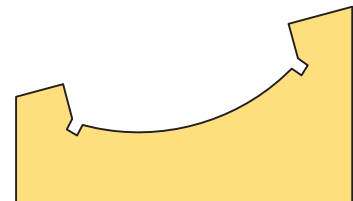
**RWM TM6**  
1-1/8 x 1-5/8



**RWM 3055**  
3/4 x 1-5/8



**RWM TM7**  
3/4 x 1-1/2



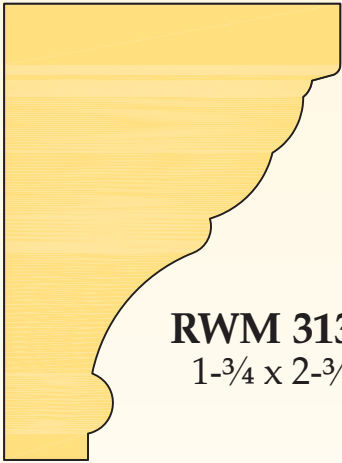
**RWM TM8**  
1 x 1-3/4



*Miscellaneous Moulding*

# EXTERIOR MOULDING

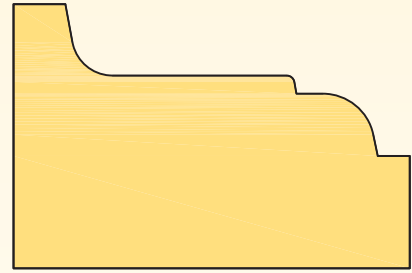
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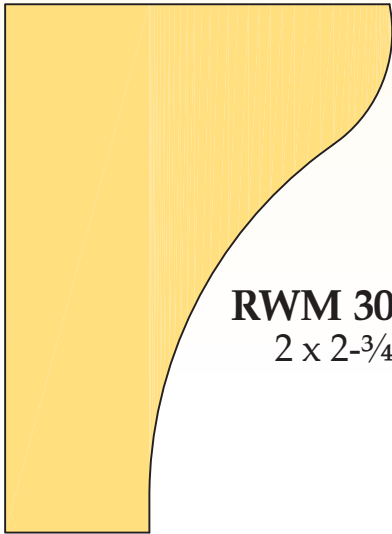
**RWM 3135**  
1-3/4 x 2-3/8



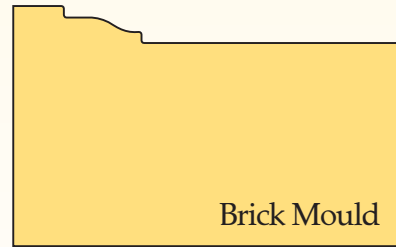
**RWM 191**  
5/8 x 1-9/16  
Shingle Mould



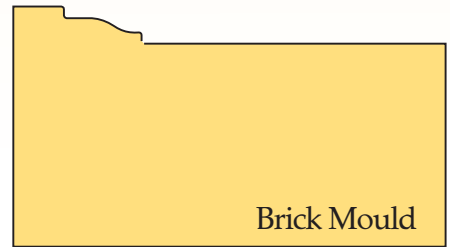
**RWM 139**  
1-3/8 x 2-1/16



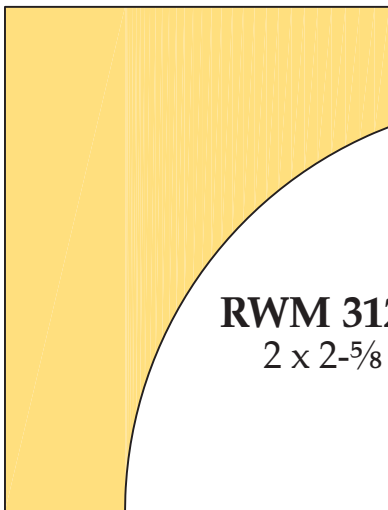
**RWM 3033**  
2 x 2-3/4



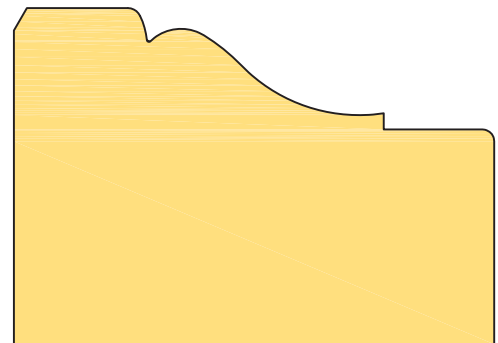
**RWM 181**  
1-1/4 x 2-1/4  
Brick Mould



**RWM 180**  
1-1/4 x 2  
Brick Mould



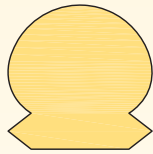
**RWM 3129**  
2 x 2-5/8



**RWM 182**  
1-3/4 x 2-1/2

# MISCELLANEOUS MOULDING

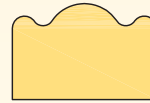
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Corner Bead  
**RWM 3113**  
 $\frac{3}{4} \times \frac{3}{4}$



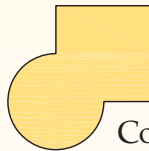
**RWM 3131**  
 $\frac{3}{8} \times \frac{1}{2}$



**RWM 3138**  
 $\frac{1}{2} \times \frac{3}{4}$



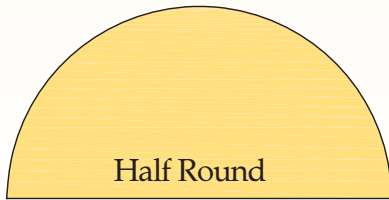
Half Round  
**RWM 200**  
 $\frac{13}{16} \times 1 - \frac{9}{16}$



Corner Bead  
**RWM 3128**  
 $\frac{3}{4} \times \frac{3}{4}$



**RWM 296**  
 $\frac{3}{4} \times \frac{3}{4}$



Half Round  
**RWM 201**  
 $1 \times 2$



**RWM 292**  
 $\frac{9}{16} \times 1 - \frac{1}{8}$



**RWM 290**  
 $\frac{11}{16} \times 1 - \frac{3}{8}$



Half Round  
**RWM 202**  
 $1 - \frac{1}{2} \times 3$



**RWM 3050**  
 $\frac{13}{16} \times 2$



# MISCELLANEOUS MOULDING

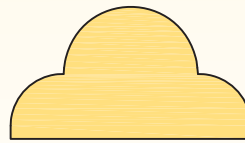
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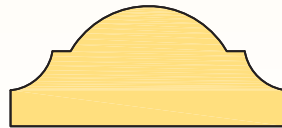
**RWM 3074**  
 $\frac{3}{4}$  x varies



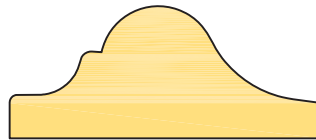
**RWM 3121**  
 $\frac{5}{8}$  x varies



**RWM 8142**  
 $\frac{11}{16}$  x  $1\frac{1}{4}$



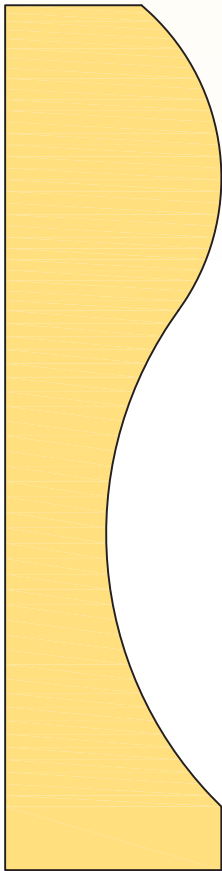
**RWM 133**  
 $\frac{5}{8}$  x  $1\frac{7}{16}$



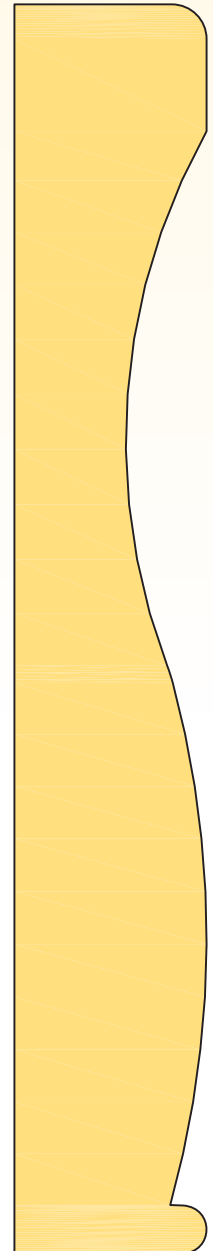
**RWM 136**  
 $\frac{11}{16}$  x  $1\frac{5}{8}$



**RWM 8502**  
 $\frac{11}{16}$  x  $1\frac{3}{4}$



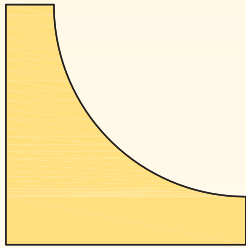
**RWM 3027**  
 $1\frac{1}{8}$  x  $4\frac{1}{2}$



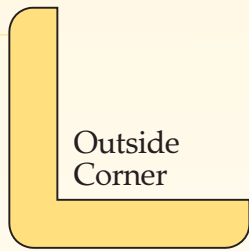
**RWM 3127**  
1 x  $6\frac{1}{2}$

# CABINET MOULDING

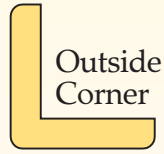
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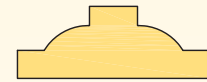
**RWM 87**  
 $1\text{-}\frac{1}{4} \times 1\text{-}\frac{1}{4}$   
 Cove



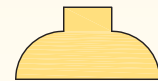
**RWM 205**  
 $1\text{-}\frac{1}{8} \times 1\text{-}\frac{1}{8}$   
 Outside  
 Corner



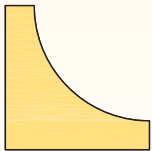
**RWM 206**  
 $\frac{3}{4} \times \frac{3}{4}$   
 Outside  
 Corner



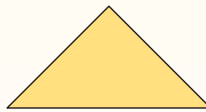
**RWM 121**  
 $\frac{3}{8} \times 1$   
 Mullion



**RWM 120**  
 $\frac{3}{8} \times \frac{3}{4}$   
 Mullion



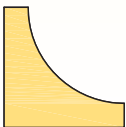
**RWM 93**  
 $\frac{3}{4} \times \frac{3}{4}$



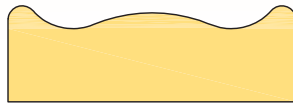
**RWM 8504**  
 $\frac{3}{4} \times \frac{3}{4}$   
 Chamfer



**RWM 175**  
 $\frac{3}{8} \times 1$   
 Door Stop



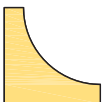
**RWM 97**  
 $\frac{5}{8} \times \frac{5}{8}$



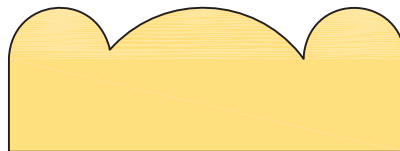
**RWM 3058**  
 $\frac{1}{2} \times 1\text{-}\frac{1}{2}$   
 NFI



**RWM 3042**  
 $\frac{7}{8} \times 1\text{-}\frac{5}{8}$   
 Fingerpull



**RWM 101**  
 $\frac{1}{2} \times \frac{1}{2}$



**RWM 134**  
 $\frac{3}{4} \times 2\text{-}\frac{1}{16}$



**RWM 3152**  
 $\frac{3}{4} \times 1$   
 Fingerpull



**RWM 98**  
 $\frac{3}{8} \times \frac{3}{8}$

# CABINET MOULDING

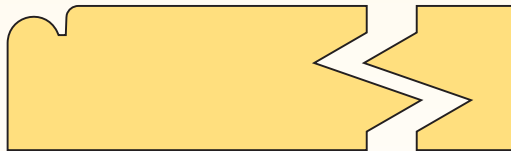
*Beaded & S4S Face Frame Stock*



**RWM 178**  
3/4 x 2-1/2  
Bead Radius 0.135



**RWM 3029**  
3/4 x 1-1/2



**RWM 173**  
3/4 x specify  
Bead Radius 0.135



**RWM 171**  
3/4 x 1-1/2  
Bead Radius 0.135



**S4S 1 x 2**  
3/4 x 1-1/2"



**RWM 174**  
5/16 x 1-11/16  
Radius 0.125



**S4S True 2**  
3/4 x 2



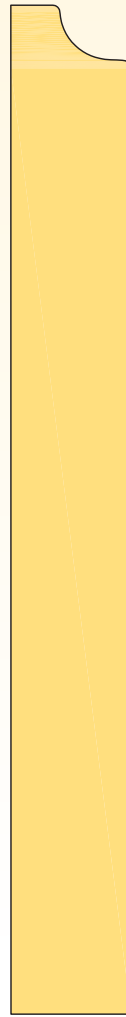
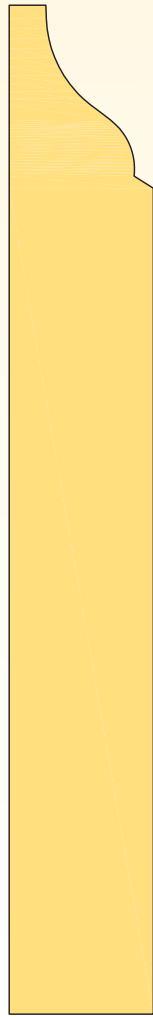
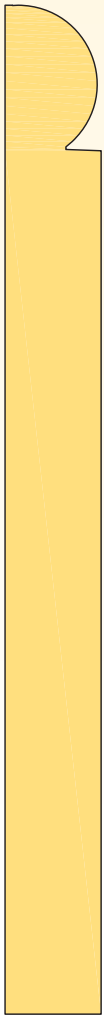
**S4S 1 x 3**  
3/4 x 2-1/2"



**S4S 1 x 4**  
3/4 x 3-1/2"



*Base Boards*



**RWM 841  
to**

**RWM 845**  
1/2" Thick

- 841** 3-1/4
- 842** 4-1/4
- 843** 5-1/4
- 844** 6-1/4
- 845** 7-1/4

**RWM 741  
to**

**RWM 745**  
3/4" Thick

- 741** 3-1/4
- 742** 4-1/4
- 743** 5-1/4
- 744** 6-1/4
- 745** 7-1/4

**RWM 511  
to**

**RWM 515**  
5/8" Thick

- 511** 3-1/4
- 512** 4-1/4
- 513** 5-1/4
- 514** 6-1/4
- 515** 7-1/4

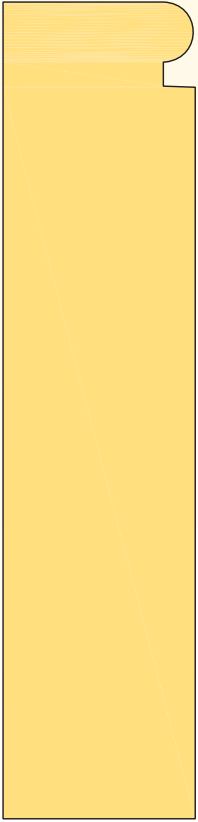
**RWM 833  
to**

**RWM 835**  
1" Thick

- 833** 5-1/4
- 834** 6-1/4
- 835** 7-1/4

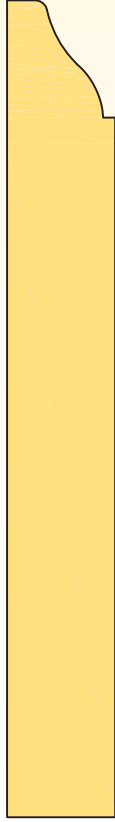
# BASE BOARDS

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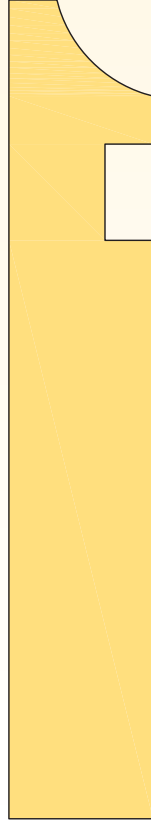
**RWM 521  
to  
RWM 525**  
1" Thick

<b>521</b>	3-1/4
<b>522</b>	4-1/4
<b>523</b>	5-1/4
<b>524</b>	6-1/4
<b>525</b>	7-1/4



**RWM 601  
to  
RWM 605**  
9/16" Thick

<b>601</b>	3-1/4
<b>602</b>	4-1/4
<b>603</b>	5-1/4
<b>604</b>	6-1/4
<b>605</b>	7-1/4



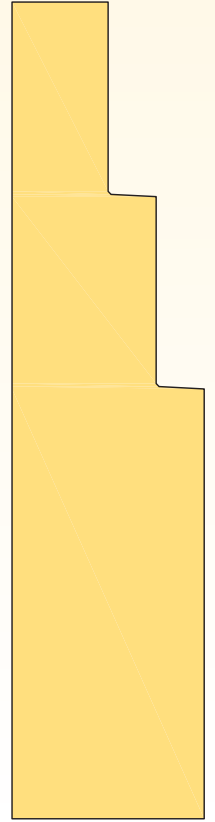
**RWM 851  
to  
RWM 855**  
3/4" Thick

<b>851</b>	3-1/4
<b>852</b>	4-1/4
<b>853</b>	5-1/4
<b>854</b>	6-1/4
<b>855</b>	7-1/4



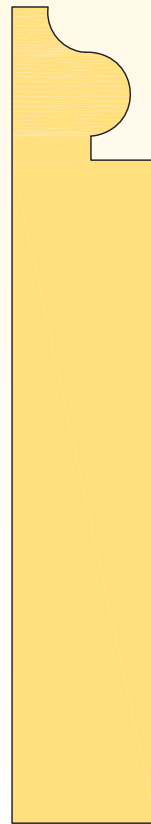
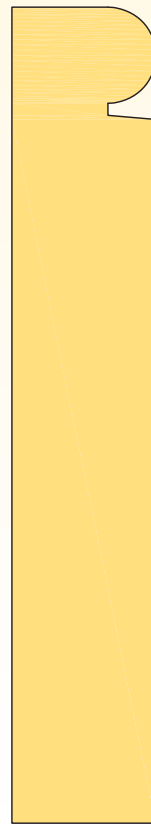
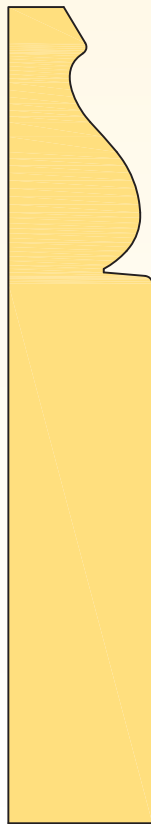
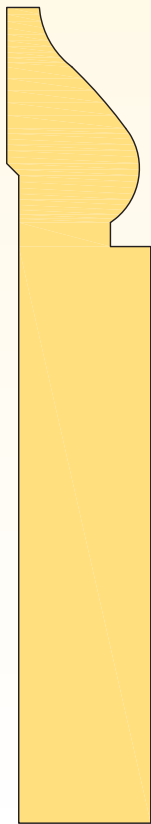
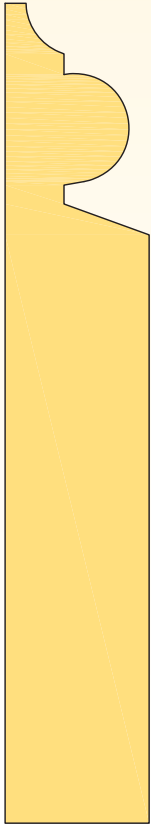
**RWM 701  
to  
RWM 705**  
3/4" Thick

<b>701</b>	3-1/4
<b>702</b>	4-1/4
<b>703</b>	5-1/4
<b>704</b>	6-1/4
<b>705</b>	7-1/4



**RWM 801  
to  
RWM 805**  
1" Thick

<b>801</b>	3-1/4
<b>802</b>	4-1/4
<b>803</b>	5-1/4
<b>804</b>	6-1/4
<b>805</b>	7-1/4



**RWM 501  
to  
RWM 505**  
3/4" Thick

**RWM 551  
to  
RWM 555**  
3/4" Thick

**RWM 751  
to  
RWM 755**  
3/4" Thick

**RWM 451  
to  
RWM 455**  
3/4" Thick

**RWM 651  
to  
RWM 655**  
3/4" Thick

**501** 3-1/4  
**502** 4-1/4  
**503** 5-1/4  
**504** 6-1/4  
**505** 7-1/4

**551** 3-1/4  
**552** 4-1/4  
**553** 5-1/4  
**554** 6-1/4  
**555** 7-1/4

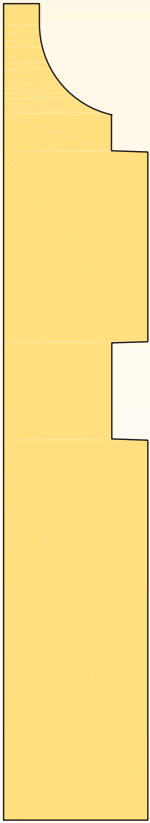
**751** 3-1/4  
**752** 4-1/4  
**753** 5-1/4  
**754** 6-1/4  
**755** 7-1/4

**451** 3-1/4  
**452** 4-1/4  
**453** 5-1/4  
**454** 6-1/4  
**455** 7-1/4

**651** 3-1/4  
**652** 4-1/4  
**653** 5-1/4  
**654** 6-1/4  
**655** 7-1/4

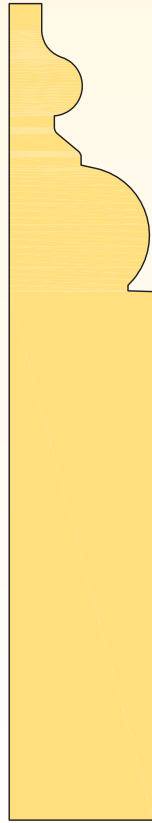
# BASE BOARDS

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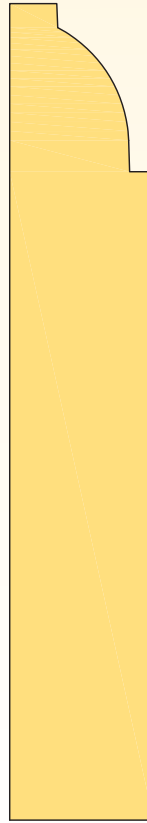
**RWM 811  
to  
RWM 815**  
¾" Thick

<b>811</b>	3-¼
<b>812</b>	4-¼
<b>813</b>	5-¼
<b>814</b>	6-¼
<b>815</b>	7-¼



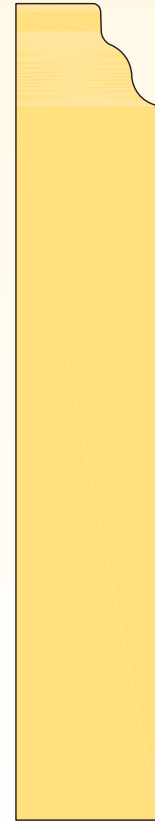
**RWM 731  
to  
RWM 735**  
¾" Thick

<b>731</b>	3-¼
<b>732</b>	4-¼
<b>733</b>	5-¼
<b>734</b>	6-¼
<b>735</b>	7-¼



**RWM 721  
to  
RWM 725**  
¾" Thick

<b>721</b>	3-¼
<b>722</b>	4-¼
<b>723</b>	5-¼
<b>724</b>	6-¼
<b>725</b>	7-¼



**RWM 711  
to  
RWM 715**  
¾" Thick

<b>711</b>	3-¼
<b>712</b>	4-¼
<b>713</b>	5-¼
<b>714</b>	6-¼
<b>715</b>	7-¼





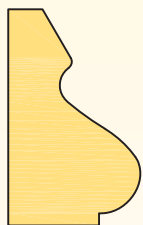
*Base Caps*

## BASE CAPS

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**RWM 161**  
 $\frac{5}{8} \times 1$



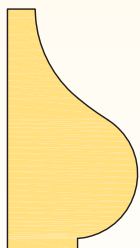
**RWM 164**  
 $\frac{11}{16} \times 1\text{-}\frac{1}{8}$



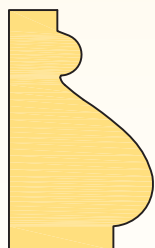
**RWM 153**  
 $\frac{5}{8} \times 1\text{-}\frac{1}{8}$



**RWM 163**  
 $\frac{11}{16} \times 1\text{-}\frac{3}{8}$



**RWM 166**  
 $\frac{11}{16} \times 1\text{-}\frac{1}{4}$



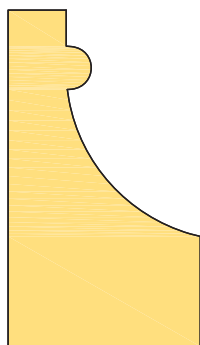
**RWM 145**  
 $\frac{3}{4} \times 1\text{-}\frac{1}{4}$



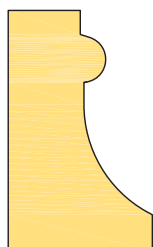
**RWM 172**  
 $\frac{3}{4} \times \frac{5}{8}$



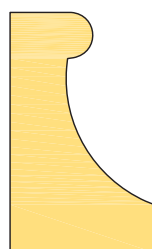
**RWM 162**  
 $\frac{1}{2} \times \frac{5}{8}$



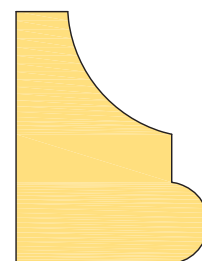
**RWM 168**  
 $1 \times 1\text{-}\frac{3}{4}$



**RWM 129**  
 $\frac{3}{4} \times 1\text{-}\frac{1}{4}$



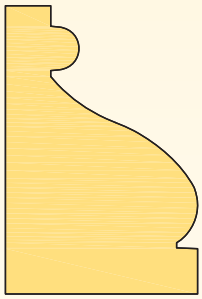
**RWM 156**  
 $\frac{3}{4} \times 1\text{-}\frac{1}{4}$



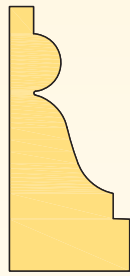
**RWM 146**  
 $1 \times 1\text{-}\frac{5}{16}$

# BASE CAPS

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**RWM 143**  
1 x 1-1/2



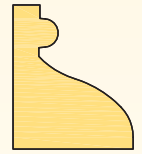
**RWM 142**  
5/8 x 1-3/8



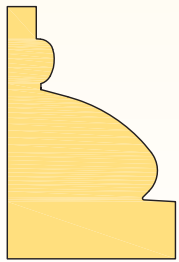
**RWM 132**  
9/16 x 7/8



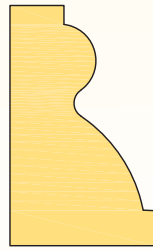
**RWM 3053**  
3/8 x 1



**RWM 144**  
5/8 x 3/4



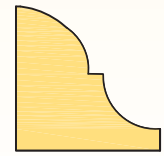
**RWM 3144**  
7/8 x 1-5/16



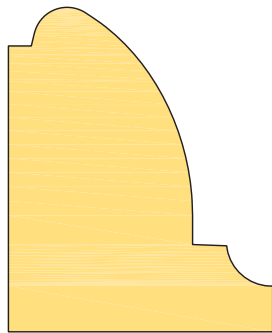
**RWM 122**  
3/4 x 1-1/4



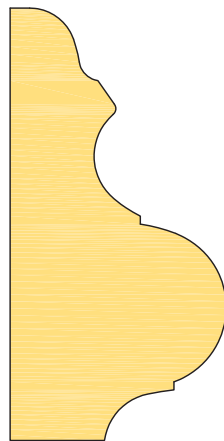
**RWM 3153**  
1/2 x 1-1/8



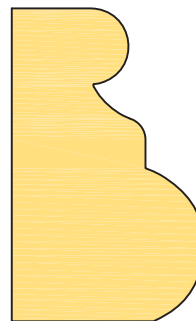
**RWM 3150**  
3/4 x 3/4  
Bead & Cove



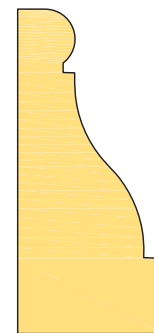
**RWM 3105**  
1-3/8 x 1-11/16



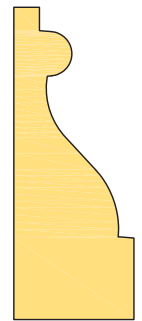
**RWM 295**  
1-1/8 x 2-1/4



**RWM 42**  
1 x 1-5/8



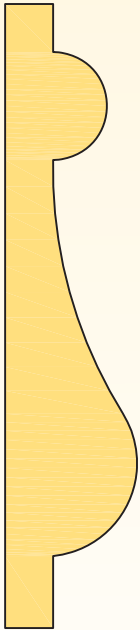
**RWM 148**  
3/4 x 1-11/16



**RWM 350**  
5/8 x 1-5/8

# BASE CAPS

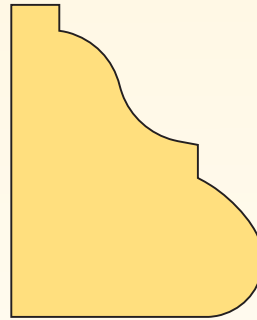
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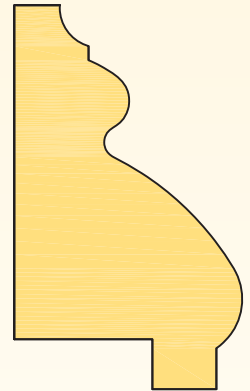
**RWM 3097**  
 $1\frac{1}{16} \times 3\frac{1}{4}$



**RWM 160**  
 $\frac{3}{4} \times 2$



**RWM 152**  
 $1\frac{5}{8} \times 1\frac{5}{16}$



**RWM 151**  
 $1\frac{3}{16} \times 2$



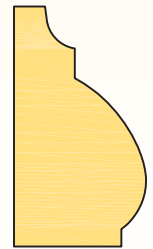
**RWM 209**  
 $\frac{5}{8} \times 1$



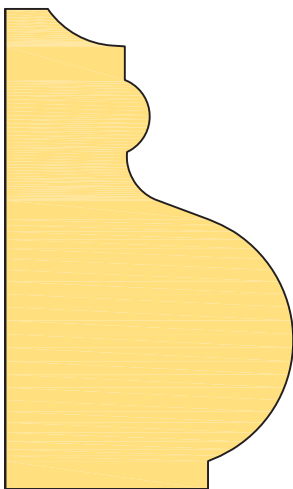
**RWM 293**  
 $\frac{9}{16} \times 1\frac{3}{16}$



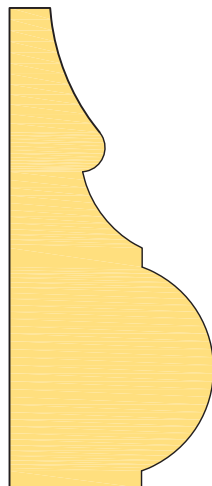
**RWM 141**  
 $\frac{3}{4} \times 1\frac{1}{2}$



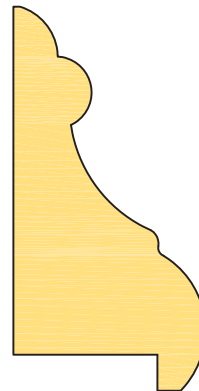
**RWM 165**  
 $\frac{11}{16} \times 1\frac{1}{4}$



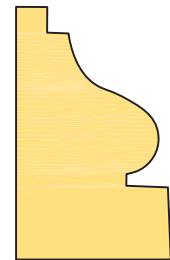
**RWM 154**  
 $1\frac{1}{2} \times 2\frac{1}{2}$



**RWM 169**  
 $1\frac{1}{16} \times 2\frac{1}{2}$



**RWM 46**  
 $1 \times 2$



**RWM 155**  
 $\frac{13}{16} \times 1\frac{5}{16}$

PANEL MOULDING



**RWM 157**  
 $\frac{3}{8} \times \frac{7}{16}$



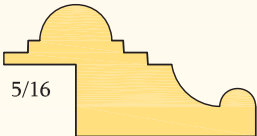
**RWM 3115**  
 $\frac{5}{16} \times \frac{1}{2}$



**RWM 3038**  
 $\frac{7}{16} \times \frac{1}{2}$



**RWM 3039**  
 $\frac{3}{16} \times \frac{7}{16}$



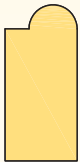
**RWM 150**  
 $\frac{11}{16} \times 1 - \frac{5}{16}$



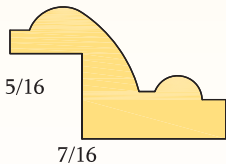
**RWM 186**  
 $\frac{5}{16} \times \frac{7}{8}$



**RWM 3130**  
 $\frac{1}{2} \times \frac{1}{2}$



**RWM 3151**  
 $\frac{3}{8} \times \frac{13}{16}$



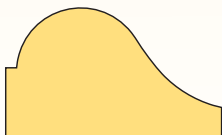
**RWM 3036**  
 $\frac{11}{16} \times 1 - \frac{1}{8}$



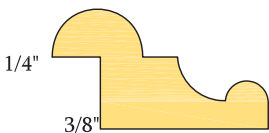
**RWM 3142**  
 $\frac{3}{8} \times \frac{7}{8}$



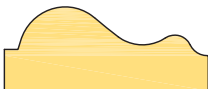
**RWM 3043**  
 $\frac{7}{16} \times \frac{11}{16}$



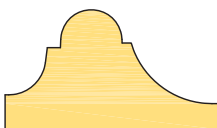
**RWM 167**  
 $\frac{11}{16} \times 1 - \frac{1}{8}$



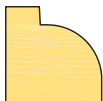
**RWM 147**  
 $\frac{5}{8} \times 1 - \frac{1}{8}$



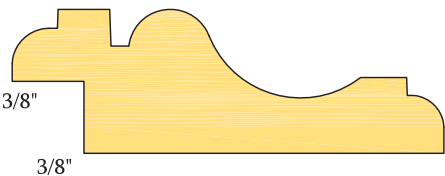
**RWM 131**  
 $\frac{7}{16} \times 1 - \frac{1}{16}$



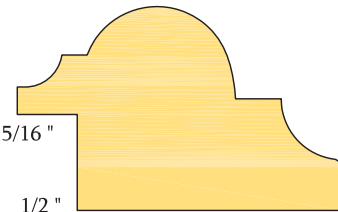
**RWM 137**  
 $\frac{5}{8} \times 1 - \frac{1}{8}$



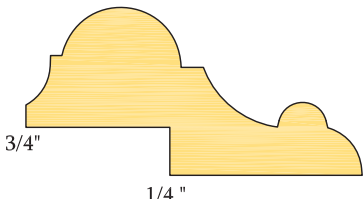
**RWM 3145**  
 $\frac{1}{2} \times \frac{1}{2}$



**RWM 138**  
 $\frac{3}{4} \times 2 - \frac{1}{4}$



**RWM 159**  
 $1 - \frac{1}{16} \times 1 - \frac{5}{8}$



**RWM 140**  
 $\frac{7}{8} \times 1 - \frac{3}{4}$

## General Specifications

When ordering from Roy's Wood Products you should expect to receive a top quality product. Our mouldings should be free of chatter having one clear face (except in character grade\specified woods) and two clean edges. Many species of lumber come in random lengths and therefore can make it difficult to meet every length specification. We sell dimensional lumber & mouldings in random length. If you request specified lengths, we will do our best to fill these needs.

We purchase kiln dried lumber that is dried to the NHLA specifications with the exception of certain species that are generally air dried. This lumber is purchased in the best grades to fulfill the quality required in the product being produced. Please keep in mind that lumber will gain and lose moisture based on the relative humidity and temperature in an area.

## Pricing Considerations

Setting up a moulder correctly takes time and requires sacrificial pieces in order to verify the product will meet specifications. When ordering less than 500 lf of a custom run species a setup fee is assessed to cover this cost. We keep common mouldings instock for our customers to reduce the necessity of charging these fees.

If you are ordering a custom profile or modifying an existing profile in such a way that we have to cut a new knife, a Knife Fee will be charged. These fees vary based on the width of moulding and, or thickness. This fee is only to cover our cost of steel and labor to produce the cutters.



## Standard Lead Times:

For existing profiles we make every effort to complete your order in less than two weeks. If your order requires knives to be cut or special lumber to be ordered lead times may be extended. You should verify your expected completion date when placing your order. Please remember, we do not begin production without a Purchase Order number or a deposit. If for some reason you are not satisfied please let us know. It is our job to take care of our customer.

## Terms & Guarantees:

If you are not satisfied with your order in anyway, let us know so that we can resolve any concerns.

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# Glossary

## BASEBOARD

A trim board attached as part of a base treatment to the bottom of a wall where it meets the floor. \*

## BEAD

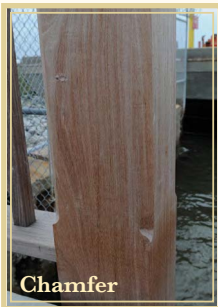
A general term referring to a convex, semicircular profile on a moulding. \*

## BEVEL

An angle other than 90 degrees cut into the thickness of a piece of lumber or other material. \*

## BLOCKING

Small pieces of lumber used to fill a gap in framing or provide a nailing surface. For example, Triangular blocking might be used to bridge the gap between the wall and the ceiling and provide a nailing surface for angled crown moulding. \*



## CASING

The general term for any trim that surrounds a door or window. \*

## CHAIR RAIL

A horizontal band of trim installed on a wall between the floor and the ceiling. Usually placed 30 to 36 inches above the floor. \*

## CHAMFER

A bevel resulting from cutting the corner off of a board. \*

## CORNICE

Any moulding or group of mouldings used in the corner between a wall and a ceiling. \*

## COUNTERSINK

To drive a fastener below the surface of a board in order to give the surface a more finished appearance. Also, the name given to the bit used to cut a recess in a board in order to make it possible to sink a screw head below the boards' surface. \*

## COVE

A general term referring to a concave semicircular profile on a moulding. \*

## DADO

A wide flat-bottomed groove cut at a right angle to the grain of a piece of wood. \*

## DENTIL MOLDING

A moulding with a pattern that includes alternating blocks and spaces. \*

## DOOR CASING

The trim applied to a wall around the edge of a door frame. \*

## FINGER JOINT

A joint used to make long lengths of material from shorter lengths. The ends of the short lengths are cut in a finger-like interlocking pattern and glued together. Less expensive mouldings are often made by finger joining short pieces of lumber together. \*

## HARDWOOD

Generally, the wood of large deciduous trees such as maple, oak, and poplar. \*



## **INSIDE CORNER**

A corner in which the faces of the walls bend in toward each other at an angle less than 180 degrees. \*

## **JAMB**

The frame around a window or door. \*

## **KERF**

The material a saw blade removes in a single cut, usually about 1/8 of an inch, or the thickness of the blade. \*

## **LEVEL**

Term used to define a surface or line that is perfectly horizontal. Also, the name given to a variety of instruments used to determine whether a surface or line is perfectly horizontal. \*

## **MOULDING**

Decorative strips of wood or plastic used in various kinds of trim work. \*

## **OUTSIDE CORNER**

A corner in which the faces of the walls project out and away from each other in an angle greater than 180 degrees. \*

## **PILASTER**

A vertical relief moulding attached to a wall, usually made to resemble the surface of a pillar. \*

## **PILLAR**

A column stretching from the floor or other support base to the ceiling or header above a passageway. \*

## **PLUMB**

An expression describing a perfectly vertical surface or line. A plumb surface will meet a level surface at 90 degrees to form a right angle. \*

## **RABBET**

A groove cut across the edge of the face of a piece of lumber, generally so that another piece of lumber can be inserted in the groove in order to join the two pieces at a right angle. \*

## **RAIL**

Horizontal trim work installed on a wall between the cornice and base trim. It may stand alone, as a chair rail, or be a part of a larger framework. \*

## **SOFTWOOD**

Generally, the wood of coniferous, needle bearing trees such as pine, fir, or spruce. \*

## **STILE**

The outer vertical members forming the frame work of a wainscot wall system. \*

## **TOENAILING**

Attaching the end of a board to the face of another by nailing at a steep angle through the face of the first board into the second. \*

## **WAINSCOTING**

Any trim structure installed in the area between a baseboard and a chair rail. \*

## **WINDOW CASING**

Trim that surrounds the edge of a window frame. \*

## **WINDOW STOOL**

The horizontal surface installed below the sash of a window, often called a windowsill. \*

\**"New Decorating with Architectural Trimwork Planning \* Designing \* Installing"* by Jay Sibling Published by Creative Homeowner Upper Saddle River, New Jersey, 2005

# Drawer Boxes

Solid dependable boxes, send us your opening sizes and inside cabinet depth and we can calculate your box size based on the type of drawer guides you want.



## BALTIC BIRCH DOVETAIL

1/2" (12mm) Plywood CNC Dovetail Construction with 1/4" Plywood Bottom



## SOLID HARDWOOD DOVETAIL DRAWER

5/8" Solid Hardwood Dovetail Construction with 1/4" Plywood Bottom



## PULLOUT DRAWERS

Available in scooped front with or without high back.



## DOVETAIL DEAL

Box orders come prefinished in clear lacquer with hardware attached and wood saddle provided. We can also perform notching and drilling if you provide your own hardware.

1. Heavy Duty boxes available with 1/2" bottoms and Heavy Duty Drawer Guides.
2. Special boxes with electrical outlets, built-in cutting boards, high back pullouts, and many more available.

# Custom Wood Shutters

## SHUTTER HARDWARE



SHUTTER DOG



NEW YORK  
SHUTTER  
HINGE



SHUTTER  
HOLDBACK



SHUTTER  
HINGE



CONNECTICUT  
SHUTTER  
HINGE

ARCH TOP  
RAISED PANEL  
LOUVERED

We manufacture both raised panel and true louvered shutters in our facility. We also have a nice selection of shutter hardware for functional shutters.



BEADED  
PANEL DOORS



- FLAT  
PANELS
- FAUX IRON GRILLS
- MITERED  
DOORS
- RAISED PANELS
- APPLIED MOULDING DOORS
- COPE & STICK DOORS



SHAKER DOORS



RAISED PANELS

APPLIED MOULDING DOORS

COPE & STICK DOORS

# Cabinet Doors

Many species are available including Cherry, White Oak, Heart Pine, African Mahogany, and exotic woods like Canary Wood and Avodire. At Roy's Wood Products, we can provide you with your favorite style of cabinet door, or create a custom piece that will express your unique style. Request one of our Door Catalogs for more detailed information.



**Classic Flat**  
903-01-FPL-110



**Open Louver**  
DF: 401-00-000-111  
016-00-LUV-111  
Stain Poplar



**Square Raised Panel**  
003-01-202-110



**The Freedom**  
042-02-RVP-111  
Alder



**The Lonestar**  
DF: 246-00-RVP-000  
046-00-RVP-000  
Alder



**The Nevada**  
DF: 753-00-202-000  
703-00-202-000  
White Oak



**The Piedmont**  
DF: SDF-08-305-119  
050-08-305-119



**The Newberry**  
DF: 767-00-RPB-000  
717-00-RPB-000  
Sapele

# MADE IN AMERICA

*from our family to yours for over 50 years*



## OUR MISSION

It is our desire to develop long lasting relationships with our customers through honesty, dependability, respect, and hard work. We will accomplish this by providing them with the best wood products, in a timely manner, and by standing behind every item we sell or manufacture for quality and satisfaction. Through this type of attitude and ethic we hope to encourage everyone we encounter.